The **Trerice Test Plug** provides a convenient access port for determining the pressure and/or temperature of process media contained in a pipe line or vessel. The test plug is designed for use in chilled or hot water systems and is permanently installed in the system at the desired test location. A test thermometer or pressure gauge with test adapter can be inserted through the plug to determine the conditions within the system. When the probe is withdrawn, the inner valve plug closes to seal the system. The test plug includes a removable cap to protect the inner valve plug and provide a secondary seal.

Nordel, otherwise known as EPDM, provides excellent service in hot or cold water. **Nordel** should not be used with hydrocarbon solvents, hydrocarbon oils, chlorinated hydro carbons or turpentine.

Neoprene, a synthetic rubber, provides excellent service in ammonia, high aniline point petroleum oils and silicate ester lubricants. **Neoprene should not be used with silicone greases, silicone oils or di-ester based lubricants.** 

Test plugs are designed for initial startup and testing, not continuous or frequent use. If continuous or frequent use is desired or expected, a test well should be installed for temperature applications and a needle valve installed for pressure applications. Tests should be made as quickly as possible because the inner plug resealing time is dependent upon the length of time the probe remains inserted, as well as the temperature and pressure of the system. The test plug may take longer to reseal at lower temperatures or pressures. The probe used for testing should never exceed a diameter of 0.156" (4 mm). The pressure gauge used for testing should always have a range of twice the system pressure.

Max

Temp.

350°F

200°F

350°F

200°F

350°F

200°F

350°F

200°F

350°F

200°F

**Approximate** 

**Shipping Weight** 

0.1 lbs [0.05 kg]

0.1 lbs [0.05 kg]

0.1 lbs [0.05 kg]

0.1 lbs [0.05 kg]

0.2 lbs [0.09 kg]

0.2 lbs [0.09 kg]

0.2 lbs [0.09 kg]

0.2 lbs [0.09 kg]

0.4 lbs [0.18 kg]

0.4 lbs [0.18 kg]

Max Pres.

(psig)

1000

1000

1000

1000

1000

1000

1000

1000

1000

1000

## Test Plugs

**Test Plug** 

Item No.

D3741

D3743

D3758

D3757

D3742

D3744

D3762

D3761

D3767

D3768

Test Plug

Item No.

with Retainer

D3764

D3763

D3766

D3765

D3770

D3769

D3772

D3771

D3773

D3774

\* Add (PBF) to the end of part number to specify Lead-Free brass.

Connection

Size (NPT)

1/4

1/4

 $1/_{4}$ 

1/4

1/2

1/2

1/2

1/2

1/4

1/4

Body

Length

11/2"

1<sup>1</sup>/2"

11/2"

11/2"

11/2"

11/2"

11/2"

11/2"

3"

3"

Body

& Cap

Brass\*

Brass\*

316SS

316SS

Brass\*

Brass\*

316SS

316SS

Brass

Brass

Core

Nordel

Nordel

Nordel

Nordel

Nordel

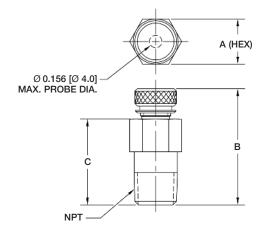
Neoprene

Neoprene

Neoprene

Neoprene

Neoprene



All dimensions are nominal.	Dimensions in [	] are in millimeters.

Part No.	A	В	C	NPT
D3741				
D3743	0.56 [14]	1.50 [38]	1.06 [27]	1/4 - 18
D3758	0.000[1.1]			
D3757				
D3742				
D3744	0.88 [22]	1.50 [38]	1.06 [27]	1/2 - 14
D3762	0.000 [22]			
D3761				
D3767	0.56 [14]	3.00 [76]	2.56 [65]	1/4 - 18
D3768	0.00 [11]	0.00 [10]	2.00 [00]	., . 10





# **Test Plugs & Accessories**

# **Test Kits**

ltem No.	Pressure Range (psi)	Approximate Shipping Weight
D3750	0 to 100	1.4 lbs [0.64 kg]
D3751	0 to 200	1.4 lbs [0.64 kg]
D3752	0 to 300	1.4 lbs [0.64 kg]
D3748	0 to 600	1.4 lbs [0.64 kg]

Each test kit contains:

- (1) 700B Pressure Gauge,
- (1) B82105P03F&C Thermometer, (1) B82105P05F&C Thermometer,
- (1) D3747 Gauge Adapter,

(1) Carrying Case



### **Test Kit Replacement Items**

ltem No.	Description	Approximate Shipping Weight
700B2502LA110	700B Pressure Gauge, 2 <sup>1</sup> /2", <sup>1</sup> /4 NPT, lower connection, 0 to 100 psi	0.4 lbs [0.18 kg]
700B2502LA130	700B Pressure Gauge, 21/2", 1/4 NPT, lower connection, 0 to 200 psi	0.4 lbs [0.18 kg]
700B2502LA140	700B Pressure Gauge, 21/2", 1/4 NPT, lower connection, 0 to 300 psi	0.4 lbs [0.18 kg]
700B2502LA160	700B Pressure Gauge, 21/2", 1/4 NPT, lower connection, 0 to 600 psi	0.4 lbs [0.18 kg]
B82105P03	B82105 Bimetal Thermometer, 1 <sup>3</sup> /4" dial size, 5" stem, 25° to 125°F & C	0.4 lbs [0.18 kg]
B82105P05	B82105 Bimetal Thermometer, 1 <sup>3</sup> /4" dial size, 5" stem, 20° to 240°F & C	0.4 lbs [0.18 kg]

#### Accessories

ltem No.	Description	Approx. Shipping Weight
D3747	Gauge Adapter, 1/8" diameter	0.1 lbs [0.05 kg]
D3749*	2" Brass Extension, 1/4 NPT	0.1 lbs [0.05 kg]
D3753*	2" Brass Extension, 1/2 NPT	0.2 lbs [0.09 kg]

\* Add (PBF) to the end of part number to specify Lead-Free brass.

