FlexShaft[™]

FIND THE RIGHT CHAIN KNOCKER FOR THE JOB TO GET WALL-TO-WALL CLEAN

K9-204 MACHINE

Use the table below for recommended options based on blockage, pipe size and pipe type.

		K9-102 MACHINE									K9-2	204 MAC	HINE	1		
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ı		Chain Knockers		Carbide Tipped Chain Knockers		Penetrati Chain K	nockers		Chain Knockers		Carbide	Tipped Chain	Knockers		Penetrating Head Chain Knockers	
L	CATALOG NO.	64293	64298	64283	64288	66568	66573	64323	64328	64333	64308	64313	64318	66578	66583	66588
	DESCRIPTION	K9-102 1½"	K9-102 2"	K9-102 1½" CARBIDE	K9-102 2" CARBIDE	K9-102 - 1½" PENETRATING HEAD	K9-102 - 2" PENETRATING HEAD	K9-204 2"	K9-204 3"	K9-204 4"	K9-204 2" CARBIDE	K9-204 3" CARBIDE	K9-204 4" CARBIDE	K9-204 - 2" PENETRATING HEAD	K9-204 - 3" PENETRATING HEAD	K9-204 - 4" PENETRATING HEAD
	PIPE SIZE	1¼"-1½" (32-38 mm)	2" (51 mm)	1¼"-1½" (32-38 mm)	2" (51 mm)	1¼"-1½" (32-38 mm)	2" (51 mm)	2" (51 mm)	3" (76 mm)	4" (102 mm)	2" (51 mm)	3" (76 mm)	4" (102 mm)	2" (51 mm)	3" (76 mm)	4" (102 mm)
	COPPER		⊘	⊘	(O	(S)	⊘	⊘	⊘	⊘	⊘		⊘	⊘	⊘	0
	GALVANIZED		⊘	⊘	(O	(O	⊗	⊘	⊘	⊘	⊘		⊘	⊘	⊘	0
	CAST IRON		⊘	⊘	(O	(⊗	⊘		⊘	⊘	0		∅	⊘	0
	PVC	Ø	⊘					⊘	⊘	∅						
	ABS	0	⊘					⊘	⊘	∅						
	ORANGEBURG	0	⊘					⊘	⊘							
	CORRUGATED	0	⊘					⊘	⊘	⊘						
	CLAY	0	⊘					⊘	⊘	⊘						
	GREASE	Ø	⊘		Ø	⊘	⊘	⊘	⊘			0	⊘	9	∅	0
	SOFT Blockage	0	⊘		Ø	⊘		⊘	⊘			0	⊘	∅	∅	0
BLUUNABE	SCALING				⊗	(Ø					0		9	⊘	0
	LIGHT ROOTS			⊘	⊘	(⊘				⊘	∅	∅	Ø	⊘	0
	WIPES					⊘	Ø								∅	9
	INCLUDED WITH KIT	⊘	⊘					⊘		Ø						

Any chain knocker can be purchased separately.



Read manual for setup.



SET UP FOR SUCCESS

A QUICK GUIDE FOR PROPER DRILL SETUP AND CLEANING





Read and follow all warnings and instructions for all equipment and materials used with these machines.

1 THE RIGHT TOOL FOR THE JOB

FlexShaft machines require a cordless drill equipped with an adjustable clutch and a speed range between 1800 and 2500 RPM. Do not use with an impact driver or corded drill.

2 DIAL UP THE SPEED

Set your drill to the highest speed — typically setting "2" or "3" is optimal.

3 MODE MATTERS

Always set your drill to **screw driving mode** to enable the adjustable clutch. The clutch is not operational in drill or hammer modes (common markings are shown).

4 MANAGE YOUR CLUTCH

Always start cleaning with the adjustable clutch set relatively low (~25% of the max range).







CLEANING WITH YOUR FLEXSHAFT MACHINE

STEP 1

Once the drill is properly set up (items 1-4 above), make sure the clutch is set to 25%, attach the drill chuck to the drill shaft.

STEP 2

Choose the right chain knocker based on your cleaning situation (see back for details).

STEP 3

When clearing blockages, operate drill at full speed for best cleaning. Do not force the chain knocker into blockages. If drill clutches out, back out of blockage and get chain knockers spinning again before re-entering the blockage.

STEP 4

If the drill continues to clutch out, the adjustable clutch setting can be increased. Increase the clutch setting, but do not exceed 75% of the total clutch adjustment range as this increases the risk of cable damage in the drum of the drain cleaner.

STEP 5

If the drill continues to clutch out, consider using another RIDGID drain cleaning machine.

