

Step Drill Bits HSS • Multi-Cone



CATALOG NUMBER	UPC NUMBER	SIZE	NUMBER OF STEPS	STD PAK PCS/PKG	PKG STYLE	WEIGHT/PKG (lbs.)
MCC18-12	78103530910	1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2	13	1	Bag	0.59
MCC316-12	78103530911	3/16, 1/4, 5/16, 3/8, 7/16, 1/2	6	1	Bag	0.65
MCC14-34	78103530912	1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4	9	1	Bag	0.11
MCC316-78	78103530913	3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8	12	1	Bag	0.15
MCC716-118	78103530914	7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8	12	1	Bag	0.25
MCC34-138	78103530915	3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8	11	1	Bag	0.42
MCC38-34	78103530916	3/8, 7/16, 3/4	3	1	Bag	0.12
MCC78-118	78103530917	7/8, 1-1/8	2	1	Bag	0.17
MCC78-138	78103530918	7/8, 1-1/8, 1-7/32, 1-1/4, 1-3/8	5	1	Bag	0.36

- Lobed non-slip shank
- High speed steel
- Drill up to 1/8" thick material
- Two Flutes

Suitable For:

- Ferrous & non-ferrous sheet metal
- Wood
- Plastic laminates
- Sink grade stainless steel
- Maintenance
- Electrical contracting
- Plumbing
- Auto body repair
- Heating
- Air conditioning
- Rust proofing

Recommended Cutting Speeds

1/8" - 3/8"	1200 RPM
3/8" - 1/2"	600 RPM
1/2" - 5/8"	400 RPM
5/8" - 3/4"	350 RPM
3/4" - 7/8"	300 RPM
1"	260 RPM
1-1/8"	240 RPM
1-1/2"	200 RPM