



# **Comfort Sync A3**

**Ultra Smart Thermostat** *Installation and Setup Guide* 

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# **Shipping and Packing List**

Quantity	Description
1	Comfort Sync A3 ultra smart thermostat includes a Smart Hub and HD Display
4	Mounting screws (#6 X 1.25" pan head)
4	Wall anchors (alligator flanged solid wall anchors)
1	Installation and setup guide
1	User guide
1	Warranty certificate

**NOTE:** Due to Allied Air's ongoing commitment to quality, features and options are subject to change without notice and without incurring liability. Improper installation, adjustment, alteration, service or maintenance can cause property damage or personal injury. Installation and service must be performed by a qualified installer and servicing agency.

# **Operating and Storage Environment, Electrical and Dimensions**

- Operating Temperature is 32°F to 104°F (0 to 40°C)
- Shipping and storage temperature range is -4°F to 140°F (-20°C to 60°C)
- Operating humidity range is 10% to 90% non-condensing at 104°F (40°C)
- Storage humidity range is 5% to 95% non-condensing at 104°F (40°C)
- Comfort Sync A3 Smart Hub Power Input: 24VAC, 1AMP at 60Hz.
- Comfort Sync A3 Smart Hub DC Power Output: 12VDC (to HD Display)
- Dimensions (H x W x D):
  - » HD Display: 7-1/4" x 5" x 1" (184 x 122.5 x 23 mm)
  - » Comfort Sync A3 Smart Hub: 4-1/2 x 4-/2 x 1-1/2" (114 x 114 x 38 mm) antenna length is 7-1/4" (184 mm)

### **Installation Recommendations**

# **AWARNING**

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life.

Installation and service must be performed by a licensed professional HVAC installer (or equivalent) or a service agency.

Before beginning installation, note the type of equipment, number of stages, and any accessories being installed.

#### Do

- Read this entire document, noting which procedures pertain to your specific equipment and system requirements.
- Make sure that all wiring conforms to local and national building and electrical codes and ordinances.

#### Do Not

- Install on voltages higher than 30VAC.
- Short (jumper) across terminals on the gas valve or at the system controls to test installation. This will damage the thermostat and void the warranty.
- Exceed 300 feet (91 meters) run when using 18AWG or 22AWG thermostat wire or larger (shielded or unshielded).
- Allow power load from any thermostat connection to be more than 1 AMP.

# Smart Hub Installation, External Components, LEDs and Terminals

#### **SMART HUB INSTALLATION**

- **1.** Things to consider when installing the Smart Hub:
  - Install near the indoor unit such that there is a direct path to the approximate location of the home Wi-Fi access point (the signal is not blocked by the indoor unit or duct work, for example).
  - Can be attached to a vertical surface such as a wall stud or roof truss web, or to a horizontal surface such as a floor or ceiling joist, or a roof rafter.
  - Smart Hub antenna should be positioned such that it is roughly vertical, no matter the orientation of the Smart Hub itself.
  - Do not install the Smart Hub on the indoor unit, duct work, or other equipment that could induce vibration in the Smart Hub.
  - Do not install the Smart Hub on or near large metal objects. This could adversely affect the range and directional coverage of the Smart Hub Wi-Fi signal.
  - If the Smart Hub MUST be installed on a metal object, orientate the antenna perpendicular to the metal surface.
  - In all cases, the Smart Hub antenna orientation may need to be adjusted to obtain best Wi-Fi results.
- Use the procedure outlined in "Figure 1. Smart Hub Installation" on page 4 to install the Smart Hub controller.

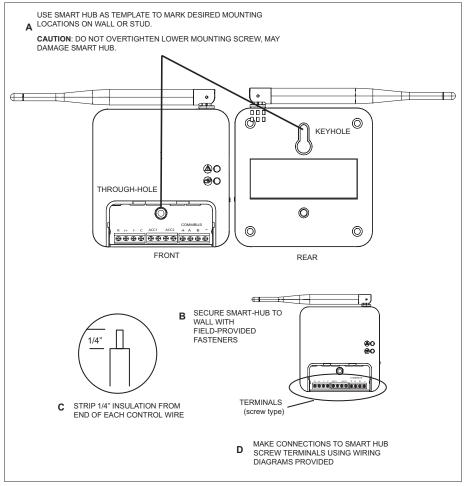


Figure 1. Smart Hub Installation

**3.** For low voltage wiring connections use diagrams in section titled "Connecting Low Voltage Wiring" on page 8.

# **A** IMPORTANT

Do not install smart hub in location were direct exposure to condensation or dripping water is possible.

## SMART HUB EXTERNAL COMPONENTS

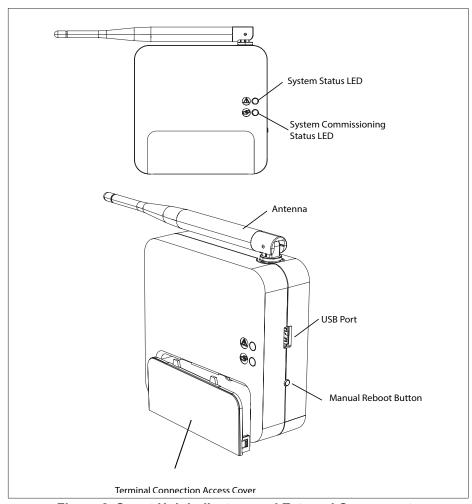


Figure 2. Smart Hub Indicators and External Components

# SMART HUB PUSH BUTTON FUNCTIONS

The Smart Hub push button is for rebooting. Press and hold the button for five seconds to reboot the Smart Hub.

The push button has a LED associated with it that indicates the status of the Smart Hub commissioning state (see "Table 1. System Status LED Indicators").

# SMART HUB LED INDICATORS

When alarms are present, you may review alarm(s) listed either on the homeowner notification screen or the **menu** / **settings** > **advanced settings** > **dealer control center** > **notifications** screen.

Alert codes which require manual clearing can only be done under the **dealer control center > notification** screen.

**Table 1. System Status LED Indicators** 

		System Statu	us LED
	LED Color	Status	Description
	Green	System is normal	A solid green LED indicates no system errors are detected. System operating as designed.
	Red	HVAC Fault	System has critical alert which needs attention.
Smart Hub	Amber	Wi-Fi Error	Blinking amber LED indicates either Wi-Fi is not connected, no Wi-Fi is within range, or and Wi-Fi hardware error. Could also indicate intermittent Wi-Fi connection.
System Status LED	Magenta	Thermostat Error	Blinking magenta LED indicates HD display not connected. (see "Table 2. Communication Error Troubleshooting (HD Display to Smart Hub)" on page 6)
	Cyan	HVAC Error	Indoor unit is not connected or unable to communicate.
Status LED		Commission	ing Status LED
	Blue	System is normal	No mobile device is directly connected using Wi-Fi to the Smart Hub.
	Green	Blinking green Hub is waiting	LED indicates the commissioning button has been activated and the Smart for a connection with a mobile device.
	Green	A solid green	LED indicates a mobile device is connected to the Smart Hub.
			ent, the system status LED will display each active error for one second on and display the next error if present.
	The system	em will continue	to cycle through all active errors.
	System s	tatus errors are	displayed in the following priority: HVAC, thermostat and then Wi-Fi.

Table 2. Communication Error Troubleshooting (HD Display to Smart Hub)

Possible Connection Issues	Comfort Sync A3 Smart Hub - System Status LED
One communication wire at the Smart Hub COMM BUS A or B terminals is disconnected.	Flashing Magenta LED
Both communication wires – at the Smart Hub COMM BUS A or B terminals are reversed.	Flashing Magenta LED
Power wires at Smart Hub 12VDC + and - terminals are disconnected.	Flashing Magenta LED
If terminals are connected correctly, then check HD Display mounting to subbase. HD Display may not be secured correctly to subbase.	Flashing Magenta LED.  HD Display screen may be either blank or a message indicating Comfort Sync A3 cannot communicate with the equipment.

#### SMART HUB TERMINALS AND WIRING REQUIREMENTS

Table 3. Smart Hub Terminal Designations, Order and Wiring Requirements

	1 toquilollion		
Terminal Designation	Description	Thermostat Wiring	
R	24VAC input	18AWG unshielded	
I+	RS-BUS I+	22AWG shielded	
l-	RS-BUS I-	(recommended) (2-pair conductor only)	
С	24VAC return	18AWG unshielded	
ACC1	Accessory 1 and 2 (typically		
ACC2	can be used for 1 or 2 speed ventilators and fresh air dampers)	18AWG unshielded	
12+	12VDC output	18AWG unshielded	
Α	Communications bus A	22AWG shielded	
В	Communications bus B	(recommended) (2-pair conductor only)	
12-	12VDC return	18AWG unshielded	

# **IMPORTANT**

Use 2-pair, 18AWG unshielded thermostat cable (field-provided) for power terminals (R, C, 12+ AND 12-). Recommend using 2-pair 22AWG shielded thermostat cable for communications terminals (I+, I-, A and B) which will help eliminate any noise interference.

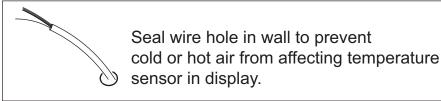
## **HD Display Installation, External Components and Terminals**

Use the following procedure for installation of the subbase where existing thermostat wiring does not exist:

- 1. Unpack the HD Display and subbase.
- Determine the best location to install either the subbase. Ideal location should be located away from outside wall, direct sunlight or discharge air vents.
- 3. Cut or drill a small hole for thermostat wiring.



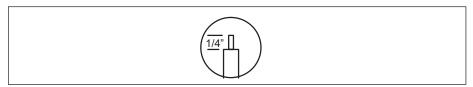
**4.** Pull about three inches (75mm) of thermostat wire through the opening and remove the outer thermostat wire jacket.



# **A** IMPORTANT

Seal wire hole in wall to prevent cold or hot air from affecting temperature sensor in HD Display.

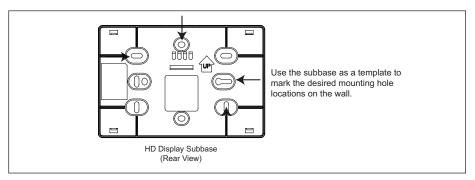
**5.** Strip 1/4" (6 mm) insulation from end of each wire.



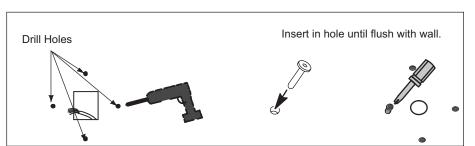
**6.** Use a level to align either the subbase on wall horizontally.



Use the subbase as a template to mark the desired mounting hole locations on the wall.



8. Drill 3/16" (5 mm) holes at marked locations on the wall for anchors. Then insert wall anchors into holes until flush with the wall.



# **AWARNING**

DO NOT over-tighten mounting screws. Doing so my distort the subbase plastic housing and cause connection issues when attaching the HD display.

- **9.** Secure subbase with provided #6 x 1.25" pan-head screws (4).
- **10.** Connect thermostat wiring to subbase screw terminals referencing provided wiring diagrams in this guide.

### **HD DISPLAY ATTACHMENT**

- **1.** Hold the HD Display by the edges, line it up with the subbase (horizontal position), and move the HD Display toward the subbase.
- **2.** Center the cavity on the back of the display over the subbase.

**3.** Gently press on the edges of the HD Display until you hear the mounting snaps engage. Be careful not to apply force directly on the glass.

**NOTE:** Once the HD Display is connected, it may take up to 45 seconds for it to power up.

**4.** To remove the HD Display from the subbase, grasp the left and right edges of the HD Display and gently pull towards yourself.

**NOTE:** If the HD Display is removed from the subbase base, the HD Display will shut down and will not be able to communicate with the system. System can be controlled from mobile devices or consumer web portals once registration has been completed.

Do not remove the label covering the HD Display screen until after power is applied to the system.

#### **HD DISPLAY EXTERNAL COMPONENTS**

- Proximity sensor Detects a person approaching the HD Display. If the HD Display is in Screen Saver mode and the Proximity Sensor setting is enabled, the proximity sensor takes the HD Display out of screen saver mode automatically and returns to the home screen when someone approaches.
- Humidity sensor This is the intake location for the humidity sensor. Do not block.
- Power button Turns off the HD Display when pressed and held for about five (5) seconds.
- microSD card slot Not functional, for future use.
- · Micro USB connector Not functional, for future use.

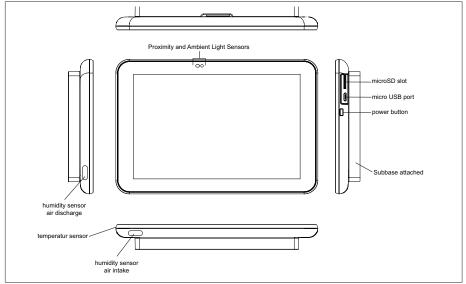


Figure 3. HD Display Components

#### **HD DISPLAY TERMINALS**

Table 4. Smart Hub Terminal Designations and Order

Terminal Designation	Description
12+	12VDC output
Α	Communications bus A
В	Communications bus B
12-	12VDC return

### **Connecting Low Voltage Wiring**

The following diagrams in this section illustrates the basic Allied Air control wiring for all compatible components.

#### CONTROL WIRING REQUIREMENTS

The following is the wiring specification requirements for installation of this system.

- Comfort Sync A3 wiring size is 18# AWG.
- Maximum total length of all connections combined is 1500 feet (457 meters).
- Maximum length between components is 300 feet (90 meters).

# DISCHARGE AIR TEMPERATURE SENSOR (DATS) (OPTIONAL FOR INDOOR UNIT)

Installation of discharge air temperature sensor (DATS) (88K38) must comply with the following requirements:

- Installed downstream of the heat exchanger or electric heat elements.
- It must be placed in free airflow, where other accessories (such as humidifiers, UV lights, etc.) will not interfere with its accuracy.
- Wiring distance between the integrated furnace and air handler controls or damper control module and the discharge air sensor must not exceed 10 feet (3 meters) when wired with 18# AWG thermostat wire.
- DATS is highly recommended for all systems that include a variable capacity outdoor unit in order to provided more precise dehumidification operation.

# OUTDOOR AIR TEMPERATURE SENSOR (OATS)

The optional outdoor air (temperature) sensor (OAS) (X2658) wiring distance to the Comfort Sync A3 should not exceed 150 feet (45 meters) when wired with minimum 22 #AWG (recommend 18 #AWG) dedicated 2-conductor thermostat cable or two wire shielded. Installation of OAS must comply with the following requirements:

- Sensor wiring must be run to avoid touching or being close to high voltage wiring and light ballast.
- Choose a protected outdoor location away from direct sunlight or other heat sources (usually on the north side of the building).
- Ensure that water will neither collect on, nor wash over the sensor.

- Do not locate the sensor near driveways or similar heat-absorbing masses which may reflect stored heat energy onto the sensor and send inaccurate information to the thermostat.
- Locate the sensor away from attic and soffit vents, or furnace venting pipes.
- Do not locate the sensor directly above an air conditioner or heat pump.

# REDUCING ELECTRICAL NOISE ON COMMUNICATION BUS - INDOOR, OUTDOOR, HD DISPLAY AND SMART HUB.

Communicating systems requires four thermostat wires between the HD Display and Smart Hub. Four wires are also used between the Smart Hub and indoor/outdoor units as well. When a thermostat cable with more than four wires is used, the extra wires must be properly connected to avoid electrical noise. The wires must not be left disconnected.

- Use wire nuts to bundle the unused wires at each end of the cable. A single
  wire should then be connected to the indoor unit end of the wire bundle
  and attached to the "C" terminals as shown in "Figure 4. Thermostat Wire
  Termination in Communicating Systems (Electrical Noise)".
- Keep all communication wiring as far away from the house electrical wiring and large electrical appliances as possible. Recommended minimal distance is 15 feet (4.6 meters).

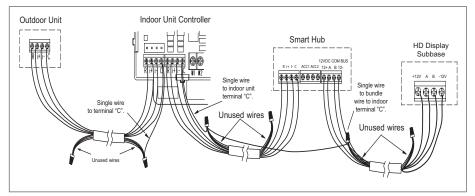


Figure 4. Wire Termination in Communicating Systems (Electrical Noise) - Typical

# **IMPORTANT**

It is recommended to use 2-pair, 18AWG unshielded thermostat cable (field-provided) for power terminals (R, C, 12+ AND 12-). Recommend using 2-pair 22AWG shielded thermostat cable for communications terminals (I+, I-, A and B) which will help eliminate any noise interference. See "Table 3. Smart Hub Terminal Designations, Order and Wiring Requirements" on page 6 for further details.

#### WIRING DIAGRAMS

The following diagrams are typical low voltage wiring connections for various system configurations.

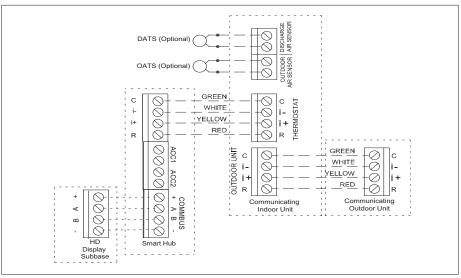


Figure 5. Comfort Sync A3 with Allied Air Communicating Indoor and Outdoor Units

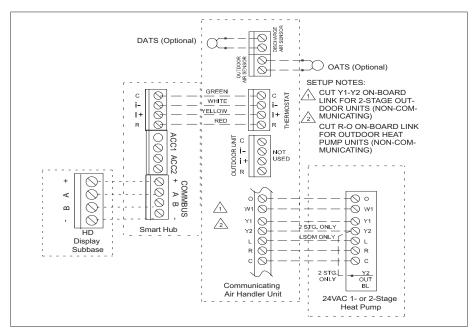


Figure 6. Comfort Sync A3, Allied Air Communicating Air Handler with 24VAC 1 or 2-Stage Heat Pump

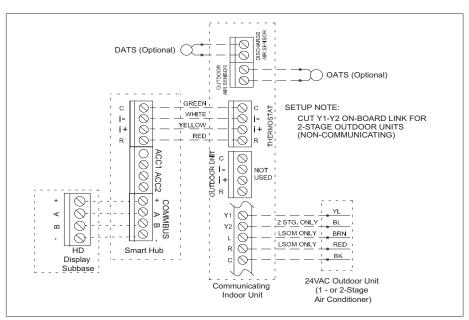


Figure 7. Comfort Sync A3, Allied Air Communicating Indoor Unit with 24VAC Air Conditioner

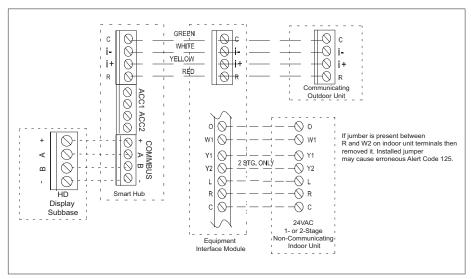


Figure 8. Comfort Sync A3 with Equipment Interface Module (EIM), 24VAC Indoor Unit and Allied Air Communicating Outdoor Unit

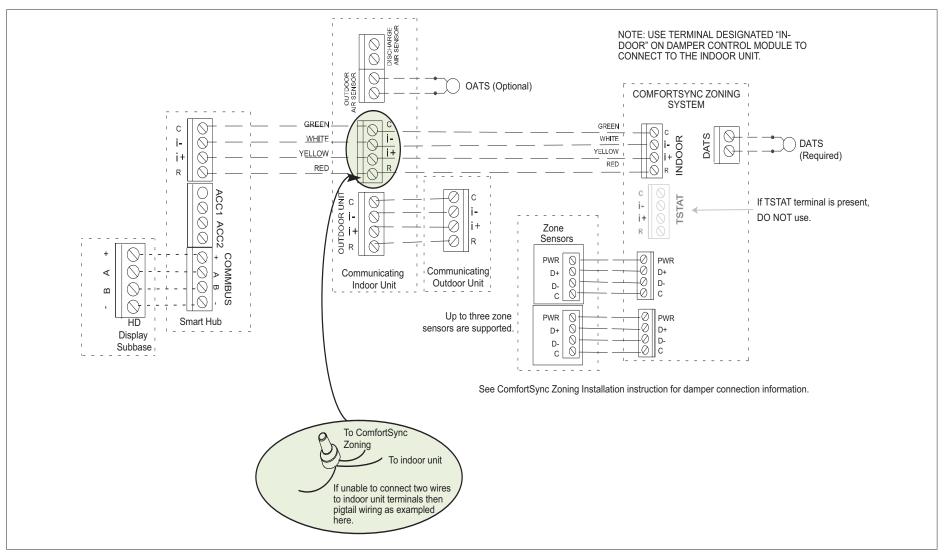


Figure 9. Comfort Sync A3, Allied Air Communicating Indoor and Outdoor Units, Comfort Sync Zoning (Damper Control Module) and Zone Sensors

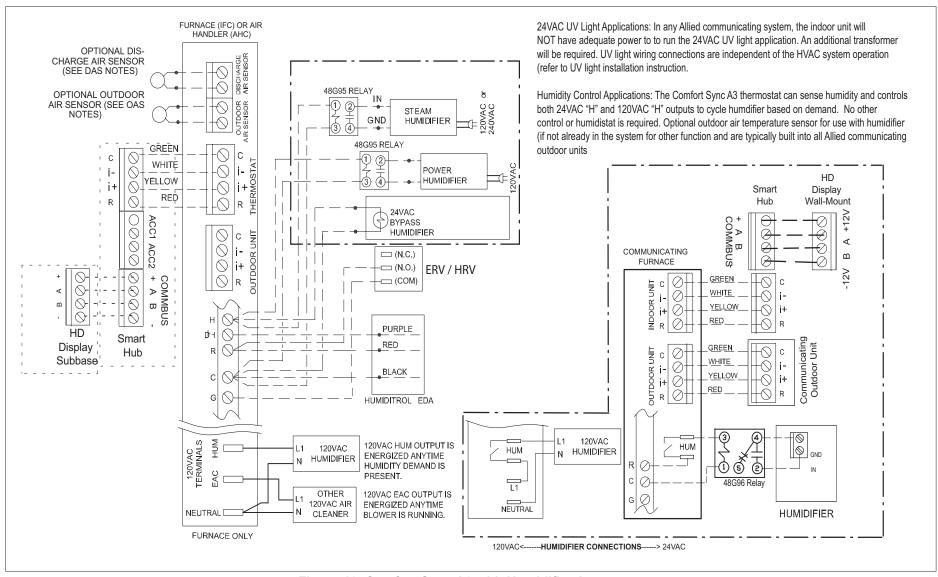


Figure 10. Comfort Sync A3 with Humidifier Accessory

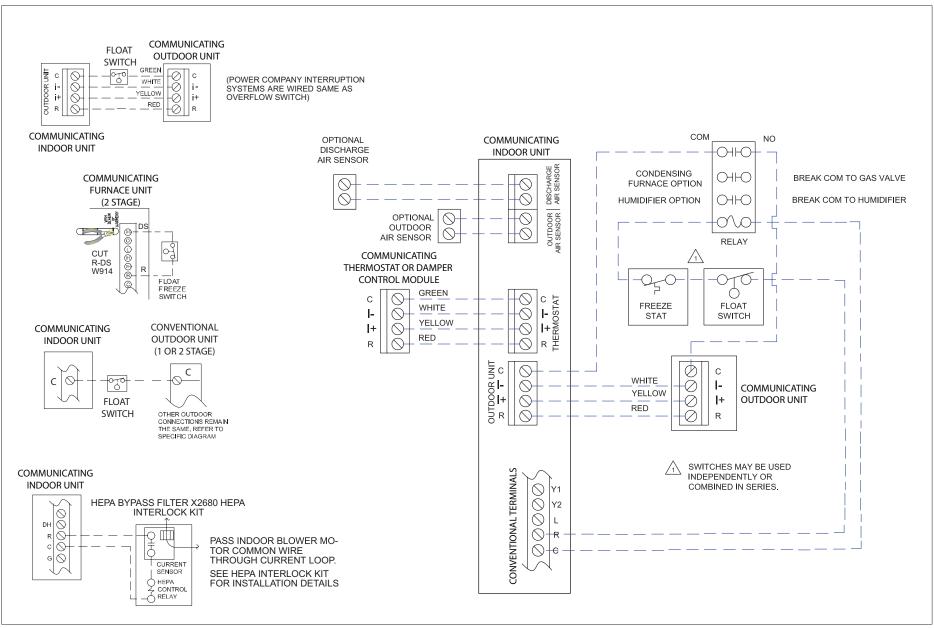


Figure 11. Installing Comfort Sync A3, Communicating Indoor Unit, Float Switch, HEPA Bypass Filter Interlock Kit, Humidifier, Relay and FreezeStat

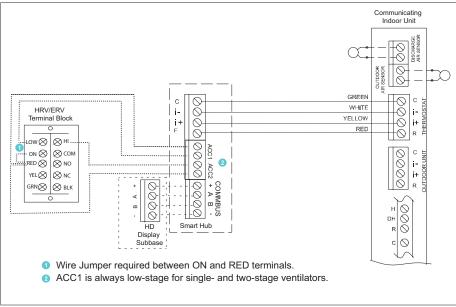


Figure 12. Comfort Sync A3 with Ventilation (Fresh Air Damper, ERV and HRV)

### **Electric Heat Configuration for Communicating Air Handlers**

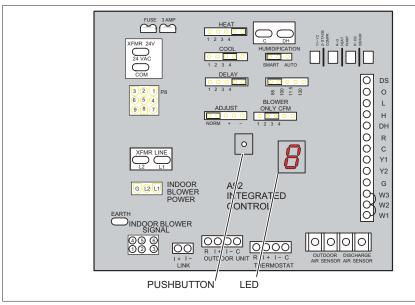


Figure 13. Air Handler Control

# **A** IMPORTANT

After electric heat strips are installed, but prior to running the thermostat installer setup, electric heat must be manually configured to detect the number of electric heat sections.

This procedure is for configuring the heat strips so that they will be detected by the thermostat:

- Power must be applied to the air handler but NOT to the Smart Hub.
- Disconnect any communication wiring between the Smart Hub and indoor unit prior to electric heat discovery.
- The air handler control must be in idle mode (decimal blinks at 1 Hertz—0.5 second ON, 0.5 second OFF to use the following procedure.
- **1.** Select field test mode—press and hold the push button until solid "-" appears; release button. Display will blink.
- 2. Push and hold button and wait for the display LED to show "H" (capital H), then release the button.
- 3. The air handler control cycles the indoor blower motor "on" to the selected heat speed and stages the electric heat relays "on" and "off" to automatically detect the number of electric heat sections. The air handler control stores the number of electric heat sections, then automatically exits "Field Test Mode".
- The thermostat will now detect the heat strip information stored in the air handler control.
- 5. Turn off power and connect all low voltage wiring (power and communication to and from the Smart Hub).
- **6.** After completing the commissioning of the system then check to see if you have electric heat or emergency heat.

# Commissioning

# COMMISSIONING AND SERVICE (USING THE MOBILE SETUP APPLICATION)

This application tool is used by dealers to commission a Comfort Sync A3 ultra smart thermostat using a Wi-Fi enabled mobile device.

A temporary Smart Hub local network provides a means for a mobile device using the Comfort Sync dealer mobile app application to directly communicate with the Smart Hub.

**NOTE:** The Comfort Sync dealer mobile app running on a mobile device cannot connect to the Smart Hub through the Internet or home Wi-Fi network.

To use the Comfort Sync dealer mobile app, the mobile device must be:

- Wi-Fi capable
- Located in the home near the Smart Hub

**NOTE:** A router with Bonjour capabilities is required for this function. Check the router features if the Smart Hub does not connect. Apple Bonjour® is an implementation of Zero-configuration networking (Zeroconf), a group of technologies that includes service discovery, address assignment, and host name resolution.

### **Mobile Device Operating System Requirements**

The Comfort Sync dealer mobile app is available for both IOS 6.0 and higher (App Store) and Android 4.1 and higher (Google Play).

**Establishing a Direct Wireless Connection to the Smart Hub** 

# **A** IMPORTANT

If the connection between the Comfort Sync dealer mobile app and Smart Hub is idle for three (3) minutes, the Smart Hub will auto-disconnect from the mobile device. Repeat procedures to reconnect.

- 1. Download and install the Comfort Sync dealer mobile app
- **2.** Apply power to the system.
- **NOTE:** At this point, it is recommended that when using the Comfort Sync Mobile Setup application to commission the system, remove the HD Display from the subbase before starting.
- **NOTE:** Once commissioning is completed you may reattach the HD Display to the subbase.
- **3.** Go to the Smart Hub and press the commissioning button located on the side of the unit (see "Figure 2. Smart Hub Indicators and External Components" on page 4 for location of button).
- The commissioning status LED will start blinking green for two minutes. During this time the Smart Hub will broadcast its Wi-Fi identifier (SSID).
- Go to your mobile device's Wi-Fi connection tool and locate the Smart Hub Wi-Fi broadcast identifier. A typical example of a identifier (SSID) is DIRECT-XY12-3456.
- **NOTE:** Refer to your mobile device's owners manual on how to use your Wi-Fi Connection tool.
- **6.** Connect to the Smart Hub by using the last eight digits of the Smart Hub SSID as the password. In this example, it would be XY123456).
- **7.** Once the mobile device is connected to the Smart Hub, the commissioning Status LED will turn solid green.
- **8.** Start the Comfort Sync dealer mobile app and make sure you are connected to the correct Smart Hub by checking the serial number.
- **9.** Touch the **remote-in** tab on the Comfort Sync dealer mobile app home screen. This will take you to the commissioning screen.

- **10.** You can use the information provided in "Commissioning (Using the HD Display)" on page 15 to complete the commissioning process using the Comfort Sync dealer mobile app.
- 11. If the system has not been commissioned it will go to commissioning screen automatically. If the system has already been commissioned it will go to dealer control center.
- **12.** Once the commissioning is completed, exit the Comfort Sync dealer mobile app.
- **13.** Go to the mobile device's Wi-Fi tool and manually disconnect from the Smart Hub.
- **14.** Once disconnected, the Smart Hub commissioning LED will change to solid blue.
- **15.** Reinstall the HD Display on the subbase.

#### Service

To use Comfort Sync dealer mobile app as a service tool, the commissioning of the system must have already been completed.

**NOTE:** Currently there is a default timer for 30 minutes to complete any service procedures before the Smart Hub will automatically log you out. The duration of the timer cannot be adjusted.

- Download and install the Comfort Sync dealer mobile app if not already installed.
- 2. Go to the Smart Hub and press the commissioning button once.
- 3. The LED will start blinking green for two minutes. During this time the Smart Hub will broadcast its Wi-Fi identifier (SSID).
- 4. If this is the first time connecting to the target Smart Hub then go to your mobile device's Wi-Fi connection tool and locate the Smart Hub Wi-Fi broadcast identifier. A typical example of a identifier (SSID) is DIRECT-XY12-3456.
- 5. If your mobile device had already connected previously to the target Smart Hub, then touch the applicable Smart Hub SSID on the list and skip to step
  7

**NOTE:** Refer to your mobile device's owners manual on how to use our Wi-Fi Connection tool.

- **6.** Connect to the Smart Hub by using the last eight digits of the Smart Hub SSID as the password (XY123456) for example.
- **7.** Once connected to the mobile device the Smart Hub commissioning LED will turn solid green.
- 8. Start the Comfort Sync dealer mobile app and make sure you are connected to the correct Smart Hub by checking the serial number.

- 9. Touch the **remote-in** tab on the Comfort Sync dealer mobile app home screen.
- 10. If the system has not been commissioned it will launch the commissioning screen. If the system has already been commissioned it will go to dealer control center.
- 11. Once servicing is completed, exit the Comfort Sync dealer mobile app.
- **12.** Go to the mobile device's Wi-Fi tool and manually disconnect from the Smart Hub.
- **13.** Once disconnected the Smart Hub LED will change to a solid blue.

#### **Alternative Method**

From the home screen, go to **menu** > **settings** > **advanced settings** > pair Smart Hub to Comfort Sync dealer mobile app selection. It will auto connect to dealer application and start you at the dealer control center screen. The following screen will appear and show the status of the connection. Once connected the screen will automatically disappear.

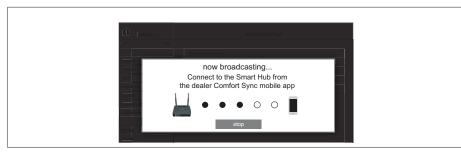


Figure 14. Pairing

### Multiple Smart Hub(s) - Group ID

Multiple Smart Hubs in a home can be assigned to a group (up to nine groups with up to five (5) Smart Hubs in each group). All Smart Hubs in a group can communicate with other Smart Hubs in the same group over the home Wi-Fi network.

Default Group ID 1. Range is 1 to 9.

**NOTE:** If a Smart Hub is set to Group 0, then there is no connectivity with another Smart Hub.

Group IDs can be changed by going to menu > settings > advanced settings > view > dealer control center > equipment > smart hub.

#### **Restarting Smart Hub**

Pressing the Smart Hub button for more than five seconds will reboot the Smart Hub.

#### COMMISSIONING (USING THE HD DISPLAY)

The following procedures are written for commissioning the system using the HD display interface.

When power is first applied to the system all Comfort Sync devices attached to the system (air handler or furnace, outdoor unit or zoning control) will automatically be configured using optimal factory default settings based on system type, capacity and other configuration considerations.

### **Boot-up Screen**

When power is applied to the system, the HD Display will display a welcome screen.

If there is an issue with communication between any components attached to the thermostat, a critical alert message will appear on the screen. The alert message will provide detail information concerning the possible cause. Once the issue is corrected and power is restored to the system the first screen in the initial commissioning sequence will appear.

## **Low Battery Status**

If a critical low battery screen is displayed, the system will automatically start charging the HD Display internal battery. On the screen the word "charging" will appear. Once "charging" disappears (typically 3 to 10 minutes) then the display will automatically start-up.

# **Dealer Info and Language Selection**

The first screen in the commissioning sequence is the dealer information screen and language selection tool. Supported languages are English, French and Spanish. The drop-down selection tool is located in the upper right-hand corner of the screen.

Dealer information and/or phone number can be added. Once the system is connected to the Internet, the remaining information will be populated automatically by the Allied Air server based on the dealer information or phone number entered. All information can be entered manually if desired however.

Information that can be manually entered is name, email website, dealer address which includes address 1, address 2, city, state and zip/postal code. Once completed touch continue.

# **Warning Screen**

If either the **Dealer Information** or **phone number** is NOT provided, a warning screen will appear. The warning screen will provide information on the limitation imposed on the system if this information is not provided. Touch **no** to return to the previous screen to complete the information requested or touch yes to continue.

#### **General Information**

On this screen general information needs to be verified or changed. Touch any item to change its contents. A pop-up screen will appear that will allow the information to be added or changed.

- 1. Select country / region.
- 2. Select time and date which includes time, date, time zone and daylight savings time (ON/OFF).

# **A** IMPORTANT

Time and date will be auto corrected when the system is connected to Internet. When connected to Internet, time and date can not be adjusted.

- 3. Temperature unit (Fahrenheit or Celsius).
- 4. Once completed touch continue.

#### **Equipment Found Screen**

This screen will display any Comfort Sync equipment the system has detected (air handler, furnace, outdoor unit, Smart Hub and Comfort Sync Zoning system during initial commissioning of the system.

NOTE: When a Equipment Interface Module (EIM) is used and configured as either a furnace or air handler, then the component would appear as either EIM-Furnace or EIM-Air Handler. When using a EIM the outdoor unit may be either an Allied Air Comfort Sync A3 or any standard 24VAC non-communicating thermostat.

**NOTE:** Not all equipment may be visible from the equipment found system screen. Touch and swipe up to access additional information (if applicable) listed at the bottom of the system box.

If non-communicating equipment needs to be added, it can be done so from this screen.

# **Non-Communicating Equipment**

When selecting the non-communicating (24VAC) equipment icon a screen will appear listing equipment that can be added. When selecting an applicable component, a green check will appear next to the item. The capacity selection of the outdoor unit will also be displayed on the screen after selecting the applicable outdoor equipment type.

**NOTE:** A temporary dialog box will appear indicating: Updating - Wait while we check for dependencies.

**NOTE:** Selecting an outdoor unit type only appears if a Comfort Sync outdoor unit is not detected by the system. Selections are one or two-stage heat pumps or air conditioners. Outdoor unit capacity will also have to be set. Other non-communicating equipment that can be added are:

- » Humidifiers
- » Dehumidifiers
- » Auxiliary Dehumidifier
- » Fresh Air Damper
- 1 or 2 Speed ERV (energy recovery ventilation)
- » 1 or 2 Speed HRV (heat recovery ventilation)

Once completed touch **done** which will display the equipment found screen. There the additional non-communicating equipment will now be displayed along with the Comfort Sync equipment. Once completed touch **continue**.

#### Reminders

This screen allows you to set reminders as either disabled or 3, 6, 12 or 24 months and also custom by specific date. The other options on this screen is to trigger the reminder event either by calendar or actual system run-time.

Reminders may be set for Replace filter 1, Replace filter 2, Replace UV bulb, Replace humidifier pad, Maintenance reminder, Ventilation maintenance and Ventilation filter.

Once a reminder is set for a specific item, touch done to return to the previous screen. An "expires on date" will appear next to the item just set.

### **Comfort Sync Zoning**

This screen will only appear if the Comfort Sync Zoning is detected. This screen allows you to rename each zone. You may use the preset names or any custom name you may desire. If zoning is not applicable, proceed to the next section.

- Touch on any zone to rename it. A screen will display that list several
  predefined names that can be used which are master bedroom, guest
  bedroom, kitchen, living room, media room, dining room, library or custom.
  When a predefine name is selected, a green check-mark will appear next
  to the selected name.
- 2. When creating a custom name, touch custom, enter a name and touch back to return to the previous screen. A new unique zone name can be created for all four zones.
- 3. When completed, touch done to return to the zoning screen and verify the new name is being used for the specific zone.
- **4.** Once completed touch **continue**.

#### **Setup Airflow Per Zone**

This screen will allow the installer to setup the airflow per zone. The types of circulation per zone are:

- Blower Circulation Airflow (gray) which includes total, assigned, minimum and maximum airflow.
- Heating Circulation Airflow (red) which includes total, assigned, minimum and maximum airflow.
- Cooling Circulation Airflow (blue) which includes total, assigned, minimum and maximum airflow.
- 1. Touch on the circled green arrow to touch a specific zone. The that zone settings will expand to allow the installer to adjust CFMs for each circulation airflow type. Use the plus and minus buttons to adjust CFMs up and down.
- Once completed touch to continue. The next screen that will appear is the Dealer Control Center.

### **Commissioning Completion**

Once commissioning is completed, the system will leave you at the **Dealer Control Center**. You can either touch exit to go to the main screen or perform any function listed in the various categories displayed.

#### **Dealer Control Center**

This menu provides access for the installer or service technician to perform various functions. Advance equipment configurations, notifications, tests, diagnostics, installation reports and general information about the system.

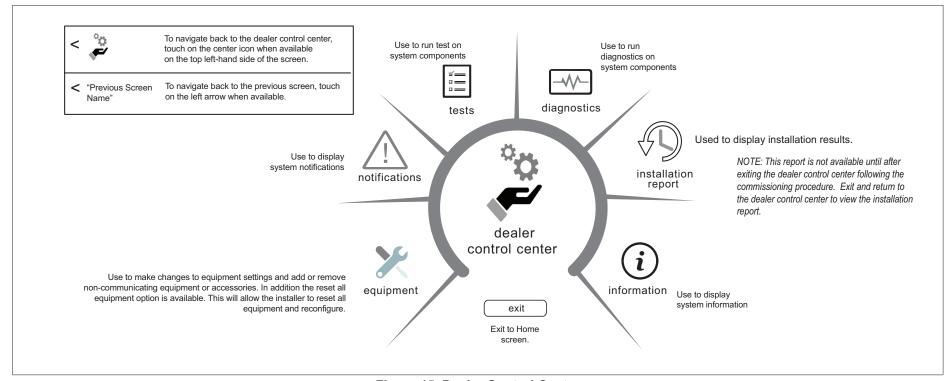


Figure 15. Dealer Control Center

# **EQUIPMENT PARAMETERS**

Selections listed in this section are dependent on system hardware configuration. Not all options listed in this section will be available.

**NOTE:** When changing the default settings for any parameter, there is a possibility that it will affect the settings for another parameter. If this happens, a pop-up message will be displayed listing the other affected parameters and their new automatically set values.

The following is a complete list of all possible parameters listed under **System**. Parameters actually available are dependent on the Allied Air communicating equipment type detected and non-communicating equipment added.

**Table 5. Smart Hub Parameters** 

Parameter (In alphabetical order)	Description
About	This screen provides information concerning language supported, equipment type name, control software revision, model, control mode number, control serial number, control hardware revision, protocol revision number, device product level, 24VAC average power consumption, 24VAC peak power consumption, compatible devices list, application code memory size and micro-controller part number.
Auto Changeover - Humidif. Deadband	Prevents the Humidification and Dehumidification settings from being closer together than 5% or greater than 10% (Dead-band). Range is 5 to 10%. Default is 5%. Adjustments are in increments of 1%.
Auto Changeover - Temp Deadband	Prevents the Heating and Cooling from being set closer together than 3°F (1.67°C) or greater than 9°F (5.0°C) (Dead- band). Range is 3 to 9°F (1.67 to 5.0°C). Default is 3°F (1.67°C). Adjustments are in increments of 1°F (0.56°C).
Auto Dehumidification Overcooling Threshold	Adjustments are in increments of 1%. This value can automatically be affected by adjusting other parameters. One example would be when enabling Max Dehumidification Overcooling.  Range is 0 - 10%. Default is 4%.
	This is an adjustment to hasten or delay the aux heat activation. This adjusts how far below the set point the temperature must fall with the HP at 100% before allowing electric heat to come on.  Range is 0 - 10°F (0.0 to 5.56°C) with increments of 0.25°F (0.14°C). The default setting is 2.5°F (0.83°C).  Definition/Dependencies:
	Step Change versus Steady State Modes
Aux Heating	Outdoor temperature below the high balance point or with balance points disabled.  Light Runner days and allows 0.50% for 40 minutes.
Activation Threshold	<ul> <li>Heat Pump demand above 95% for 10 minutes.</li> <li>Sixty (60) minute temperature rise prediction = less than this Parameter Setting (value)</li> </ul>
	Result:
	The Heating Proportional Integral Algorithm (as set for less, normal, or more aggressive) will begin to stage on the electric heat to bring the space temperature up to set point.
	<b>Synopsis</b> : The LOWER this parameter is set, the quicker the auxiliary heating will respond, in both step change mode and steady state mode.

Parameter (In alphabetical order)	Description
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#### **Balance Point Control**

If system is set up as dual fuel or heat pump with electric heat and a outdoor temperature sensor connected to Smart Hub, the low and high balance point settings will appear. The balance points feature requires that a sensed outdoor temperature is provided to the thermostat. The outdoor ambient temperature can be read from either a:

- Field-installed outdoor temperature sensor (X2658).
- · Communicating heat pump. All communicating heat pumps have a factory-installed outdoor temperature sensor.

Options are enabled or disabled. Default is disabled. When enabled, both low and high balance points can be set.

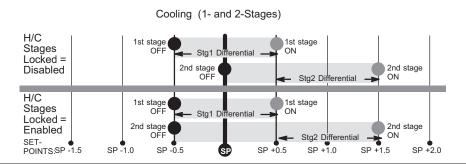
Options are enabled to	of disabled. Default is disabled, which enabled, both low and high balance points can be set.
High Balance Point	This setting is used to prevent the furnace or electric heat from heating the structure. (Alert 19 - Minor - Notification only - The outdoor temperature is higher than the level where the furnace or electric heat is programmed to heat the home.)  Range is -17 to 75°F (-27.22 to 23.89°C). Default is 50°F (10.0°C). Adjustments are in increments of 1°F (0.56°C).
	Setting used to prevent the heat pump from heating the structure. (Alert 18 - Minor - Notification only - The outdoor temperature is below the level where the heat pump is programmed to heat the home).
Low Balance Point	Range is -20 to 72°F (-28.89 to 22.22°C). Default is 25°F (-3.89°C). Adjustments are in increments of 1°F (0.56°C).
LOW Balance Point	<b>NOTE:</b> Dual-Fuel Applications (Communicating Systems Only) - Dual fuel applications, which include both a Heat Pump and a gas furnace, will provide multiple stages of heating. For example, a two-stage heat pump would deliver two stages of heat. The gas furnace can add two to four more stages of heat.
CFA Cooling Discomfort	Default is ON. The purpose of this algorithm when set to ON is to detect systems with faults which are causing measurable loss of comfort and thus, need repair/service intervention.
Threshold	The algorithm monitors the duration in which the indoor temperature is above the cool set point or below the heat set point and does not approach the set-point. When an issue is detected alarm 901 is activated.
Cooling Mode	Options are Normal and Comfort. Default is Normal. When changing to Comfort Mode, several parameters are automatically modified for optimal system operations. The changed parameters are listed on the screen when set to Comfort.  Normal - This setting cools the home to the desired temperature setting. Once second-stage is activated by timer or differential, it will not stage down to first-stage until the next cooling cycle demand.  Comfort - This is when the system could automatically stage up or down based on the current load demand.
Cooling Prognostics	This algorithm will determine whether the unit will run out of capacity during the hottest time of summer. It will look back everyday a minimum of three days to see if there is a pattern and compare it to the hottest day on record for that zip code before triggering an notification. It must see a pattern before it will trigger the notification. There may be a component or components that will require attention.  The sensitivity (threshold) selection options are <b>OFF</b> , <b>LOW</b> , <b>MEDIUM</b> , and <b>HIGH</b> . The default is <b>HIGH</b> . The alert code notification is 65545.
DAT Integral Gain	The indicates how stable the system is attempting to reach the discharge air temperature set point. You may hear the compressor hunting (ramping up and down) adjusting to lower setting will correct.
(Allied Air Variable capacity Outdoor	Allied Air advises not to make changes to this setting without first contacting Allied Air technical support or Allied Air field technical consultant.
Units Only)	Default is 3.0. Range is 1.0 to 15.0 in increments of 0.5.
DAT Offset	This parameter is only available when an Allied Air variable capacity outdoor units is installed along with a discharge air temperature sensor (DATS) Installed is used.
	Default is 0.0°F (0.0°C). Range is -5.0°F to 5.0°F (-2.88 to 2.78°C) in increments of 0.5°F (0.28°C).

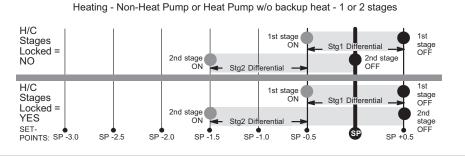
Description
This is how the system attempts to reach the discharge air temperature set point.  Allied Air advises not to make changes to this setting without first contacting Allied Air technical support or Allied Air field technical consultant. Default is 3.0. Range is 1.0 to 15.0 in increments of 0.5.
These settings allow adjustments to the Dew Point setting for the home. Some homes may require an adjustment to help maintain comfort. If condensation is present on windows, set the adjustment lower, between -15% to -5%. If the home feels dry, set the adjustment upwards, between +5 to +15%.  Range is -15 to 15°F. Default is 0°F. Adjustments are in increments of 1°F.
<b>NOTE:</b> Dew Point - Adjustment requires an outdoor air (temperature) sensor (OATS) (X2658) and is automatically controlled by the outside temperature.
In heat pump applications, the electric heat is staged to provide supplemental heat to meet desired comfort levels. When the electric heat section is used in applications that do not have a heat pump, the elements are staged to limit heat so that it meets heating demands only.
Can increase or decrease the number of electric elements to come on during a call for defrost. (Thermostat will have a demand for heat.) Range is 0 to 5 electric heat stages. Default is 2. Adjustments are in increments of 1.  NOTE: Selecting 0 will not allow any electric heat stages during defrost.
This parameter represents the amount of time the system waits to check the slope of the temperature against the value in "Aux Heating Activation Threshold" parameter. It checks the room temperature slope after a time to determine if aux heat is needed to achieve a new room temperature set point) to allow the heating PI to accumulate past 100 (up to 200) which allows electric auxiliary heat use. Range is 0~15 minutes with a default of 10 minutes. Increments are in 1 minute intervals.
A unique name can be assigned to this component. Name can be up to 29 characters. Name can consist of letters, numbers, special characters and spaces. Default name is subnet controller.
Options are Staged, Load Tracking Variable Capacity and Variable Capacity. Default is Load Tracking Variable Capacity  Staged: Some furnaces can be configured to provide up to four stages of gas heat operation. When staged heating is chosen, the Comfort Sync thermostat allows you to choose between 1, 2, 3 and 4 stages of heat. Single-stage heat: first stage provides 100% of full capacity.  • Two-stage heat: First stage provides 70% of full capacity; 2nd stage provides 100% of full capacity.  • Three-stage heat: First stage provides 60% of full capacity; 2nd stage provides 80% of full capacity; third stage provides 100% of full capacity.  • Four-stage heat: First stage provides 35 or 40% of full capacity; second stage provides 60% of full capacity; third stage provides 80% of full capacity; fourth stage provides 100% of full capacity.  Load Tracking Variable Capacity: Load tracking variable capacity will smoothly track the load (sensible temperature changes) up and down and adjust the furnace heating rate both ways.  Variable Capacity: Variable capacity only tracks the load upward (rising temperature). Variable capacity uses the thermostat stage differentials but not stage timers.

Parameter (In alphabetical order)	Description
Gas Heating Activation Temp Difference	When the system is dual-fuel and steady state while operating at full HP demand, this is the amount of °F (°C) below the set point that is allowed before allowing to switch to gas heat.
(Allied Air Variable capacity Heat Pumps)	Range is 0.5 to 10°F (0.0 to -5.56°C). Default is 1.5°F (1.30°C). Adjustments are in increments of 0.5°F (0.14°C).

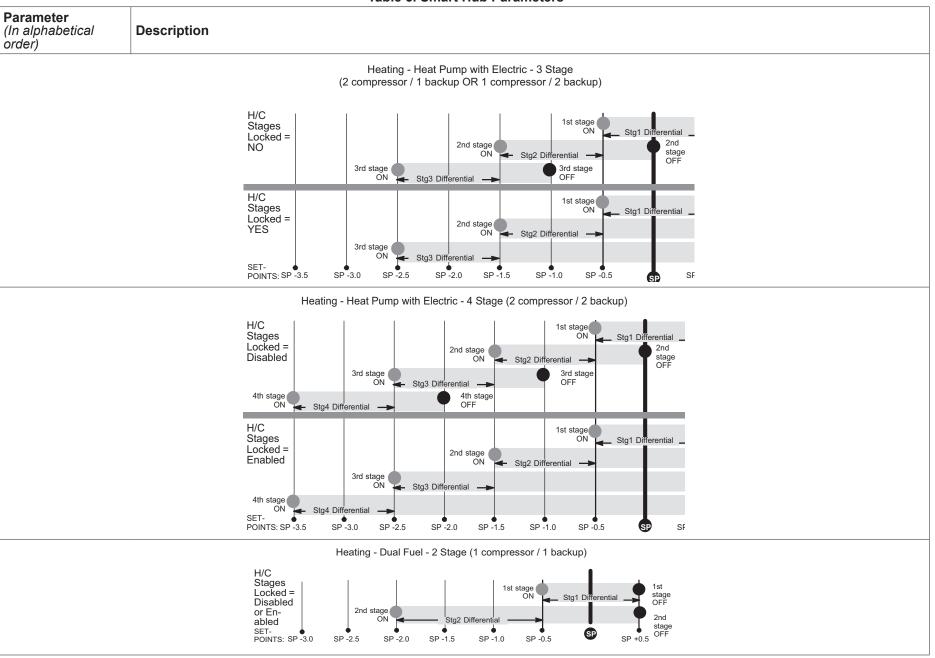
# Heat Cool Stages Locked In

Heat Cool (H/C) Stages Lock in default is disabled (heat/cool stages are turned off separately). If changed to Enabled, heat/cool stages are turned off together. For non-variable speed systems only.

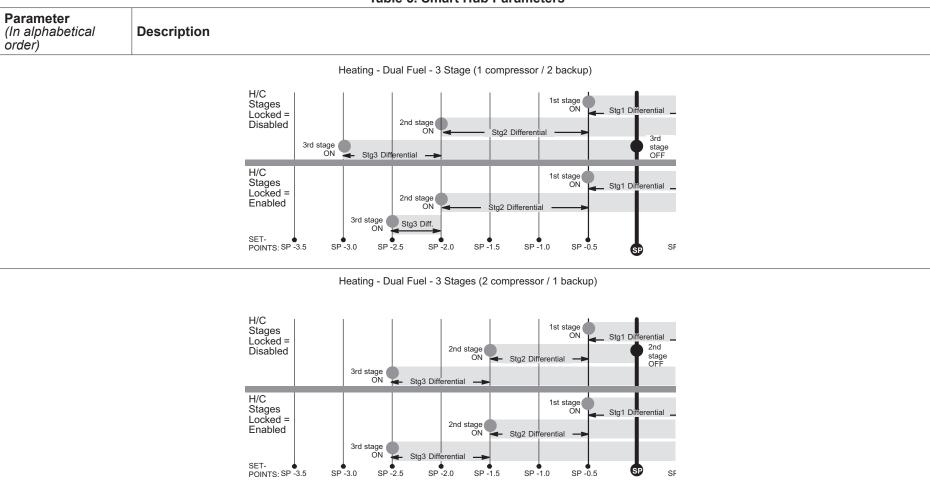




**Table 5. Smart Hub Parameters** 



**Table 5. Smart Hub Parameters** 



**Table 5. Smart Hub Parameters** 

Parameter (In alphabetical order)	Description	
	Heating - Dual Fuel - 4 Stage (2 compressor / 2 backup)	
	H/C Stages Locked = Disabled  2nd stage ON Stg2 Differential  2nd stage OFF ON Stg4 Differential  4th stage ON Stg4 Differential  Stg4 Differential  Turn Stg4 Differential	
	H/C Stages Locked = Enabled  3rd stage ON Stg1 Differential  2nd stage ON Stg2 Differential  4th stage ON SET- POINTS: SP -3.5 SP -3.0 SP -2.5 SP -2.0 SP -1.5 SP -1.0 SP -0.5 SP SF	
Group ID	Multiple Smart Hubs in a home can be assigned to a group (up to nine groups with up to five Smart Hubs in each group). All Smart Hubs in a group can communicate with other Smart Hubs in the same group over the home Wi-Fi network.  If a Smart Hub is set to Group ID 0, there will be no connectivity with another Smart Hub.  Default Group ID is 1. Valid range is 0 to 9. (Recommend no more than 5 smart hubs per group. Doing so will eliminate possible Wi-Fi bandwidth issues.)	
HP Heating Lockout Time	The HP could not get a zone to progress 0.5 degrees towards the set point in 120 minutes (Alert Code 40 - Minor alert). System will switch to secondary heat source. (Electric heat or furnace in dual fuel applications). Transition back to Heat Pump normal operation when termination setting times out.  Range is 60 to 240 minutes. Default is 60 minutes. Adjustments are in increments of 30 minutes.	
HP Heating Mode (Allied Air Variable capacity Heat Pumps Only)	Options are Normal and Comfort. Default is Normal. The normal setting heats the home to the desired temperature setting. Modify the heating comfort mode to limit minimum compressor speed to 60 – 70 percent range and/or adjust comfort mode CFM.  Normal is when the heat pump will heat the home will providing the highest efficiency.  Comfort is when the heat pump will deliver warmer air for comfort, but sacrifices on efficiency.	
Comfort Adjust	Options are Maximum Overcooling, Midpoint Overcooling and Minimum Overcooling. Default is Maximum Overcooling.  • Maximum Overcooling: Indoor temperature > (greater than) two degrees above heating setpoint.  • Midpoint Overcooling: Indoor temperature > (greater than) HEAT setpoint + COOL setpoint / 2.  • Minimum Overcooling: Indoor temperature > (greater than) two degrees below cooling setpoint.	
Humidity Reading Calibration	If it is determined that the actual humidity percentage being detected at the thermostat is off based on independent readings using other humidity reading devices, the display can be adjusted using this setting.  Range is -10.0 to 10.0%. Default is 0.0%.	

Parameter (In alphabetical order)	Description
Lock In 2nd Stage HP by Outdoor Temp (Allied Air Two-Stage Communicating Heat Pumps Only)	This accessory allows the unit to lock in second stage HP heating when the outdoor temperature goes below the jumper pin setting. Options are off, 40°F (4°C), 45°F (7°C), 50°F (10°C) and 55°F (13°C). Default is off.
Max Heat Setpoint	The highest temperature setting that the heat set point can be set on the thermostat. Default is 90.0F (32.33°C). Range is 60.0 to 90.0°F (15.56 to 32.22°C). Adjustable in increments of 1°F (0.56°C).
Max Humidification Setpoint	This setting will limit the highest humidification setting on the thermostat. This parameter will only appear when a humidifier accessory is installed. Range is 15 to 45%. Default is 45%. Adjustments are in increments of 1%.
Min Cool Setpoint	This setting will limit the lowest cooling temperature setting on the thermostat. Range is Range is 60.0 to 90.0°F (15.56 to 32.22°C). Default is 60°F (15.56°C). Adjustments are in increments of 1°F (0.56°C).
Min Dehumidification Setpoint	This setting will limit the lowest dehumidification setting on the thermostat. Range is 40 to 60%. Default is 40%. Adjustments are in increments of 1%.
Modulating Cooling Cycles Per Hour (Allied Air Variable capacity Outdoor Units Only)	This feature is activated when the structure BTU load is less than the minimum outdoor unit cooling capacity of the outdoor unit. The system will be cycled "ON" and "OFF" at the selected cycles per hour to maintain the settings of the thermostat. (This governs how many cycles per hour the system will try to run when it needs to run at less than minimum capacity).  Range is 3 to 6 cycles hours. Can be adjusted in increments of 0.5. Default is 4.

# **Understanding Modulating Step Change and Steady State PI Gains**

Each of these terms has a multiplier (or gain) associated with it called the proportional gain and the integral gain respectively and affect responsiveness and stability

- Standard is a moderate gain suitable for nearly all installations.
- More Aggressive is a set of slightly higher gains that will make the system more responsive to changes, and will try harder to stay on the set point. This setting may cause some systems to oscillate.
- Less Aggressive is a set of slightly lower gains that will make the system less responsive and help to stabilize an oscillating system by sacrificing a small amount of time to set point.

None of the above options will cause the system to end a call if the demand for heating or cooling remains above the minimum capacity of the system since the algorithm is designed to find the demand that allows the system capacity to exactly match the house heating or cooling loss, creating a balance and constant temperature.

Modulating Cooling Step Change PI Gain (Allied Air Variable capacity Outdoor Units)	Step change gains deal with set point changes and affects how fast the system reaches the next set point.  Options are <b>less aggressive</b> , <b>standard</b> and <b>more aggressive</b> . Default is <b>standard</b> .
Modulating Cooling Steady State PI Gain (Allied Air Variable capacity Outdoor Units Only)	Steady state gain controls the demand when the system is not responding to a sensed temperature change away from the Comfort Sync A3 thermostat setting.  Options are <b>less aggressive</b> , <b>standard</b> and <b>more aggressive</b> . Default is <b>standard</b> .

Parameter (In alphabetical order)	Description
Modulating Gas Heating Cycles Per Hour	This feature is activated when the structure BTU load is less than the minimum Heat Pump heating capacity of the outdoor unit. The system will be cycled "ON" and "OFF" at the selected cycles per hour to maintain the settings of the Comfort Sync A3. (This governs how many cycles per hour the system will try to run when it needs to run at less than minimum capacity.  Range is 4 to 10 cycles. Default is 6 cycles. Adjustments are in increments of 0.5 cycles.
Modulating Gas Heating Step Change PI Gain	This is applicable to the SLP98V only. Step change gains deal with set point changes and affects how fast the system reaches the next set point (Example: Adjustment to the thermostat setting).  Options are <b>less aggressive</b> , <b>standard</b> and <b>more aggressive</b> . Default is <b>standard</b> . Recommend not changing this setting.
Modulating HP Heating Cycles Per Hour (Allied Air Variable capacity Heat Pumps)	This feature is activated when the structure BTU load is less than the minimum Heat Pump heating capacity of the outdoor unit. The system will be cycled "ON" and "OFF" at the selected cycles per hour to maintain the settings of the thermostat. (This governs how many cycles per hour the system will try to run when it needs to run at less than minimum capacity).  Range is 3 to 6 cycles. Default is four cycles. Adjustments are in increments of 0.5 cycles.
Modulating HP Heating Step Change PI Gain (Allied Air Variable capacity Heat Pumps)	Step change gains deal with set point changes and affects how fast the system reaches the next set point (Example: Schedule change or adjustment to the thermostat setting).  Options are <b>less aggressive</b> , <b>standard</b> and <b>more aggressive</b> . Default is <b>standard</b> . Recommend not changing this setting.
Modulating HP Heating Steady State PI Gain (Allied Air Variable capacity Heat Pumps)	Steady state gain controls the demand when the system is not responding to a sensed temperature change away from the thermostat setting.  Options are <b>less aggressive</b> , <b>standard</b> and <b>more aggressive</b> . Default is <b>standard</b> . Recommend not changing this setting.
Number of Gas Heating Stages	Number of selectable stages when Gas Heat Control Mode is set in "Staged" mode.  Options are 1 through 4. Default is 4.
Outdoor Temperature Reading Calibration	This will allow for adjustment to the outdoor temperature display when the display temperature is off. Outdoor sensor is required. Range is -10 to 10°F (-5.56 to 5.56°C). Default is 0°F (0.0°C). Adjustments are in increments of 1°F. (0.56°C)
Reset Smart Hub	Reset Smart Hub (erases Smart Hub settings and restarts installer setup).

#### **Severe Weather Protection**

(High and low temperature notification.)

Options are enabled or disabled. Default is disabled. When enabled either the heat or freezing alert temperature setting will automatically generate a email notification to the homeowner that the applicable condition exist and homeowner interaction is required.

NOTE: Notification is dependent on the thermostat having an active Wi-Fi connection and the user account has been setup and includes a valid email address.

Heat Alert Temperature	This will notified the homeowner when the indoor temperature reaches the setting defined for this parameter.  Range is 80°F to 100°F (26.67 to 37.78°C) with a factory default of 90°F (32.22°C). Increments adjusted by 1.0°F (0.56°C).
	This will notified the homeowner when the indoor temperature reaches the setting defined for this parameter.  Range is 30°F to 50°F (-1.11 to 10.0°C) with a factory default of 40°F 4.4°C). Increments adjusted by 1.0°F (0.56°C).

Table 5. Smart Hub Parameters		
Parameter (In alphabetical order)	Description	
Single Setpoint Mod	le (SSP)	
(Non-Zoning System Only)		
algorithm allows the u	On the user screens this is referred to as Perfect Temp (Temperature). Options are enabled or disabled. Default is disabled. The Single Set Point (SSP) algorithm allows the user the set only one temperature set point value rather than one value for heating and a different value for cooling. When zoning is present, the following SSP settings are not available. When enabled the following parameters are automatically configured for optimal settings.	
SSP Heating Cancel Coast Counter Increment Slope	Range is 0 to 0.75°F (0.0 to 0.42°C). Default is 0.25°F (14°C). Adjustments are in increments of 0.125°F (0.07°C).	
SSP Heating Cancel Coast Counter Decrement Slope	Range is 0.25 to 2°F (0.14 to 1.11°C). Default is 0.5°F (0.28°C). Adjustments are in increments of 0.125°F (0.07°C).	
SSP Cooling Cancel Coast Counter Increment Slope	Range is -0.75 to 0.0°F (-0.42 to 0.0°C). Default is -0.25°F (-0.14°C). Adjustments are in increments of 0.125°F (0.07°C).	
SSP Cooling Cancel Coast Counter Decrement Slope	Range is -2.0 to -0.25°F (-1.11 to -0.14°C). Default is -0.5°F (-0.28°C). Adjustments are in increments of 0.125°F (0.07°C).	
SSP Heating Lockout	When the outdoor temperature is above this setting, heating is not allowed if single set point is running.	
Outdoor Temp	Range is 50 to 80°F (10.0 to 26.67°C). Default is 70°F (21.11°C). Adjustments are in increments of 1.0°F (0.56°C).	
SSP Cooling Lockout	When the outdoor temperature is below this setting, cooling is not allowed if single set point is running.	
Outdoor Temp	Range is 30 to 60°F (-1.11 to 15.56°C). Default is 40°F (4.44°C). Adjustments are in increments of 1.0°F.	
Smart Alert Enable	Options are disabled, conservative, medium and aggressive. Default is disabled.  • Disable - There is no monitoring of Smart Alert Enable.  • Conservative - The system will wait longer to display any Smart Alert Enable alarms. This options allow for a minimum chance for false alarms being shown.  • Medium (default) - Extensive testing by our development team to minimize the number of false alarms.  • Aggressive - Will shorten time to display any Smart Alert Enable alarms.  Smart Alert Enable function monitors:  • Thermostat set point setting  • Temperature reading  • Determine whether the system moving towards the desired temperature setting or is unable to achieve the desire temperature setting.  • Uses local climate design temperatures  • System run times.  NOTE: Smart Alert Enable feature is disabled in a zoning system.	
	<b>NOTE:</b> Depending on type of system (conventional heating/cooling or heat pump system) and optional equipment not all system settings will be displayed.	

Parameter (In alphabetical order)	Description
Precision Setback Recovery (PSR)	When enabled, Precision Setback begins recovery up to two hours before the programmed time so that the programmed temperature is reached at the corresponding programmed event time. Assume 12°F (6.72°C) per hour for first-stage gas/electric heating and 6°F (3.36°C) per hour for first-stage compressor based heating or cooling. With Precision Setback disabled, the system will start a recovery at the programmed time. Options are enabled or disabled. Default is enabled.  The PSR set point calculation is as follows:
	For New SSR CSP CSP CSP CSP N  For New SSR CSP Current SSR CSP Current Program CSP — Target Program CSP N  For New SSR Current SSR HSP — Target Program HSP — Current Program HSP N
	Where: CSP = Cool Set Point HSP = Heat Set Point N = number of 30 second intervals to the target program set point Note: N = 240 when target program set point is 2 hours away (maximum recovery time)
	<ul> <li>Rules for PSR:</li> <li>PSR is enabled when both "Precision Setback Recovery" is set to enabled (default) and the program schedule is turned on.</li> <li>PSR does NOT turn off stage delay timers.</li> <li>PSR will NOT change the dead band between heating and cooling modes.</li> <li>PSR will not overshoot the target set point.</li> <li>PSR will reset if the user updates the program schedule during the active SSR period</li> </ul>
Stage Delay Timers (First)	Enabled (default) setting: When enabled all stage delay timers (stages 2 through 6) are enabled and will serve to bring on additional stage(s) of cooling or heating on a timed basis (default 20 minutes)  Disabled setting: All stages delay timers are disabled. Heat/cool stages are changed based on temperature
	<b>NOTE:</b> The second-stage delay timer (when stage timers is Enabled) is used for both HEATING and COOLING. However, if the system has a variable capacity furnace, zoning or variable outdoor unit, all stage delay timer will be ignored.
Stage Delay Timers (1 through 6)	Second through Sixth Stage Delay timer (where applicable) - If staged delay timers are "Enabled", the default is 20 minutes but can be programmed from 5 to 120 minutes in 5-minute increments. If the first stage fails to advance the ambient temperature toward the set point by 1.0°F (0.56°C) in the programmed delay time, then the second stage is activated. However, if the system has a variable capacity furnace,
Stage Differentials	Number of stages in thermostat is dependent on equipment that is installed.
(1 through 6)	<b>NOTE:</b> Allied Air variable capacity systems will stage electric heat but not on differentials. It will use the thermostat PI logic to stage the electric heat. If the system has a variable capacity furnace or zoning all stage differentials will be ignored.
Temp Reading Calibration	Range is -5.0 to 5.0°F (-2.78 to -2.78°C). Default is 0.0°F (-0.0°C).
	If it is determine that the actual temperature being detected at the thermostat is off based on independent readings using other ambient temperature reading devices, the display can be adjusted using this setting.

Table 5. Small rub Farameters		
Parameter (In alphabetical order)	Description	
Temperature Control Mode	The True Temp feature factors in the outdoor temperature and indoor humidity for a more accurate control of the temperature in the home. Either an outdoor temperature sensor is used or Internet Weather is enabled for this feature to operate. Modifying this setting here will also change the feature status on the user settings screen.  • Normal - This setting cools or heats the home to the desired temperature setting (True Temp is OFF.  • Comfort - This setting cools or heats the home to the desired temperature setting (True Temp) is ON. When set to ON, other parameters are modified to optimal settings for this feature. Those setting changes will be listed on-screen when Comfort is enabled. Default is Normal.	
<b>Ventilation Control I</b>	Mode - timed (default)	
	Parameter range is 0.0 - 60.0 minutes. Default is 20.0 minutes. Can be adjusted in increments of 1.0 minutes.  • The system first tries to satisfy the ventilation time by only ventilating while conditioning is occurring.	
Ventilation Minutes Per Hour	<ul> <li>NOTE: Continuous fan is NOT considered conditioning.</li> <li>When the required time remaining to ventilate for the hour does not equals the amount of time remaining in that hour, the system begins ventilation and does not stop until the ventilation time requirement is satisfied.</li> <li>When ventilating without a conditioning demand, the ventilation output is active as well as a continuous indoor fan demand.</li> <li>When ventilating with a conditioning demand, the ventilation output is active with the conditioning demand outputs.</li> </ul>	
Ventilation Rates  Thermostat ventilation CFM parameters are to be adjusted only after the HRV/ERV set up is completed and the CFMs are known. Once the thermostat's CFMs are adjusted they are used with the thermostat's timer algorithm to determine how long to run the HRV/ERV and to change from low to high speed if a 2-stage HRV/ERVs.		
Ventilation Rate (only listed for 1-speed ERV or HRV)	Parameter range is 20 - 500 CFM. Default is 130 CFM. Can be adjusted in increments of 1.0 CFM.	
Ventilation Rate for Low Speed (only listed for 2-speed ERV or HRV	Parameter range is 10 - 200 CFM. Default is 50 CFM. Can be adjusted in increments of 1.0 CFM.	
Ventilation Rate for High Speed (only listed for 2-speed ERV or HRV	Parameter range is 20 - 500 CFM. Default is 130 CFM. Can be adjusted in increments of 1.0 CFM.	
Vandiladiaa III	Parameter range is 60 to 115°F. Default is 100°F. Can be adjusted in increments of 5°F.	
Ventilation High Outdoor Temperature Limit	While the outdoor temperature is equal to or higher than the setting for <b>Ventilation High Outdoor Temperature Limit</b> , ventilation does not run. When locked out due to high outdoor temperature, it will become unlocked when either the outdoor temperature is missing, or when the temperature reported is 1°F less than the <b>Ventilation High Outdoor Temperature Limit</b> setting when display units are in Fahrenheit, or is reported as 0.5°C less than lock out setting when the display units are Celsius.	
	Parameter range is -20 to 55°F. Default is 0°F. Can be adjusted in increments of 5°F.	
Ventilation Low Outdoor Temperature Limit	While the outdoor temperature is lower than the setting for the <b>Ventilation Low Outdoor Temperature Limit</b> , ventilation does not run. When locked out due to low outdoor temperature, it will become unlocked when the outdoor temperature is missing, or when the temperature reported is 1°F higher than the <b>Ventilation Low Outdoor Temperature Limit</b> setting when display units are Fahrenheit, or is reported as 0.5°C higher than lock out setting when the display units are Celsius.	

Parameter (In alphabetical order)	Description
Outdoor Dew Point	Parameter range is 45 to 80°F. Default is 55°F. Can be adjusted in increments of 5°F.  While the outdoor dew point is higher than the setting for the high outdoor dew point limit, ventilation does not run. When locked out due to high outdoor dew point limit, it will become unlocked when the outdoor dew point is missing, or when the dew point temperature reported is 1°F less than the lock out setting when display units are Fahrenheit, or is reported as 0.5°C less than lock out setting when the display units are Celsius.

#### **Ventilation Control Mode - ASHRAE**

- In this mode the thermostat can assist the installer by validating the ventilation CFMs are capable of meeting the ASHRAE required ventilation volumes, but
  the thermostat has no ability to control CFM from the HRV/ERV.
- The system first tries to satisfy the ventilation volume by only ventilating while conditioning is occurring. Continuous fan is not considered conditioning.
- The total volume of ventilation air is accumulated and stored to compare against the target hourly ventilation volume Vhr. The accumulated value resets each hour.
- When the remaining required volume of ventilation air for the hour divided by the fan only ventilation rate is equal to or greater than the time remaining to ventilate for the hour and no conditioning is occurring, the system begins ventilation using continuous fan and does not stop until the target hourly ventilation volume requirement is satisfied.
- When ventilating without a conditioning demand, the ventilation output is active as well a continuous indoor fan demand.
- · When ventilating with a conditioning demand, the ventilation output is active with the conditioning demand outputs.
- When the system is ventilating, the user interface can indicate as such by showing "ventilating" to the user on the home screen.

#### **Ventilation Rates**

Thermostat ventilation CFM parameters are to be adjusted only after the HRV/ERV set up is completed and the CFMs are known. Once the thermostat's CFMs are adjusted they are used with the thermostat's timer algorithm to determine how long to run the HRV/ERV and to change from low to high speed if a 2-stage HRV/ERVs.

Ventilation Rate (Only listed for 1-speed ERV or HRV)	Parameter range is 20 - 500 CFM. Default is 130 CFM. Can be adjusted in increments of 1.0 CFM.
Ventilation Rate for Low Speed (Only listed for 2-speed ERV or HRV	Parameter range is 10 - 200 CFM. Default is 50 CFM. Can be adjusted in increments of 1.0 CFM.
Ventilation Rate for High Speed (Only listed for 2-speed ERV or HRV	Parameter range is 20 - 500 CFM. Default is 130 CFM. Can be adjusted in increments of 1.0 CFM.
Ventilation Outdoor Condition Override	Options are Disabled (default) or Enabled.
ASHRAE Compliance Check	= NO (Ventilation CFM too low to comply with ASHRAE 62.2) or = YES (Current settings comply with ASHRAE 62.2)
ASHRAE Infiltration Credit	Parameter range is 0.0 - 200.0 CFM. Default is 0 CFM. Can be adjusted in increments of 1.0 CFM.

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Parameter (In alphabetical order)	Description	
ASHRAE House Floor Area Serviced by This	Parameter range is 500.0 - 5000.0 square feet. Default is 2500.0 CFM. Can be adjusted in increments of 100.0 square feet. The formula for calculating how much ventilation is required is:	
Ventilator	(Total square footage of the home/100) + ((number of bedrooms+1) x 7.5 cfm)	
ASHRAE Number of Bedrooms	Parameter range is 1.0 - 10.0. Default is 3.0. Can be adjusted in increments of 1.0.	
	Ventilation Outdoor Condition Override - Enabled	
	Parameter range is 60 to 115°F. Default is 100°F. Can be adjusted in increments of 5°F.	
Ventilation High Outdoor Temperature Limit	While the outdoor temperature is equal to or higher than the setting for <b>Ventilation High Outdoor Temperature Limit</b> , ventilation does not run. When locked out due to high outdoor temperature, it will become unlocked when either the outdoor temperature is missing, or when the temperature reported is 1°F less than the <b>Ventilation High Outdoor Temperature Limit</b> setting when display units are in Fahrenheit, or is reported as 0.5°C less than lock out setting when the display units are Celsius.	
	Parameter range is -20 to 55°F. Default is 0°F. Can be adjusted in increments of 5°F.	
Ventilation Low Outdoor Temperature Limit	While the outdoor temperature is lower than the setting for the <b>Ventilation Low Outdoor Temperature Limit</b> , ventilation does not run. When locked out due to low outdoor temperature, it will become unlocked when the outdoor temperature is missing, or when the temperature reported is 1°F higher than the <b>Ventilation Low Outdoor Temperature Limit</b> setting when display units are Fahrenheit, or is reported as 0.5°C higher than lock out setting when the display units are Celsius	
	Parameter range is 45 to 80°F. Default is 55°F. Can be adjusted in increments of 5°F.	
Ventilation High Outdoor Dew Point Limit	While the outdoor dew point is higher than the setting for the high outdoor dew point limit, ventilation does not run. When locked out due to high outdoor dew point limit, it will become unlocked when the outdoor dew point is missing, or when the dew point temperature reported is 1°F less than the lock out setting when display units are Fahrenheit, or is reported as 0.5°C less than lock out setting when the display units are Celsius.	
Wall Insulation	Options are poor, average and good. Default is average.	
Zone 1 through 4 First Stage Differential	Differential is the temperature between when first stage will cycle ON and cycle OFF. (Example: Zone 1 HD Display is set at 70°F (21°C) with a 1.0°F (0.56°C) differential. Cooling Demand - cooling will cycle ON when the room temperature reaches 70.5°F (21.4°C) and cycle OFF when the room temperature is 69.5°F (20.8°C).	
	Range is 0.5 to 3°F (0.28 to 1.67°C). Default is 1°F (0.56°C). Adjustments are in increments of 1°F (0.56°C).	
	NOTE: For Allied Air variable capacity Outdoor Units differentials are ignored.	
Zone 1 through 4 Continuous Blower CFM	Minimum and maximum CFM will be dependent on system component configurations. These parameter values are automatically adjusted to the specific hardware configuration. See Comfort Sync Zoning system installation instruction for minimum CFMs for specific indoor units.	
	Zones requesting the fan ON are only allowed while no other zone demand is present. The thermostat will sum all the zone continuous blower CFM requirements and send the command only after positioning the dampers and waiting for the damper close delay period to expire (30 seconds) Continuous blower demands are the lowest priority demands, all other conditioning demands will over-ride the continuous blower demand.	
	Range is 5 CFM to maximum of indoor unit. Default is dependent on tonnage of indoor unit. Adjustments are in increments of 5 CFM.	

Parameter (In alphabetical order)	Description
Zone 1 through 4 Cooling CFM	Minimum and maximum CFM will be dependent on system component configurations. These parameter values are automatically adjusted to the specific hardware configuration. See Comfort Sync Zoning system installation instruction for minimum CFMs for specific indoor units.
	Target cooling CFM for a specific zone. Range is 5 CFM to maximum of indoor unit. Default is dependent on tonnage of indoor unit. Adjustments are in increments of 5 CFM.
Zone 1 through 4 Heating CFM	Minimum and maximum CFM will be dependent on system component configurations. These parameter values are automatically adjusted to the specific hardware configuration (See Comfort Sync Zoning installation instruction for minimum CFMs for specific indoor units).
Treating of in	Target heating CFM for a specific zone. Range is 5 to maximum of indoor unit. Default is dependent on tonnage of indoor unit. Adjustments are in increments of 5 CFM. Adjustments are in increments of 5 CFM.
Zoning Anticipated Discharge Air Temperature	This parameter setting compensates for a rapid change of the discharge air temperature due to fast changing conditions. It examines the change in the discharge air temperature for the previous two minutes and extrapolates or looks forward by the number of seconds set in the parameter and uses this as the DATS value for staging. This parameter setting helps prevent limit trip/frozen coil from occurring.
Adjustment	Range is 0 to 120 seconds. Default is 0 seconds. Adjustments are in increments of 5 seconds.
Zoning Gas Heating DAT Cool Down Target	At the end of a gas cycle, the Heat Blower Off-Delay may not be long enough to completely cool the heat exchanger. This may result in a primary limit trip then, or at the beginning of the next heat demand. This parameter allows the blower to run after a gas heat call ends until the discharge air temperature sensor (DATS) cools to the temperature set in the parameter. If the temperature is set too low this will cause the temperature in the room to overshoot.  Range is 80 to 90°F (26.67 - 32.22°C). Default is 90°F (32°C). Adjustments are in increments of 1°F (0.56°C).
Zoning Initial Staging Hold Time for Gas Heating	In zoning systems, the furnace was upstaging before the discharge air sensor reached a steady-state value and it would sometimes trip a limit due to staging up the gas before the blower would even come on (as occurs during pressure switch calibration). In addition and options for delaying the first staging event even further since the starting point of the modulation gas heat in zoning is picked to be appropriate for the airflow being provided, so this parameters allows an adjustment on top of the initial delay. Range: 3.0 – 8.0 minutes, with a default: 5.0 minutes. Can be adjusted in 1 minute increments.
Zoning Minimum Zone Run-Time	Range is 90 to 600 seconds. Default is 120 seconds. Adjustments are in increments of 30 seconds.
Zoning Supply Air Temp Limit for Cooling	In cooling mode, this setting sets the discharge air temperature low limit. Below this temperature, the cooling is turned off. Range is 35 to 45°F (1.67 - 7.22°C). Default is 40°F (4.44°C). Adjustments are in increments of 1°F (0.56°C).
Zoning Supply Air Temp Limit for Gas / Electric Heating	In heating mode, this setting sets the target discharge air temperature.  Range is 120 to 160°F (48.88 to 54.44°C). Default is 125°F (52°C). Adjustments are in increments of 5°F (2.78°C).
Zoning Target Supply Air Temp for Cooling	In cooling mode, this setting sets the target discharge air temperature.  Range is 40 to 60°F (4.44 - 15.56°C). Default is 45°F (7.22°C). Adjustments are in increments of 1°F (0.56°C).
Zoning Target Supply Air Temp for HP Heating	In heat pump heating mode, this setting sets the target discharge air temperature.  Range is 85 to 110°F (29.44 to 43.33°C). Adjustments are in increments of 1°F (0.56°C). Default 90°F (32°C) plus 20 degrees overshoot for both stage and modulating systems.

Parameter (In alphabetical order)	Description
Zoning Target Supply Air Temp for Gas/Electric Heating	Default is 110°F. Range is 100°F to 130°F with 1 degree increment adjustable. In heating mode, this setting sets the target discharge air temperature. Default 100°F (38°C) plus 20 degrees overshoot for both stage and modulating systems.

# **Table 6. Heat Pump Parameters**

Parameter	Description
About	This screen provides information concerning language supported, equipment type name, unit model number, unit serial number, unit nominal capacity, number of heating states, number of cooling stages, heating capacity by stage, cooling capacity by stage, control software revision, control model number, control serial number, control hardware revision, outdoor air temp sensor, protocol revision number, device product level, 24VAC average power consumption, 24VAC peak power consumption, line voltage average power consumption, line voltage peak power consumption, outdoor inverter model number, outdoor inverter firmware version, outdoor fan RPM profile, unit code, compatible devices list, application code memory size and micro-controller part number.
Automatic Max Defrost	When set to <b>ON</b> , the system will always run at MAX DEFROST when accumulated compressor off time is longer than 30 minutes and ambient temperature is less than 35°F (1.6°C).
(Single and Two-Stage Allied Air Communicating Heat Pump Units)	When ambient sensor temperature is higher than 40°F (4.5°C) then defrost termination will be 90°F (32°C).
	This option has two settings, either <b>ON</b> or <b>OFF</b> . Default is <b>OFF</b> .
Compressor Shift Delay ON / OFF (Single and Two-Stage Allied Air Communicating Outdoor Units)	The options are <b>ON</b> or <b>OFF</b> . By default it is set to <b>ON</b> .  • Shift Delay "OFF" - Compressor will not be cycled "OFF" going in and out of defrost.  • Shift Delay "ON" - Compressor will be cycled "OFF" going in and out of defrost.
Compressor Short Cycle Delay (Single and Two-Stage Allied Air Communicating Outdoor Units)	This feature prevents the compressor from being short cycled any time the compressor is turned "OFF". The range is 60 - 300 seconds. Default is 300 seconds and with an incremental adjustment of 60 seconds. When the system initiates a compressor short cycle delay, the outdoor unit control's seven segment display will display the delay in minutes 1 to 5 minutes. The sequence is time remaining and a dash, and will repeat that cycle (5, 4, 3, 2 and 1) until the count down is complete. If the delay timer is change to let's say 180 seconds, then the countdown will start at 3.

# **Table 6. Heat Pump Parameters**

Parameter	Description
Defrost Termination Temp (Single and Two-Stage Allied Air Communicating Heat Pump Units)	This is the temperature that defrost mode will be terminated. In dual fuel applications (furnace and heat pump), defrost tempering is automatically enabled and operates as follows:  Furnace will run for 75 seconds ON then after 90 seconds OFF for two cycles.  After the first two cycles, the furnace will run for 60 seconds ON then cycle OFF for 90 seconds.  This cycle will be repeated unit the room thermostat is informed by the outdoor control that defrost has terminated.  The range is 50 - 100°F (10.0 to 37.78°C). Default is 50°F (10.0°C) and with an incremental adjustment of 10°F (5.56°C).  Variable capacity - Both Furnace and Heat Pump are Modulating:  When the thermostat receives information that the heat pump has entered defrost the thermostat sends a minimum rate heating demand to the furnace. Then the thermostat terminates the minimum rate heating demand upon defrost completion or any time the heat pump stops. (i.e., pressure switch opens, mode switch changes, etc.)  Staged – Both Furnace and Heat Pump are Multi-Stage:  When the thermostat receives information that the heat pump has entered defrost the thermostat performs the following:  Sends a first stage heating demand to the furnace.  After 75 seconds elapse from the time the first stage demand was sent, the thermostat terminates the furnace heating demand.  After the furnace minimum off time has elapsed (90 seconds) from the time the previous heating termination, the thermostat starts first stage furnace heat again by sending the first stage heating demand. This is the new adjustable gas heat delay setting for zoning.  After 60 seconds elapse from the previous heating demand being sent, the thermostat terminates the furnace heating demand.  Repeat steps 3 and 4 while defrost is active, terminating any running furnace heat demand when the HP indicates that defrost is no longer active or any time the heat pump stops. (i.e., pressure switch opens, mode switch changes, etc.)
Dehum Airflow Adjustment Adder (Allied Air Variable capacity Heat Pumps Only)	Dehumidification airflow = HUMID Mode CFM table value for a given thermostat demand + dehumidification adjustment adder (High Normal Cooling Airflow CFM x Dehumidification Airflow Adjustment Adder in percentage.  Both these values are in the installer set up under dealer control center > equipment > heat pump. Range is 0 to 30%. Default is 28%.
Equipment Name	A unique name can be assigned to this component. Name can be up to 29 characters. Name can consist of letters, numbers, special characters and spaces.
High Normal Cooling Airflow (Allied Air Variable capacity Heat Pumps Only)	Thermostat values shown are defaults. This value can be adjusted up or down to meet each application requirements.  The range is 450 - 2150 CFM. Default is dependent on unit capacity with an incremental adjustment of 25 CFM.
Fan Cycling (Single and Two-Stage Allied Air Communicating Heat Pumps)	Options are ON or OFF. Default OFF.
High Normal HP Heating Airflow (Allied Air Variable capacity Heat Pumps Only)	Thermostat values shown are defaults. This value can be adjusted up or down to meet each application requirements.  The range is 450 - 2150 CFM. Default is dependent on unit capacity with an incremental adjustment of 25 CFM.

# **Table 6. Heat Pump Parameters**

Parameter	Description
Low Normal Cooling Airflow (Allied Air Variable capacity Heat Pumps Only)	Thermostat values shown are defaults. This value can be adjusted up or down to meet each application requirements.  The range is 450 - 2150 CFM. Default is dependent on unit capacity with an incremental adjustment of 25 CFM.
Low Normal HP Heating Airflow (Allied Air Variable capacity Heat Pumps Only)	Thermostat values shown are defaults. This value can be adjusted up or down to meet each application requirements.  The range is 450 - 2150 CFM. Default is dependent on unit capacity with incremental adjustment of 25 CFM.
Max Defrost by Weather (Single and Two-Stage Allied Air Communicating Heat Pump Units)	Options are off and on. Default is off. When set to on, information from the default Internet weather source is used to determine when Max Defrost is used.
Reset Heat Pump	Any installer modifications under the heat pump tab will be reset back to the factory defaults if the reset heat pump option is used.

# **Table 7. Air Conditioner Parameters**

Parameter	Description
About	This screen provides information concerning language supported, equipment type name, unit model number, unit serial number, unit nominal capacity, number of cooling stages, cooling capacity by stage, control software revision, control model number, control serial number, control hardware revision, outdoor air temp sensor, protocol revision number, device product level, 24VAC average power consumption, 24VAC peak power consumption, line voltage average power consumption, line voltage peak power consumption, outdoor inverter model number, outdoor inverter firmware version, outdoor fan RPM profile, unit code, compatible devices list, application code memory size and micro-controller part number.
Compressor Short Cycle Delay	This feature prevents the compressor from being short cycled any time the compressor is turned "OFF". The range is 60 - 300 seconds. Default is 300 seconds and with an incremental adjustment of 60 seconds. When the system initiates a compressor short cycle delay, the outdoor unit control's seven segment display will show the delay in minutes from 1 to 5 minutes. The sequence is time (minutes) remaining and a dash, and will repeat that cycle (5, 4, 3, 2 and 1) until the count down is complete. If the delay timer is change for example to 180 seconds, then the countdown will start at 3 (minutes).
Dehum Airflow Adjustment Adder	Dehumidification airflow = "HUMID" Mode CFM table value for a given thermostat demand + dehumidification adjustment adder (High Normal Cooling Airflow CFM x Dehumidification Airflow Adjustment Adder in percentage. Both these values are in the installer set up under System Device/Air Conditioner/High Normal Cooling Airflow).
Equipment Name	A unique name can be assigned to this component. Name can be up to 29 characters. Name can consist of letters, numbers, special characters and <b>spaces</b> .
High Normal Cooling Airflow (Allied Air Variable capacity Air Conditioners Only)	The range is 450 - 2150 CFM. Default is dependent on unit capacity with an incremental adjustment of 25 CFM. Thermostat values shown are defaults. This value can be adjusted up or down to meet each application requirements.

# **Table 7. Air Conditioner Parameters**

Parameter	Description
Low Normal Cooling Airflow (Allied Air Variable capacity Air Conditioners Only)	The range is 450 - 2150 CFM. Default is dependent on unit capacity with an incremental adjustment of 25 CFM.  Thermostat values shown are defaults. This value can be adjusted up or down to meet each application requirements.
Reset Air Conditioner	Any installer modifications under the air conditioner tab will be reset back to the factory defaults if the reset air conditioner option is used.

# **Table 8. Air Handler Parameters**

Parameter	Description
About	Provides information concerning unit code, language support, equipment type name, unit model number, unit serial number, unit nominal capacity, number of heating states, heating capacity by stage, indoor blower CFM range, control software revision, control model number, control serial number, control hardware revision, discharge air temp sensor, outdoor air temp sensor, protocol revision number, device product level, factory installed transformer, 24VAC average power consumption, 24VAC peak power consumption, line voltage average power consumption, line voltage peak power consumption, compatible devices list, applicable code memory size, and micro-controller part number.
Airflow Profile	Options are: 1 - No delays.
	2 - ON: No delays; OFF: 45 sec delay.
- Cooling	3 - ON: 82% - 7-1/2 minutes; OFF: No delays.
	4 - ON: 50% - 30 seconds at 82% - 7-1/2 minutes at 100% and finish cycle 50% / 30 seconds off.
	Range of operation of the indoor blower during continuous blower operation.
Continuous	The range is 450 to 2150 CFM. Default is dependent on component match-up. Incremental adjustments are made in 5 CFM.
Indoor Blower Airflow	<b>NOTE:</b> All Comfort Sync A3 parameter default CFM values are based on Air Handler Control (AHC) DIP switch setting (non-communicating value) prior to power up. This dip switch settings are use and calculated using CFM conversion tables. They are then rounded up to closest number on 25 CFM resolution. Any DIP switch changes made after power up are ignore.
Cooling Indoor Blower Off Delay	The range is 0 - 30 seconds. Default is 0 seconds with an incremental adjustment of 2 seconds.
Cooling Indoor Blower On Delay	The range is 0 - 10 seconds. Default is 2 seconds with an incremental adjustment of 1 second.
Electric Heating Airflow	Range of operation of the indoor blower during electric heat operation.
	The range is 1560 to 2150 CFM. Default is dependent on unit capacity with an incremental adjustment of 5 CFM.
Equipment Name	A unique name can be assigned to this component. Name can be up to 29 characters. Name can consist of letters, numbers, special characters and spaces.
Heating Indoor Blower Off Delay	Heating Indoor Blower OFF Delay (Electric Heat only -Blower runs at continuous air CFM setting during delay timing period). The range is 0 - 10 seconds. Default is 10 seconds with an incremental adjustment of 1 second.
Heating Indoor Blower On Delay	The range is 0 - 5 seconds. Default is 0 seconds with an incremental adjustment of 1 second.

# **Table 8. Air Handler Parameters**

Parameter	Description
High Cooling	Range of operation of the indoor blower during high cooling operation.
Airflow	The range is 1560 to 2150 CFM. Default is based on cooling demand with an incremental adjustments of 25 CFM.
	Range of operation of the indoor blower during high heat pump operation.
High HP Airflow	Information below is example only and exact air flow range is dependent on equipment tonnage. Use your example and add adjustment increments of +/-25 CFM
	Example: The range is 800 -1100 CFM. Default setting is depending on unit tonnage. Can be incrementally adjusted by 25 CFM.
HP Indoor	Heat Pump Indoor Blower OFF Delay (Heat Pump only - Blower runs at continuous air CFM setting during delay timing period).
Blower Off Delay	The range is 0 - 60 seconds. Default is 45 seconds with an incremental adjustment of 5 seconds.
HP Indoor Blower On Delay	The range is 0 - 30 seconds. Default is 0 seconds with an incremental adjustment of 5 seconds.
Low Cooling	Range of operation of the indoor blower during low cooling operation.
Airflow	The range is 450.0 to 2150 CFM. Default is based on cooling demand with an incremental adjustments of 25 CFM.
	Range of operation of the indoor blower during low heat pump operation.
Low HP Airflow	Information below is example only and exact air flow range is dependent on equipment tonnage. Use your example and add adjustment increments of +/-25 CFM.
	Example: The range is 450 - 600 CFM. Default setting is depending on unit tonnage. Can be incrementally adjusted by 25 CFM.
Reset Air Handler	Any installer modifications under the air handler tab will be reset back to the factory defaults if the reset air handler option is used.

# **Table 9. Furnace Parameters**

Parameter	Description					
About	This screen provides information on unit code, language supported, equipment type name, unit model number, unit serial number, unit nominal capacity, number of heating stages, heating capacity by stage, indoor blower CFM range, control software revision, control model number, control serial number, control hardware revision, discharge air temp sensor, outdoor air temp sensor, protocol revision number, device product level, factory installed transformer, 24VAC average power consumption, 24VAC peak power consumption, line voltage average power consumption, line voltage peak power consumption, compatible devices list, application code memory size and micro-controller part number.					
Airflow Profile - Cooling	Options are: A - ON: 50% - 30 seconds at 82% - 7-1/2 minutes at 100% and finish cycle 50% / 30 seconds off. B - ON: 82% - 7-1/2 minutes at 100% and finish cycle off. C - ON: 100% - No delays; OFF: 45 seconds. D - no delays.					
Continuous Indoor Blower Airflow	The range is 450 - 2000 CFM with a default setting based on equipment type match-up. Adjustments are in increments of 5 CFM.  NOTE: All Comfort Sync A3 parameter default CFM values are based on Furnace Control (IFC) DIP switch setting (non-communicating value) prior to power up. This dip switch settings are use and calculated using CFM conversion tables. They are then rounded using to closest number on 25 CFM resolution. Any DIP switch changes made after power up are ignore.					

# **Table 9. Furnace Parameters**

Parameter	Description						
Cooling Indoor Blower Off Delay	The range is 0.0 - 30.0 seconds with a default setting base on equipment type match-up. Adjustment are increments of 10 seconds. Default is 0.0 seconds.						
Cooling Indoor Blower On Delay	e range is 0.0 - 10.0 seconds with a default setting base on equipment type match-up. Adjustment are increments of 1 second. efault is 2.0 seconds.						
Dehumidification Airflow %	ange is 60.0 to 80.0%. Default is 70.0%						
Equipment Name	A unique name can be assigned to this component. Name can be up to 29 characters. Name can consist of letters, numbers, special characters and spaces.						
Heating Indoor Blower Off Delay	The range is 60 - 180 seconds with a default setting base on equipment type match-up. Adjustment are increments of 10 seconds.						
	Options for this setting are <b>fixed CFM</b> or <b>fixed DAT</b> (discharge air temperature). Default is dependent on equipment type match-up.						
	<b>Fixed CFM</b> is selected as the Heating Airflow Control Type (parameter default selection), the circulator will operate at a CFM that is linearly interpolated between Low Heating Airflow and High Heating Airflow based on the current IFC firing rate. For example, if the firing rate is 60% and Low Heating Airflow and High Heating Airflow were set to 500 CFM and 900 CFM respectively (both parameter values are set during the IFC commission), the circulator will run at 297 CFM (= 500+ (900-500) *(60-40)/(100-40)) – assuming 40% minimum fire rate.						
Heating Airflow Control Type	<b>Fixed Discharge Air Temperature</b> (DAT) control when selected as Heating Airflow Control Type, the IFC will vary circulator at a CFM to maintain a set Discharge Air Temperature (DAT). For example if the firing rate is 60% and Low Heating DAT and High Heating DAT were set to 115°F (46°C) and 130°F (54.4°C) respectively (both parameter values are set during the IFC commission), the IFC will control the circulator to maintain a DAT at 120°F (48.9°C) (115+ (130-115) *(60-40)/(100-40)) – assuming 40% minimum fire rate.						
	When Fix DAT is enabled, the following parameters are available:						
	Low Heating Discharge Temp						
	Range is 105 to 135°F (43.44 to 60.0°C). Adjustable in increments of 5F (2.78°C). Default is 120°F (51.67°C).						
	High Heating Discharge Temp						
	Range is 115 to 145°F (48.89 to 65.56°C). Adjustable in increments of 5F (2.78°C). Default is 130°F (57.22°C).						
Heating Indoor Blower On Delay	The range is 15 - 45 seconds with a default setting base on equipment type match-up. Adjustment are increments of 5 seconds.						
High Cooling	Range of operation of the indoor blower during high cooling operation.						
High Cooling Airflow	The range is dependent of indoor unit model and size. Default is based on cooling demand with an Incremental adjustments of 25 CFM.						
High Heating Airflow	Both range and default setting is based on equipment type match-up. Adjustments are in increments of 25 CFM. This value is automatically adjusted by the system based on heating airflow control type used.						
High HP Airflow	Range is 800.0 to 1100.0 CFM. Default is 967.0 CFM.						
HP Indoor Blower Off Delay	The range is 0.0 - 60.0 seconds with a default setting base on equipment type match-up. Adjustment are increments of 5 seconds. Default is 45.0 seconds.						
	·						

# **Table 9. Furnace Parameters**

Parameter	Description
HP Indoor Blower On Delay	The range is 0.0 - 30.0 seconds with a default setting base on equipment type match-up. Adjustment are increments of 5 seconds. Default is 0.0 seconds.
Law Caaling	Range of operation of the indoor blower during low cooling operation.
Low Cooling Airflow	The range is dependent of indoor unit model and size. Default is based on cooling demand with an Incremental adjustments of 25 CFM.
Low Heating Airflow	Both range and default setting is based on equipment type match-up. Adjustments are in increments of 25 CFM. This value is automatically adjusted by the system based on heating airflow control type used.
Minimum	Default is 1.5 minutes. Range is 1.5 to 10 minutes. With increments of 0.5.
Gas Heating Off Time	This setting will help with the Alarm 250 limit tripping in zoning applications where a second zone calls immediately after the satisfying a gas heating call and there is still residual heat in heat exchanger.
Reset Furnace	Any installer modifications under the furnace tab will be reset back to the factory defaults if the reset furnace option is used.

# **Table 10. Zoning Control Parameters**

Parameter	Description				
This provides information on unit code, language supported, equipment type name, control software revision, control more control serial number, control hardware revision, protocol revision number, device product level, 24VAC average power 24VAC peak power consumption, compatible devices list, application code memory size, micro-controller part number, r zones, supported damper types, number of damper positions, zone temp sensor 1, zone temp sensor 2, zone temp sensor 4.					
Equipment Name	A unique name can be assigned to this component. Name can be up to 29 characters. Name can consist of letters, numbers, special characters and spaces.				
Zones 1 through 4 Temp Reading Calibration	Allows adjustment to temperature reading displayed on zone thermostat.				
Reset Zoning Control	Any installer modifications under the zoning control tab will be reset back to the factory defaults if the reset zoning control option is used.				

# Table 11. Thermostat (HD Display) Parameters

Parameter	Description						
About	screen provides information concerning model number, serial number, hardware revision, software revision, language support equipment type name.						
Auto Brightness	Options are on and off. Default is off.						
Brightness Value	ne brightness range is 0 - 100. Default 80. Touch either the + or - button to increase or decrease the setting.						
Display Indoor Humidity	Options are on and off. Default is off.						
Display Outdoor Weather	Options are on and off. Default is off.						

# **Table 11. Thermostat (HD Display) Parameters**

Parameter	Description
Outdoor Temperature Source	Options are off, Internet (AccuWeather) or sensor. Default is Internet (AccuWeather).
Proximity Control	Options are ON and OFF. Default is OFF. Is used to wake-up the display from screen saver mode when motion near the HD Display is detected.
Reset thermostat	Resets the thermostat settings to factory default.
Screen Locked	Options are unlocked, partially locked and locked. Default is unlocked.
	Options are off, weather, power save and logo. Default is off.
Screen Saver	<b>NOTE:</b> When the user performs a picture upload from the settings > display > screen saver page, then on this screen it will only indicate that logo was selected. If no picture has been uploaded, then the Allied Air logo would be displayed.
Wide Setpoint	Options are ON and OFF. Default is OFF. This allows a wider low and high temperature. Normal range is 60 to 90°F (15.6 to 32.2°C). When this parameter is set to ON, the range is 40 to 100°F (4.4 to 37.8°C). This feature can also be set through the user interface setting screen. From the home screen go to <b>menu &gt; settings &gt; heat &amp; cool</b> (or it may be just heat or cool) <b>&gt; wider set-point range</b> .

# Table 12. Utilities

Parameter	Description
Restart Smart Hub	Restarts the Smart Hub.
Re-configure System	Re-configure HVAC system.
Reset HVAC Equipment	Resets all HVAC equipment.
Factory Reset Thermostat	Resets thermostat to factory default settings.
Factory Reset Smart Hub	Resets Smart Hub parameters back to factory default.

#### TESTS

equipment is detected by the system then zones 1 through 4 will be listed. These screens allow for verification and modification of CFMs for blower. heating and cooling circulation. Touch continue to proceed to the next screen.

By default all items to be tested are enabled. Selecting a specific test will uncheck the item. When a specific set of tests are completed the results will be displayed on the screen next to the tested item. Touch continue to proceed to the next set of test items. Once all tests are completed press done to return to the touch tests to run screen. Touch the left arrow at the top left side of screen to return to the Dealer Control Center.

Test results will be displayed on the result screens and saved in the installation report section as well.

#### **DIAGNOSTICS**

This screen allows the installer to test all major communicating components of the system indoor unit (air handler or furnace), outdoor unit (air conditioner or heat pump) and zoning control (if applicable). Pressing the stop diagnostics 1. Select desired language (ENGLISH, FRANÇAIS or ESPAÑOL). button will pause the diagnostic function.

Touch the left arrow at the top left side of screen to return to the Dealer Control Center.

#### INSTALLATION REPORT

The overview screen provides information on dealer and customer information. Also included under day of install section is information on conditions at the time of installation. Information includes date, time indoor and outdoor temperatures and indoor humidity. Under equipment, system, indoor/outdoor and zoning model number, serial number and firmware information is displayed.

Other menus items include system indoor and outdoor units and zoning control parameter settings.

NOTE: Installation Report is not available until after exiting the dealer control center following commissioning. Return to the dealer control center from the home screen to view the installation report.

Results of both manual and automatic tests will be displayed under this section.

#### INFORMATION

Verify Airflow Per Zone is the first screen to appear under this selection. If The dealer information screen will appear. The next screen will be for dealer no zoning is installed, zone airflow settings will be for zone 1 only. If zoning information. Here either the dealer phone number can be added. Once the system is connected to the Internet, the remaining information is automatically populated. Not all information for this screen will be viewable. Touch and hold and then drag up to access the remaining information on the screen.

The next screen is titled "test mode". Either a manual or automatic test can be Information Required: Dealer phone number. Information that can be manually run from this screen. Select Test to Run (manual or automatic option) is the next entered is name, email website, dealer address which includes address 1, screen to appear. Depending on hardware present, various tests are available. address 2, city state and zip/postal code. Once completed, touch the left arrow at the top left side of screen to return to the Dealer Control Center.

> Warning Screen: If the dealer phone number is not provided, a warning screen will appear. The warning screen will provided information on the limitation imposed on the system if this information is missing. Touch no to return to the above screen to complete the information requested or press yes to continue.

#### **General Information**

On this screen general information needs to be verified or changed. Touch any item to change its contents. A pop-up screen will appear that will allow the information to be added or changed.

Information Required:

- 2. Select country / region.
- 3. Select time and date which includes time, date, time zone, daylight savings time (ON/OFF)
- Temperature unit (Fahrenheit or Celsius).
- **5.** Once completed press **continue**.

#### **Home Address**

On this screen general information needs to be verified or changed. Touch any line item to change its contents. Information to be added is address 1, address 2, state, city and zip/postal code.

Complete the requested information and press the continue button.

#### **Dehumidification Settings**

Go to menu > settings > humidity. Under Humidity Control, select dehumidify to enable dehumidification. By default it is disabled.

When dehumidify is enabled, the options are as follows and are dependent on equipment type and accessory installed.

## **DEHUMIDIFICATION SETTING OPTIONS**

- Normal Recommend when the air outside is not too humid.
- Max
  - » Single and Two-Stage Outdoor Units or Variable Capacity outdoor units without a Discharge Air Sensor (DAS) Installed. Recommend when outdoor air is excessively humid. May cool your home below the set temperature.
  - » Recommend use of discharge air sensor (DAS) catalog number 88K38 when variable capacity outdoor units are used.
  - » Variable Capacity Outdoor Units with DAS installed. Recommended when outdoor air is excessively humid. Adjusts cooling based on duct sensor data. May cool your home below the set temperature.
- Climate Sync (Auto) Automatically adjusts fan speeds and cooling power based on local climate conditions, using Climate Sync technology. May cool your home below the set temperature.

#### **O**VERCOOLING

Slide bar adjust with a range of 0°F to 4°F (-17.8 to -15.5°C). Only available when Max or Climate Sync is selected.

## **DEHUMIDIFICATION SET POINT**

Slide bar adjust with a range of 40% to 60%.

# ADVANCED DEHUMIDIFICATION DESCRIPTIONS

See table 1 for detail information concerning system operations when using Normal, Max or Climate Sync settings.

**Table 13. Dehumidification Control Modes of Operations** 

Mode of Operation	Option	Description						
	Normal	Both Staged and Variable Capacity Outdoor Units: Dehumidifies while servicing a cooling demand and will not ove The overcooling slider is hidden from the user. Variable capacity units use the "comfort" table to run the system, regord the presence of a discharge air temperature sensor (DATS).						
Dehumidification Only		Staged Outdoor Unit:						
	Max	If at the start or during a cooling call, the humidity is above the relative humidity set point then the unit dehumidifies during the cooling demand. If at the time the cooling call terminates, the humidity demand is not satisfied, overcooling will occur up to the overcooling slider setting in an attempt to satisfy the dehumidification demand. Once the room temperature reaches the over cooling set point. If the system still has a dehumidification demand, the system keeps using the over cooling set point as its operating cooling set point (will not wait for the temperature to rise to the normal cooling set point to run again) until the dehumidification demand is satisfied  Variable Capacity Outdoor Unit:						
		These units work as like staged units and if a discharge air temperature sensor (DATS) sensor is installed, the DAT PI setting is used to control the compressor speed to maintain a cold coil for optimized dehumidification. If a DATS is not installed, the system runs using the outdoor unit's "comfort" tables during dehumidification.						
		Staged Outdoor Unit:						
		At the end of a cooling call, if the humidity is above the set point by a certain amount (Basic to Precision Threshold parameter), then overcooling to the overcooling slider setting occurs to satisfy the dehumidification demand. Once the room temperature reaches the overcooling set point, if the system still has a dehumidification demand, the system keeps using the over cooling set point as its operating cooling set point (will not wait for the temperature to rise to the normal cooling set point to run again) until the dehumidification demand is satisfied.						
		Variable Capacity Outdoor Unit:						
Dehumidification Only	Available	If at the start or during a cooling call, the humidity level is below the relative humidity set point by more than 10%, then the mode becomes "Dry" such that the blower CFM is increased to the "Dry" table setting.						
	Available only with Max and Climate	• If a cooling call starts with the humidity level below the relative humidity setpoint, or if during a cooling call, the humidity level is between the dehumidify off relative humidity point and the relative humidity set point -10, then standard cooling runs to satisfy the cooling demand, without any added dehumidification.						
	Sync	• If at the start or during a cooling call, the humidity is above the relative humidity set point then the unit dehumidifies during the cooling demand. If at the time the cooling call terminates, the humidity is above the Basic to Precision Threshold then overcooling will occur up to the slider setting in an attempt to satisfy the dehumidification demand. Once the room temperature reaches the over cooling set point, if the system still has a dehumidification demand, the system keeps using the over cooling set point as its operating cooling set point (does not wait for the temperature to rise to the normal cooling set point to run again) until the dehumidification demand is satisfied.						
		• The Basic to Precision Threshold is a parameter with the following properties: Definition: Relative humidity amount above the relative humidity set point where over cooling will occur to dehumidify. Default: 4, Min: 0, Max: 10, Inc: 1						
		• Variable capacity units use the "comfort" table to run the system, regardless of the presence of a discharge air temperature sensor.						

**Table 13. Dehumidification Control Modes of Operations** 

Mode of Operation	Option	Description
Dehumidification Only	Available only with Max and Climate Sync	Overcooling  OF 2F  OF 4F
		dehumification set-point  48%  40%  60%

1 Variable capacity outdoor units only.

NOTE: The above information is applicable only for non-zoning systems. There is no accessory dehumidification capability in zoning systems.

# Displaying Outdoor Temperature (Sensor) and Indoor Humidity on the Home Screen

#### DISPLAYING THE OUTDOOR SENSOR TEMPERATURE ON THE HOME SCREEN

An outdoor temperature sensor is provided in all Allied communicating outdoor units. To display the outdoor temperature on the home screen of the HD Display, you can enable this feature under the dealer control center. Use the following procedure to enable the outdoor temperature sensor display

- 1. Touch menu and then touch settings.
- 2. Touch advanced settings and then touch view dealer control center.
- 3. Touch equipment and then touch thermostat.
- **4.** Touch **Outdoor Temperature** and touch **sensor**.
- Touch the back arrow (<) at the top left-hand of the screen to return to the dealer control center.
- 6. Touch exit.
- 7. From the Home screen, touch **menu** and then touch **settings**.
- 8. Touch display and touch outdoor temperature.
- **9.** Touch **sensor** to touch the outdoor sensor. Touch < display to return to display screen. There under outdoor temperature it will indicate sensor.
- **10.** Touch the home icon at the top left-hand corner of the screen to return to the home screen.

# DISPLAYING THE INDOOR HUMIDITY ON THE HOME SCREEN

To enable the Indoor Humidity Display on the Home screen use the following procedure:

1. Touch menu and then touch settings.

- 2. Touch advanced settings and then touch view dealer control center.
- 3. Touch **equipment** and then touch **thermostat**.
- **4.** Touch **Display Indoor Humidity** and touch the toggle switch to turn on.
- Touch the back arrow (<) at the top left-hand of the screen to return to the dealer control center.
- **6.** Touch **exit** to return to the home screen.

# **Comfort Sync Zoning**

 $The \ damper \ control\ module\ is\ compatible\ with\ the\ following\ Allied\ Air\ equipment:$ 

- Allied Air communicating variable speed or variable capacity (variable capacity) indoor and two-stage or variable capacity (modulating) outdoor units.
- Allied Air communicating variable speed indoor unit and communicating or non-communicating (conventional) single-stage outdoor unit (two zones maximum supported).
- Allied Air communicating variable speed indoor unit and communicating or non-communicating (conventional) two-stage outdoor unit (four zones maximum supported).
- Parameter settings are listed in "Table 10. Zoning Control Parameters" on page 39.
- Wiring connections are listed in "Figure 9. Comfort Sync A3, Allied Air Communicating Indoor and Outdoor Units, Comfort Sync Zoning (Damper Control Module) and Zone Sensors" on page 10.

#### **Ventilation (ERV, HRV and Fresh Air Damper)**

This equipment is designed to provide fresh air while exhausting an equal amount of stale air.

#### **VENTILATION RATES**

The A3 ventilation function is only a turn on - turn off feature. All CFMs must be adjusted from the HRV/ERV unit. The ventilation function can be controlled by outdoor temperatures and by timers in the thermostat. The ventilation feature can also control 1 and 2 stages of ventilation operation.

Thermostat ventilation CFM parameters are to be adjusted only after the HRV/ERV set up is completed and the CFMs are known. Once the thermostat's CFMs are adjusted they are used with the thermostat's timer algorithm to determine how long to run the HRV/ERV and to change from low to high speed if a 2-stage HRV/ERVs.

# **ENERGY RECOVERY VENTILATOR (ERV)**

The ERV unit is equipped with an enthalpic core. This device is designed for use in warm, humid climates with heavy air conditioning loads. The ERV unit transfers both sensible (temperature) and latent (moisture) heat from incoming fresh air to the stale air as it is being exhausted; thus, reducing the air conditioning load.

# **HEAT RECOVERY VENTILATOR (HRV)**

The HRV unit is equipped with an aluminum core. The device uses the stale air that is being exhausted to condition the fresh air as it is being brought in.

HRVs can be added during the commissioning procedure (see "Commissioning" on page 13).

 Parameter settings and descriptions are listed in "Table 5. Smart Hub Parameters" on page 18. The table below list which parameters are available for the Fresh Air Damper, ERV and HRV equipment.

# FRESH AIR DAMPER

This option is used to control a damper connecting outside air to the return plenum of the system. When a fresh air damper style of ventilation is added to the system, and ventilation is required, the ventilation demand is serviced by energizing 1 relay to close or open the relay contacts connected to the fresh air damper and commanding the blower to run at a rate of at least the continuous fan speed.

The parameter Fresh Air Damper Ventilation CFM represents the CFM of the air drawn through the fresh air damper while the system runs the indoor blower at the continuous fan speed for non-zoned systems, and the lowest zone CFM (continuous fan, heating, or cooling) for zoned applications. All calculations used to determine the ventilation volume requirement and the amount of ventilation air delivered use this number regardless of the actual fan speed.

## **Zoning Application**

- When ventilation is demanded in zoned applications without conditioning calls, the fresh air damper will open and the blower will run at the lowest set zone CFM referred to above.
- Ventilation while a zone is being conditioned is serviced simply by opening the fresh air damper while the zone system conditions the zone.
- The system keeps track of the amount of ventilation delivered in the same manner as any single speed HRV or ERV.
- When the time required to satisfy the ventilation time requirement using the fresh air damper ventilation rate is greater than or equal to the time remaining in the ventilation time block, then ventilation is initiated and continues until the ventilation time requirement is satisfied.

## **Operation of Fresh Air Dampers with Environmental Overrides**

- When the Non-ASHRAE Compliant mode is selected (Timed), the system first checks for the outdoor temperature and dew point to be within the set parameter range before allowing ventilation to occur.
- When the ventilation changes states (on/off) due to an environmental override, it will remain in that state for a minimum of 10 minutes before again changing states due to an environmental override.
- Operation is otherwise the same as the ASHRAE compliant method.

## VENTILATION CONTROL MODES

Thermostat ventilation CFM parameters are to be adjusted only after the HRV/ERV set up is completed and the CFMs are known. Once the thermostat's CFMs are adjusted they are used with the thermostat's timer algorithm to determine how long to run the HRV/ERV and to change from low to high speed if a 2-stage HRV/ERVs.

**Table 14. Ventilation Control Modes** 

Ventilation Control Mode	Fresh Air Damper	1 Speed HRV	2 Speed HRV	1 Speed ERV	2 Speed ERV
Tim	ed				
Ventilation Minutes Per Hour (0 to 60 min., default is 20 min.)	Х	Х	Х	Х	Х
Ventilation Rate (20 to 500 cfm, default is 130 cfm)	Х	Х		Х	
(Shown only for single speed ERV or HRV)					
Ventilation Rate for Low Speed (10 to 200 cfm, default is 50 cfm)			Х		х
(Shown only for two speed ERV or HRV)					
Ventilation Rate for High Speed (20 to 500 cfm, default is 130 cfm)			X		х
(Shown only for two speed ERV or HRV)					
Ventilation High Outdoor Temperature Limit (60 to 115°F, default is 100°F)	Х	Х	Х	Х	Х

**Table 14. Ventilation Control Modes** 

Ventilation Control Mode	Fresh Air Damper	1 Speed HRV	2 Speed HRV	1 Speed ERV	2 Speed ERV	
Ventilation Low Outdoor Temperature Limit (–20 to 55°F, default is 0°F)	Х	Х	Х	Х	Х	
Ventilation High Outdoor Dew Point Limit (45 to 80°F, default is 55°F)	Х	Х	Х	Х	Х	

#### **ASHRAE (62.2)**

**NOTE:** In this mode the thermostat can assist the installer by validating the ventilation CFMs are capable of meeting the ASHRAE required ventilation volumes, but the thermostat has no ability to control CFM from the HRV/ERV.

The fire distinty to serial or or in mention and					
Ventilation Rate (20 to 500 cfm, default is 130 cfm)	X	Х		Х	
Ventilation Rate for Low Speed (10 to 200 cfm, default is 50 cfm)			Х		Х
Ventilation Rate for High Speed (20 to 500 cfm, default is 130 cfm)			Х		Х
ASHRAE Compliance Check	NO	YES	YES	YES	YES
ASHRAE Infiltration Credit (0 to 200 cfm, default is 0 cfm)	Х	Х	Х	Х	Х
ASHRAE House Floor Area Serviced by this Ventilator	X	Х	Х	Х	Х
ASHRAE Number of Bedrooms	х	Х	Х	Х	Х
Ventilation Outdoor Cond	dition Over	ride - En	abled		
Ventilation High Outdoor Temperature Limit (60 to 115°F, default is 100°F)	Х	Х	Х	Х	Х
Ventilation Low Outdoor Temperature Limit (–20 to 55°F, default is <b>0°F</b> )	Х	Х	Х	Х	Х
Ventilation High Outdoor Dew Point Limit (45 to 80°F, default is <b>55°F</b> )	Х	X	X	Х	Х
		-			

#### Wi-Fi Connection

This is for connecting the thermostat to a secure home wireless network.

**NOTE:** A router with Bonjour capabilities is required for this function. Check the router functions if Smart Hub do not connect. Apple Bonjour® is an implementation of zero-configuration networking (Zeroconf), a group of technologies that includes service discovery, address assignment, and host name resolution.

**NOTE:** Never use a home guest account. Never use an open router connection (non-secure). Always use a secure connection physically located in the home where the thermostat is located.

#### Home Wi-Fi Access Point is Visible

- 1. Go to menu > settings > wi-fi.
- 2. Slide the option to **ON** to enable Wi-Fi.
- 3. Wi-Fi network will show **not connected**. Press on **not connected** to display a list of available access points.
- **4.** Select a network will be displayed listing all detected networks within range. Select your home network by pressing on the network name.

**NOTE:** The thermostat can connect to a home wireless router that uses up to 32 characters in the access point name (visible or hidden).

When connecting to a secure home Wi-Fi network, a password will be requested. Enter your home Wi-Fi network password and press join to continue.

**NOTE:** If you wish to see the characters you are typing, check show password. The thermostat will support up to a 63 character password. The password cannot contain the % or # symbols.

#### Home Wi-Fi Access Point is Hidden

- 1. Slide the option to ON to enable Wi-Fi.
- 2. Wi-Fi network will show not connected. Press on not connected.
- 3. Select other.
- **4.** The "enter new network information" screen will appear. Enter the name of the hidden network.

**NOTE:** The thermostat can connect to a home wireless outer that uses up to 32 characters in the access point name (visible or hidden).

- 5. Select Security. Options are: none, WEP, WPA and WPA2. If your home Wi-Fi connection is unsecured, then Wi-FI security must be enabled using WEP, WPA or WPA2 via the router before proceeding. Consult your router documentation on how to enable Wi-Fi security.
- **6.** Once security type is selected, a password field will appear. Enter the password to access your home Wi-Fi network.

**NOTE:** If you wish to see the characters you are typing, check show password. The thermostat will support up to a 63 character password.

**7.** Press join.

Whether connecting to a visible or hidden network, if successful, a check mark will appear above both the router and Internet icons.

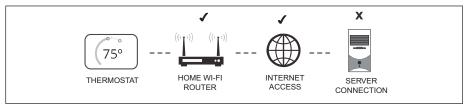


Figure 16. Connection Status

## **Troubleshooting Wi-Fi Connection**

The following terminology is used in this troubleshooting section:

- Received Signal Strength Indication (RSSI). This indicates the signal strength
  of the Wi-Fi router being received by the scanning device (i.e., smart phone).
   So the higher the RSSI number (or less negative in some devices), the
  stronger the signal.
- · Wireless networks supported by this system are:
  - » 802.11b is 2.4Ghz band (max 11 Mbit/s)
  - » 802.11g is 2.4Ghz band (max 54 Mbit/s)
  - » 802.11n is 2.4Ghz band (max 130 Mbit/s)
- Internet Protocol Address (IP address). This is an address assigned by your home router for each network device (e.g., computer, printer, thermostat).

**Electromagnetic Interference Causing Poor Connectivity**: Locate the Smart Hub and router away from other devices that could possibility interfere with wireless communications. Some examples of other devices that could interfere are:

- Microwave ovens
- Wireless cameras
- · Portable phones and bases
- · Baby monitors
- · Wireless speakers
- · Bluetooth devices
- Garage door openers
- Neighbor's wireless devices

To eliminate a possible source of interference, temporally disable any devices and see if Wi-Fi performance has improved.

## **Received Signal Strength Indication (RSSI)**

The ideal signal strength range for the thermostat is -1 to -69 RSSI. The signal strength can be viewed from the thermostat interface.

- Press NETWORK SETTINGS; this screen shows a graphical view of buttons representing OPEN and SECURE wireless networks, along with button for adding a network.
- 2. Select the access point that has already been established and connected. When selecting the info icon, a screen will appear which will display an option to forget the network and IP address assigned to the thermostat by your router, sub-net mask, router, DNS and RSSI. If the RSSI signal strength is anywhere between -9 to -69, then the signal strength is sufficient. If outside this range, then either relocate the router closer to the thermostat, add a repeater, or move the Smart Hub. Adjusting antenna on router and/or Smart Hub may resolve the issue.

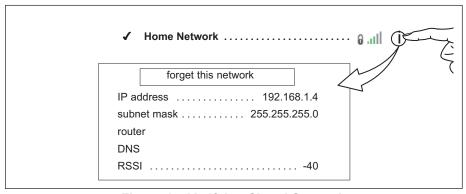


Figure 17. Verifying Signal Strength

# **Performance Reports**

Performance reports are only available through the consumer web portals at **www.ComfortSync.com**.

More information concerning Performance Reports is available in the user guide.

# Comfort Sync A3 Thermostat App (Homeowner)

The free Comfort Sync A3 Thermostat app is available for use on iPhone<sup>®</sup>, iPad<sup>®</sup> and Android<sup>™</sup> devices. Control cooling/heating temperatures, fan operation, set programs and set Away mode for multiple locations. Also controls individual zone settings if system is equipped with the optional Comfort Sync Zoning.

#### **Notifications**

These screens provide information on active notifications and previously cleared notifications. When selecting either a cleared or active notification a brief description and alert code will be displayed. Notifications are categorized by system, indoor unit (air handler or furnace), outdoor unit (air conditioner or heat pump), zoning control (if installed) and thermostat.

#### **ALERT CODE TYPES**

To expand a specification notification to access a more detail description of the alert code, press the down arrow to expand the description.

- Critical alerts are displayed on Home (user) screen, in the Homeowner alert button, and in the Installer alert button. Critical means that a service call is needed to get the system running.
- Minor and Moderate alerts are found only in the Installer alert button.

What does minor and moderate mean?

- Minor is information only, helps Allied Air interpret test results, understand complicated behavior.
- Moderate means that the system will likely recover on its own, no action necessary.

**Communication System**: When communication controls are operating in a communication system, all jumper and link setting on controls are ignored. Jumpers and link setting are treated as defaults and would only be active if the system was converted to a non-communicating system.

#### SOFT DISABLE

Soft disabling is when the Comfort Sync A3 thermostat finds an unknown control on the Comfort Sync system communication bus. The thermostat sends the unknown control a message to go into soft disable mode until the component is properly configured or removed.

The Comfort Sync A3 thermostat will not show any code for a soft disabled control. When soft disabling occurs only the control that has been disabled will display the blinking LED status. Refer to the device's installation and setup quide for further guidance.

Use the following procedure if a equipment interface module (EIM) is used and is displaying the soft disable code.

- Confirm proper wiring between all devices such as thermostat and Smart Hub.
- **2.** Cycle power.
- 3. Go to the menu > settings > advanced settings > view dealer control center. Touch proceed to continue.
- 4. Select equipment.

- **5.** Touch **reset**.
- **6.** Touch **re-configure** system.
- 7. Select **confirm** to continue.
- 8. The thermostat will reboot and start through the system commissioning procedure.

#### SERVICE NOTIFICATION CODES

The following are service notification alert codes.

**Table 15. Service Alert Notification Codes** 

Service Alert Code	Function
3000	Filter 1
3001	Filter 2
3002	Humidifier pad
3003	UV Light
3004	Maintenance
4000	User Wi-Fi state change, disabled
4001	Firmware download failed
4002	Image file download failed

## **ALERT CODES**

Initial notification of critical alerts will pop-up on the home screen and will be listed under notification menu. Minor and moderate alerts are found only under the notification menu. Moderate alerts are not e-mailed to Homeowners. Dealers will get an email and code can be seen on thermostat under the installer notification section.

Anytime the word DEVICE or DEVICE2 is used in this table, it will be replaced on all alert code notification screens with the actual offending device name, for example, thermostat, heat pump, etc.).

\* Current Allied Air variable capacity (inverter) outdoor units.

	Table 16. Alert Codes and Troubleshooting							
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip			
					The thermostat when NOT in commissioning mode has detected an unknown device.  Typically the thermostat will send a command to the unknown device and place the device into a soft disable state. The soft disable control will be indicated as follows:  On air handler, furnace and outdoor controls, the soft-disabled state is displayed by double horizontal lines on seven-segment display.			
10		Critical	All communicating	Unknown Device	On the Comfort Sync Zoning control and equipment interface modules, the green LED will flash 3 seconds on and 1 second off.			
			components	Detected - DEVICE2	A new communicating device has been added to the system since the last commissioning setup was completed.			
				• Go to menu > settings > advanced settings > view dealer control center > equipment and press re-configure system. This will allow the system to auto-detect any new Allied Air communicating devices attached.				
				Clear alert code by reconfiguring the system.				
			All communicating components	Missing DEVICE2	The thermostat cannot find a previously installed system component.  • Check all system components (devices) connection wiring.			
					Cycle system power.			
11		Critical			• Go to <b>menu</b> > <b>settings</b> > <b>advanced settings</b> > view dealer control center > equipment and press re-configure system. This will allow the system to auto-detect any new Allied Air communicating devices attached.			
					Cycle system power, and If problem persists then clear by reconfiguring the system.			
					Thermostat did not detect a communicating indoor unit.  • Check for voltage and missing components.			
					Check R, i+, i- and C connections at subbase, smart hub and all attached communicating components.			
					Ohm wires for electrical continuity.			
				Incomplete	Cycle power to both indoor unit first and then thermostat.			
12		Critical	Indoor Unit	System	Verify that equipment interface module (if applicable) is configured as either an air handler or furnace when used with a non-communicating indoor unit.			
					• Go to menu > settings > advanced settings > view dealer control center > equipment and press re-configure system. This will allow the system to auto-detect any new Allied Air communicating devices attached.			
					Replace indoor unit control if there is no response.			
					Automatically clears when the system detects that the issue no longer exists.			

	Table 16. Alert Codes and Troubleshooting								
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip				
			Duplicate	Duplicate	Thermostat found more than one indoor, outdoor unit or thermostat connected to the system. Thermostat will display the message "Too Many Devices of the Same Type".  • Check wiring and remove duplicate equipment.				
13		Critical	Equipment	Comfort Sensor ID	• Go to menu > settings > advanced settings > view dealer control center > equipment and press re-configure system. This will allow the system to auto-detect any new Allied Air communicating devices attached.				
					Automatically clears when the system detects that the issue no longer exists.				
				To a Manage	The thermostat found more than one thermostat, indoor or outdoor unit on the system.  • Check wiring and remove duplicate equipment.				
14		Critical	Duplicate Equipment	Too Many Devices of the Same Type	• Go to menu > settings > advanced settings > view dealer control center > equipment and press re-configure system. This will allow the system to auto-detect any new Allied Air communicating devices attached.				
					Automatically clears when the system detects that the issue no longer exists.				
				Over	The thermostat is reading an indoor temperature that is higher than 90°F (factory default). The thermostat will not allow any heating operation to begin until it senses an indoor temperature lower than 90°F. Indoor temperature rose above 90°F during a heating demand.  • Heating operation is not allowed.				
29		Critical	HD Display (Thermostat)	Temperature Protection	Check to ensure that heating equipment is not stuck ON (reversing valve, etc.)				
			(**************************************	Protection	Check the accuracy of the thermostat temperature sensor.				
					Select cooling system mode to cool the indoor space below 90°F.				
					Automatically clears when the system detects that the issue no longer exists.				
					The thermostat will not allow any cooling operation to begin until it senses a temperature higher than 40°F.				
				Low	Cooling operation is not allowed.				
30		Moderate	HD Display (Thermostat)	Temperature	Check to ensure that cooling equipment is not stuck ON.				
			(THEITHOSIAL)	Protection	Check accuracy of the thermostat temperature sensor.				
					Select heating system mode to heat the indoor space to above 40°F.				
					Automatically clears when the system detects that the issue no longer exists.				

				Table	16. Alert Codes and Troubleshooting
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip
					The applicable system component (indoor unit, equipment interface or Comfort Sync Zoning control module or outdoor unit) has not communicated with thermostat for more than three minutes.  • Check connections and voltages.
			Any Failed	Lost	Ohm wires for electrical continuity.
31		Critical	Communicating Component	communication with DEVICE2	• If float switch is installed on air handler drain pain, check condensate line to ensure it is not clogged and tripping the float switch connected in series with <b>R</b> terminal.
					Check to see if freezestat is installed.
					If fault persists, then cycle power.
					Fault clears after communication is restored.
		Moderate	Any malfunctioning	Asynchronous	The applicable system component (device) is resetting itself. This issue may occur during a power outage or fluctuation. If persistent or if it coincides with the system operations then proceed with the following troubleshooting steps.  • Check the power connections.
32					Check the amperage draw at the transformer (possible overloaded).
52			communicating component	Reset DEVICE2	Check 24VAC voltage at the system component (device).
			Component		If the fault persists after checking the connections, replace the applicable control.
					• To clear the alert code, go to menu > settings > advanced settings > view dealer control center > notifications and select the alert code and press the clear button.
					The thermostat does not know the capacity (tonnage) of the indoor or outdoor unit. The applicable system component is missing the programmed unit capacity.  • Remove power to thermostat before programming the unit control.
0.4		0.:11:1	Indoor or outdoor	Must Program	Go to applicable unit control and program the unit capacity manually (see the unit installation instruction for configuration instructions).
34		Critical	unit	Unit Capacity for DEVICE2	Once configuration is complete then reconnect thermostat wires.
			1		• Go to menu > settings > advanced settings > view dealer control center > equipment and press reset all equipment. This will allow the system to auto-detect any Allied Air communicating components attached.
					Automatically clears when the system detects that the issue no longer exists.

	Table 16. Alert Codes and Troubleshooting							
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip			
					Message sent by thermostat to unit after more than 15 minutes asking for initiating heating or cooling with no response from unit.			
					Message sent by thermostat to unit after more than 15 minutes asking for termination of heating or cooling with no response from unit.			
					Result			
			All	(ha a a ma a t	A communicating device in the system has been disabled due to a fault/lockout code in the unit's control.			
35		Critical	All communicating components	(Incorrect Operation of DEVICE 2)	Another possible cause is electrical noise interference affecting the communicating system when the compressor contactor coil is energized.  Corrective Action:			
					Communicating system: Wire a transient voltage suppressor in parallel with the compressor contactor coil terminals on the outdoor unit.			
					Non-communicating outdoor unit: Wire transient voltage suppressor in parallel with compressor contactor coil or across the Y1 and C terminals on the indoor control board.			
					Transient Voltage Suppressor Part information: Made by Little Fuse, part number <u>5KP43CA</u> bidirectional Transorb aka TVS Diode.			
					The system has been heating for at least 15 minutes without a demand for heating.			
			HD Display	Heating when	• Run the system in diagnostic mode and verify that it matches actual equipment operation. Go to menu > settings > advanced settings > dealer control center > diagnostics and press the start diagnostics button.			
36		Critical	(Thermostat)	Not Requested DEVICE2	Check for other alert codes that may be preventing the system from operating as expected.			
			(monitorial)	DEVICEZ	Check all heating equipment to determine cause of heating demand.			
					Recycle power.			
					Automatically clears when the system detects that the issue no longer exists.			
			HD Display (Thermostat)	Cooling when	<ul> <li>The system has been cooling for at least 15 minutes, without a demand for cooling.</li> <li>Run the system in diagnostic mode and verify that it matches actual equipment operation. Go to menu &gt; settings &gt; advanced settings &gt; dealer control center &gt; diagnostics and press the start diagnostics button.</li> </ul>			
37		Critical		not Requested DEVICE2	Check for other alert codes that may be preventing the system from operating as expected.			
			(11121111001011)	DEVICEZ	Check all cooling equipment to determine cause of cooling demand.			
					Recycle power.			
					Automatically clears when the system detects that the issue no longer exists.			

	Table 16. Alert Codes and Troubleshooting							
Alert Code		Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip			
38		Critical	HD Display	No Heating when	The system has not been able to turn on the heating for more than 45 minutes.  • The system will go off-line for 60 minutes and will attempt to restart itself.			
			(Thermostat)	Requested DEVICE2	<ul> <li>Run the system in diagnostic mode and verify that it matches actual equipment operation. Go to menu &gt; settings &gt; advanced settings &gt; dealer control center &gt; diagnostics and press the start diagnostics button</li> </ul>			
				No Cooling	Check for other alert codes that may be preventing the system from operating as expected.			
39		Critical	HD Display	when Requested	Check all heating equipment to determine cause.			
			(Thermostat)	DEVICE2	Recycle power.			
					This alert code will automatically clear when the system detects the issue no longer exists.			
					The heat pump could not increase the room temperature 1/2 degree towards the set point in 30 minutes.			
					To use the gas furnace as a primary heating source (not defrost tempering) when the outdoor temperature is between the high and low balance points, the heat pump:  • Must be used for a minimum of 30 minutes and the temperature in the zone not increase by more than 1/2 degree.			
					Has not gone into defrost in the 30 minute period.			
					The default for HP Heating Lockout Time default is 120 minutes and will lock the heat pump out when the outdoor temperature is above the high balance point. Selectable range is 60 to 240 minutes.			
					• Go to menu > settings > advanced settings > dealer control center > equipment > Smart Hub and located HP Heating Lockout Time to verify the lockout time setting.			
40		Critical	Heat Pump	HP Heating	Check air flow to the zones or zones.			
				Lockout.	Check discharge air temperatures.			
					Check calibration of room thermostat.			
					( <b>Outdoor unit</b> ) When the heat pump could not get a zone thermostat to progress 1/2 degree towards the set point in 30 minutes the system will lock out the heat pump and switch to the secondary heat source. (Electric heat or if in dual fuel applications the furnace will be used and the system put in heat pump heating lockout timer) default is 120 minutes. It will lock the heat pump off and the gas furnace will finish the heating cycle			
					Set the low and high balance points as close together as possible. (This will be a three degree difference – Example: set high balance point at 25°F and low balance point would set at 22°F). Below the low balance point, the furnace will heat the home / between the low and high balance point, the heat pump and furnace will heat the home / when the outdoor temperature is above the high balance point, the gas furnace is locked out and all the heat is provided by the heat pump.			
41		Moderate	All communicating components	Control Board Replaced	<ul> <li>This alert code will appear anytime a communicating control [Furnace, air handler, damper control module, air conditioner or heat pump] is replaced in the system.</li> <li>Must be cleared manually.</li> </ul>			
	55							

	Table 16. Alert Codes and Troubleshooting								
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip				
					One of the system components has lost communication with the system. The system component (device) is unable to communicate.				
					• Comfort Sync - Access dealer control center, select notifications icon, review alert code details to determine which device or unit has the communication problem. Review both active and cleared alerts.				
					• Comfort Sync Zoning - Remove wire from smart hub to Comfort Sync Zoning control and just have wiring from furnace.				
					Troubleshooting:				
					Check each control for additional codes				
					In most cases issues are related to electrical noise. Verify that high voltage power is separated from the low voltage communication wires.				
			All communicating components	Communication Problem	Check for proper grounding on line voltage and low voltage wiring, transformer and equipment.				
105		Critical			Check for incorrectly wired or loose or spliced connections between system components (devices or units).				
100		Ontiour			Make sure all unused wires are tied together and taken back to the C terminal on the indoor control board as shown in the installation and setup guide.				
					Make sure that smart hub has proper software version for added accessory. If software is not updated in system it will cause system operation issues.				
					• If zoning is installed and is wired directly from smart hub to Comfort Sync Zoning control then disconnect that wiring. Run control wiring from the Comfort Sync Zoning control directly to the indoor unit control. Wiring diagrams are provided in the Comfort Sync Zoning Installation and Setup Guide.				
					When using a float switch, use isolation relay to break common wire to outdoor unit. For testing purposes, remove float switch from the circuit.				
					• Disconnect all wiring to other system components (except thermostat to indoor unit) and reconnect one device at a time and recommission system each time a device is reconnected until the issue is located. See				
					Automatically clears when the system detects the issue no longer exists.				
					The component AC line voltage is too low. This alert code may appear during a brownout.				
110		Critical	Furnace	Low AC Line	It may also occur when line voltage is below its designed operating value.				
110		Citical	FullidGe	Voltage	Check and correct the power line voltage.				
					Automatically clears when the system detects the issue no longer exists.				
					The unit is reporting that its power and neutral lines are reversed.				
111		Critical	Furnace	Line Polarity	Turn off the power to the system and correct the line power voltage wiring.				
	111	Citical		Reversed	System resumes normal operation five seconds after critical condition is recovered.				
					Automatically clears when the system detects the issue no longer exists.				

	Table 16. Alert Codes and Troubleshooting							
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip			
112		Critical	Furnace	No Ground Connection	The reporting component cannot find earth ground. The thermostat will shut down the system.  • Provide proper earth ground to the equipment.  • System resumes normal operation five seconds after critical condition is recovered.  • Automatically clears when the system detects the issue no longer exists.			
113		Critical	Furnace	High AC Line Voltage	Line voltage high (voltage higher than nameplate rating).  • Provide power voltage within proper range.  • System resumes normal operation five seconds after critical condition is recovered.  • Automatically clears when the system detects the issue no longer exists.			
114		Moderate / Critical	All communicating components	AC Line Frequency / Distortion Prob	<ul> <li>This alert code may indicate an issue with transformer(s) phasing, input power, or overloading.</li> <li>Alert code may also result from line frequency below 57 Hz or above 63 Hz.</li> <li>Verify proper phasing of transformers.</li> <li>Check the voltage and line power frequency.</li> <li>Check the generator operating frequency, if the system is running on back-up power.</li> <li>Correct voltage and frequency problems.</li> <li>System will resume normal operation five seconds after fault recovered.</li> <li>All applicable system component outputs are disabled – moderate condition.</li> <li>After 10 minutes, the priority condition is escalated – critical condition.</li> <li>Damper control module will operate in central mode only until proper voltage is restored or frequency distortion is resolved – moderate condition.</li> </ul>			
115		Critical	All communicating components	Low Secondary (24VAC) Voltage	<ul> <li>24VAC power to a system component control is lower than the required range of 18 to 30VAC.</li> <li>Check and correct voltage.</li> <li>Check for additional power-robbing system components (devices) connected to system.</li> <li>This alert code may require the installation of an additional or larger VA transformer.</li> <li>Damper control module will operate in non-zone mode until proper voltage is restored.</li> <li>Automatically clears when the system detects the issue no longer exists.</li> </ul>			
116		Critical	Furnace or Air Handler	High Secondary (24VAC) voltage	<ul> <li>Thermostat will display this code when 24VAC power is high (18 to 30 VAC).</li> <li>Will display Furnace or Air Handler High Secondary (24VAC) voltage.</li> <li>Check and correct voltage. Check for proper line voltage (120V, 240V, etc.) to equipment. Clears when control senses proper voltage.</li> </ul>			

	Table 16. Alert Codes and Troubleshooting								
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip				
120		Moderate	All communicating components	Unresponsive DEVICE2.	There is a delay in the system component responding to the system. Typically this alert code does not cause any operational issues and will clear on its own.  This alert code is usually caused by a delay in the outdoor unit responding to the thermostat.  Check all wiring connections.  Automatically clears after an unresponsive system component (device) responds to any inquiry.				
124		Critical	All communicating components	Active Subnet Controller Missing (Active Component Communication Device Missing)	The thermostat has lost communication with a system component for more than three minutes. System component has lost communication with the thermostat. See "Electrical Troubleshooting" on page 88 for assistance.  • Check the wiring connections between components.  • Ohm wires.  • Cycle power.  • Any component that is miss-wired may cause a false component code to be shown on system component.  • Disconnect all wiring to other system components and check communication one at a time.  **NOTE: When using a float switch, use isolation relay to break common wire to outdoor unit. For testing purposes, remove float switch from the circuit  This alert code stops all associated system operations and waits for a heartbeat message from the system component that is not communicating.  • Automatically clears after communication is re-established with applicable system component (device).				
125		Critical	All communicating components	Control Hardware Problem	<ul> <li>There is a hardware problem on a system component control. There is a control hardware problem.</li> <li>Replace the control if the problem prevents operation and is persistent.</li> <li>Damper control module will remain in non-zone mode (all dampers open) for five minutes after priority condition no longer exist.</li> <li>Remove jumper if present on indoor unit between R and W2 if equipment interface module is in use.</li> <li>Automatically clears five minutes after the issue no longer exists.</li> </ul>				
126		Critical	Furnace, air handler or outdoor unit	Control Internal Communication Problem	There is an internal hardware problem on the system component control. In addition, if you have zoning the alert code is triggered when your zone temperature is deviating away from set point persistently.  • Typically the system component control will reset itself.  • Replace the system component (device) control if the problem prevents operation and is persistent.  • Automatically clears 300 seconds after the issue no longer exists.				

	Table 16. Alert Codes and Troubleshooting							
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip			
130		Moderate	Equipment interface module	Configuration Jumper Missing	<ul> <li>Configuration jumper missing on equipment interface module.</li> <li>Install the missing jumper.</li> <li>Set as heat pump, furnace control or air handler control.</li> <li>NOTE: This is applicable in non-communicating applications only).</li> <li>Automatically clears after the missing or incorrectly installed jumper is installed or corrected.</li> </ul>			
131		Critical	All communicating components	Corrupted Control Parameters	System component control parameters are corrupted.  Replace the system component control if heating or cooling is not available.  Go to menu > settings > advanced settings > view dealer control center > equipment and press reset all equipment. This will allow the system to auto-detect any Allied Air communicating components attached.  Will automatically clear when system component (device) passes memory self-test or system component control is replaced.			
132		Critical	All communicating components	Failed Flash CRC Check	System component control software is corrupted.  Recycle power.  If failure re-occurs, replace the system component control.  Manual system power reset is required to recover from this alert code.			
180		Critical	Outdoor Unit	Outdoor Temperature Sensor Problem	The thermostat has found a problem with the outdoor temperature sensor. In normal operation after system component control recognizes sensors, the alert code will be sent if valid temperature reading is lost.  • Compare outdoor sensor resistance to temperature / resistance charts in unit installation instructions.  • Replace sensors pack if necessary.  • At the beginning of (any) configuration, furnace, air-handler control or equipment interface module will detect the presence of the sensor(s).  • If detected (reading in range), appropriate feature will be set as 'installed' and shown in the 'About' screen.  • Automatically clears upon configuration, or sensing normal values.			
200		Critical	Furnace	Rollout Limit Switch Open	The furnace roll out limit switch is open. Correct the cause of roll out trip.  Reset roll out switch.  Test the furnace operation.  Check for blocked or obstructed vent pipe (Intake and/or Exhaust).  Check for flame stability, if flame is unstable, look for cause.  Automatically clears after the furnace roll out switch is closed.			

	Table 16. Alert Codes and Troubleshooting								
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip				
201		Critical	Furnace or air handler	Indoor Blower Motor Problem	Lost communication with indoor blower motor.  Possible causes include power outage, brown-out, motor not powered, loose wiring, condensation on system component control without cover on breaker.  Problem may be on system component control or motor side.  Automatically clears after communication is restored.				
202		Critical	Furnace or air handler	ID Blower Motor & Unit Size Mismatch	The unit size code for the indoor unit and the size of blower motor do not match. Incorrect appliance unit size code selected.  Remove the thermostat from the system while applying power and reprogramming.  Check for proper configuring under unit size codes for furnace/air handler in configuration guide or in installation instructions.  Automatically clears after the correct match is detected following a reset.				
203		Critical	Furnace or air handler	Invalid Unit Code	<ul> <li>The unit size code for the indoor unit has not been selected or set incorrectly.</li> <li>Verify that the correct unit size code is configured. Unit size codes for furnace and air handler are listed in the system component configuration guide or installation instruction.</li> <li>Remove the thermostat from the system while applying power and set the unit size code per instructions provided in the indoor unit installation instruction.</li> <li>Automatically clears after the correct match is detected following a reset.</li> </ul>				
204		Critical	Furnace	Gas Valve Problem	There is an issue with the furnace gas valve.  Check gas valve operation and wiring.  Check for voltage to the gas valve.  Automatically clears after the issue is corrected.				
205		Critical	Furnace	Gas Valve relay Contact Closed	<ul> <li>The furnace gas valve relay contact is closed. Verify wiring on control and gas valve or in good order, not missing or damage.</li> <li>Automatically clears after the issue is corrected.</li> </ul>				
206		Critical	Furnace	Gas Valve 2nd Stage Relay Failure	The furnace gas valve second-stage relay is faulty.  • Furnace will operate on first-stage for the remainder of the heating demand.  • If unable to operate second-stage, replace furnace control.  • Automatically clears after the issue is corrected.				
207		Critical	Furnace	Hot Surface Igniter (HSI) Sensed Open	The furnace hot surface igniter is open.  • Measure the resistance of hot surface igniter.  • Replace the igniter if it is not within the specified range found in furnace installation instruction.  • Automatically clears after the issue is corrected.				

	Table 16. Alert Codes and Troubleshooting							
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip			
223		Critical	Furnace	Low Pressure Switch Open	<ul> <li>The furnace low pressure switch is open.</li> <li>Check pressure (inches w.c.) of the low pressure switch closing during a heat call.</li> <li>Measure operating pressure (inches w.c.).</li> <li>Inspect vent for blockages and combustion air inducer for correct operation and restriction.</li> <li>Check for blocked cold end heater box or condensate drain or drain strainers at outlet of cold end heater box.</li> <li>Check for cracked hoses.</li> <li>Check levelness of unit.</li> <li>Automatically clears after the issue is corrected.</li> </ul>			
224		Critical	Furnace	Low Pressure Switch Stuck Closed	The furnace low pressure switch is stuck closed.  Check operation of low pressure switch to see if it is stuck closed for longer than 150 seconds during a heat call.  Measure operating pressure (inches w.c.).  Inspect vent for blockage and combustion air inducer for correct operation and restriction.  Check for moisture in pressure switch.  Automatically clears after the issue is corrected.			
225		Moderate	Furnace	High Press. Switch Failed to Close	<ul> <li>The furnace high pressure switch will not close.</li> <li>Check pressure (inches w.c.) of high pressure switch closing during a heat call.</li> <li>Measure operating pressure (inches w.c.).</li> <li>Inspect vent for blockage and combustion air inducer for correct operation and restriction.</li> <li>Check for blocked cold end heater box or condensate drain or drain strainers at outlet of the cold end heater box.</li> <li>Automatically clears after the issue is corrected.</li> </ul>			
226		Critical	Furnace	High Pressure Switch Stuck Closed	The furnace high pressure switch will not open.  Check operation of high pressure switch closing during a heat call.  Measure operating pressure (inches w.c.).  Inspect vent for blockage and combustion air inducer for correct operation and restriction.  Check for moisture in pressure switch.  Automatically clears after the issue is corrected.			

	Table 16. Alert Codes and Troubleshooting							
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip			
227		Moderate	Furnace	Low Pressure Switch Open in Run Mode	<ul> <li>The furnace low pressure switch is open while in run mode.</li> <li>Check pressure (inches w.c.) of low pressure switch closing during a heat call.</li> <li>Measure operating pressure (inches w.c.).</li> <li>Inspect vent for blockage and combustion air inducer for correct operation and restriction.</li> <li>Check for blocked cold end heater box or condensate drain or drain strainers at outlet of cold end heater box.</li> <li>Check for cracked hoses.</li> </ul>			
					<ul><li>Check levelness of unit.</li><li>Automatically clears after the issue is corrected.</li></ul>			
228		Moderate	Furnace	Inducer / Press. Switch Calib. Failure	The furnace control is not able to calibrate the pressure switch. Unable to perform pressure switch calibration.  Inspect vent for blockage and combustion air inducer for correct operation and restriction.  Check for blocked cold end heater box or condensate drain or drain strainers at outlet of cold end heater box (CEHB).  Check for cracked hoses.  Check levelness of unit.  Automatically clears after the issue is corrected.			
240		Moderate	Furnace	Low Flame Current - Run Mode	This could be either low flame current or a loss of flame while in run mode.  Check micro-amperes of the flame sensor using thermostat or control board.  Clean or replace the flame sensor.  Measure voltage of neutral to ground to ensure good unit ground.  Clean face of burner assembly.  Confirm that the vent termination is properly installed and not recirculating.  Check for loose a wiring connection at gas valve.  Automatically clears after a proper micro-amp reading has been sensed.			
241		Critical	Furnace	Flame Out of Sequence - Still Present	Flame sensed without call for gas heating. Perform the following:  • Shut off gas.  • Check for a gas valve leak.  • Check for voltage to gas valve.  • Replace the gas valve if needed.  • Automatically clears when a heat call ends successfully.			

	Table 16. Alert Codes and Troubleshooting								
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip				
					The furnace primary limit switch is open. If limit switch is not closed within three minutes, the unit will go into a 60 minute soft lockout (Watchguard mode). Perform the following:  • Check for high gas pressure.				
			F.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		Check for low supply air. Low supply air due to being plugged or restriction in system (example: dirty air filter or blockage in duct work).				
250		Moderate	Furnace or Comfort Sync	Primary Limit	Check for proper firing rate on furnace.				
			Zoning	Switch Open	Check for non-functioning zone dampers.				
					NOTE: Limit trips will place the Comfort Sync Zoning into non-zone mode.				
					<b>NOTE:</b> If this issue occurred on an Comfort Sync Zoning, the field will need to manually activate the zoning.				
					Automatically clears when a heat call ends successfully.				
		Moderate	Indoor unit or Comfort Sync Zoning	Discharge Air Temperature High	A discharge air-temperature is high. Perform the following:				
252					Check temperature rise, air flow and input rate.				
252					Check for dirty air filter(s).				
					Automatically clears when a heat call ends successfully.				
					The furnace is in Watchguard mode. The furnace igniter cannot turn on the flame. This is a five strike condition during a single demand.				
					Check for proper gas flow.				
070		0-11-1	<b>-</b>	WatchGuard -	Ensure that igniter is lighting burner.				
270		Critical	Furnace	Flame Failure on Ignite	Check flame sensor current.				
				J	Check for dirty filters.				
					Check for blocked cold end heater box or condensate drain and cracked hoses.				
					Automatically clears on successful ignition.				
					The furnace is in watchguard mode. The furnace low pressure switch is open. This is a five strike condition during a single demand.				
					Check pressure (inches w.c.) of low pressure switch closing during a heat call.				
			_	WatchGuard	Measure operating pressure (inches w.c.).  Observe for the land and the actual to a COTUD) are and the actual to a continuous at the				
271		Critical	Furnace	- Low Press Switch Open	Check for blocked cold end heater box (CEHB), or condensate drain or drain strainers at outlet of CEHB and cracked hoses.				
					Check for cracked hoses.				
					Check levelness of unit.				
					Automatically clears on successful ignition.				

	Table 16. Alert Codes and Troubleshooting							
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip			
					The furnace low pressure switch is open during run mode. The system will go into Watchguard mode.			
					Check operation of low pressure switch to see if it is stuck open during a heat call.			
				WatchGuard	Measure operating pressure (inches w.c.).			
272		Critical	Furnace	- Lo Press	Inspect vent for blockages, and combustion air inducer for correct operation and restriction.			
212		Ontical	rumace	Switch Open Run Mode	Check for blocked cold end heater box (CEHB), or condensate drain or drain strainers at outlet of CEHB and cracked hoses.			
					Check for cracked hoses.			
					Check levelness of unit.			
					Automatically clears on successful ignition.			
					The furnace flame is going off during a heating cycle. The system will go into Watchguard mode.			
		Critical	Furnace	WatchGuard - Flame fail in Run Mode	Check micro-amperes of flame sensor using thermostat diagnostics.			
273					Clean or replace sensor.			
					Measure voltage of neutral to ground to ensure good unit ground.			
					Clean face of burner assembly.			
					Automatically clears when a heat call ends successfully.			
			Furnace	WatchGuard -	The furnace limit switch has been open for more than three minutes. The system will go into Watchguard mode.			
274		Critical		Primary Limit	Check firing rate and air flow.			
				Switch Open	Check for air blockage.			
					Automatically clears when a heat call ends successfully.			
					The furnace flame is out of sequence. The system will go into Watchguard mode.  • Shut off gas.			
					Check for gas valve leak.			
					Check for high gas pressure.			
275		Critical	Furnace	WatchGuard - Flame Out of Seq. No Flame	Low supply air due to being plugged or restriction in system (example: dirty air filter or blockage in duct work).			
				Joq. No Flame	Limit trips will place the Comfort Sync Zoning into non-zone mode.			
					Check for proper firing rate on furnace.			
					Check for non-functioning zone dampers.			
					Automatically clears on successful ignition.			

		Table 16. Alert Codes and Troubleshooting								
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip					
276		Critical	Furnace	WatchGuard - Calibration Failure	The furnace is not able to calibrate or the high pressure switch opened or failed to close in run mode. The system will go into Watchguard mode.  • Measure operating pressure (inches w.c.).  • Inspect vent for blockages, and combustion air inducer for correct operation and restriction.  • Check for blocked cold end heater box (CEHB), or condensate drain or drain strainers at outlet of CEHB and cracked hoses.  • Check for cracked hoses.  • Check levelness of unit.  Automatically clears when the furnace calibrates itself successfully.					
290		Critical	Furnace	Ignition Circuit Problem	There is a problem with the furnace ignition circuit. The system will go into Watchguard mode.  • Measure resistance of hot surface igniter.  • Replace the hot surface igniter; it is not within specifications.  • Measure voltage to igniter.  Automatically clears on successful ignition					
291		Critical	Furnace	Heat Airflow Restricted Below Min	The heating airflow is below the minimum required level. The system will go into Watchguard mode.  • Check for dirty air filter(s) and other air flow restrictions.  • Check blower performance.  Automatically clears when a heat call ends successfully.					
292		Critical	Furnace or Comfort Sync Zoning (if applicable)	Indoor Blower Motor Start Problem	<ul> <li>The indoor unit blower motor will not start. The system will go into Watchguard mode.</li> <li>Indoor blower motor unable to start.</li> <li>This could be due to seized bearing, stuck wheel, and obstructions.</li> <li>Replace motor, motor module or wheel if assembly does not operate or meet performance standards.</li> <li>Automatically clears after the indoor blower motor starts successfully.</li> </ul>					
294		Critical	Furnace	Inducer Motor Overcurrent	There is over current in the furnace inducer motor. The system will go into Watchguard mode.  • Check combustion blower bearings, wiring and amps.  • Replace furnace inducer motor if it does not operate or does not meet performance standards. Automatically clears after inducer motor current is sensed to be in-range after the ignition following either Watchguard mode or unit reset.					

	Table 16. Alert Codes and Troubleshooting							
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip			
					There is a discharge air temperature sensor issue.  • Compare discharge temperature sensor (DATS) resistance to temperature / resistance charts in system component installation instruction.			
			Indoor unit or	Diochargo Air	Replace discharge air sensor if necessary.			
310		Moderate	Comfort Sync Zoning control module	Discharge Air Temp Sensor Problem	<b>NOTE:</b> Confirm there is no short or open circuits in the Comfort Sync A3 thermostat connections to any of the other components in the communication system.			
			module		<b>NOTE:</b> Issues with a discharge air sensor (DAS) connected to a Comfort Sync Zoning control module or equipment interface model will not generate an alert code.			
					Automatically clears 30 seconds after condition is detected as recovered or after system restart.			
312		Minor	Furnace or air handler	Reduced/ Airflow- Indoor Blower Cutback	<ul> <li>The indoor blower cannot provide the requested CFM due to excessive static pressure. This is a warning only alert code.</li> <li>Static pressure has exceeded the capability of the blower motor.</li> <li>Possible restricted airflow - Indoor blower is running at a reduced CFM (Cutback Mode).</li> <li>The variable speed motor has pre-set speed and torque limiters to protect the motor from damage caused by operating outside of design parameters (0 to 0.8" e.g. total external static pressure).</li> <li>Check air filter and duct system.</li> <li>To clear, replace air filter if needed or repair or add additional ducting.</li> <li>NOTE: Blower motor cutbacks will not show alarm code. Duct static pressure reading must be taken.</li> <li>Automatically clears when a heating call finishes successfully.</li> </ul>			
313		Minor	Furnace, air handler and outdoor unit	Indoor/Outdoor Unit Capacity Mismatch	The indoor and outdoor unit capacities do not match. This is a warning only alert code.  • Check for proper system component configuring in installation instructions.  • The system will operate, but might not meet efficiency and capacity parameters.  Automatically clears when a heating call finishes successfully.			
344		Critical	Furnace	Relay Y1 Stuck	Link Relay Problem. Relay <b>Y1</b> Failure which will result in the all system operations stopping.  **NOTE: Relay is located on the IFC (Integrated Furnace Control). If issue continues replace IFC.  Automatically clears five minutes after <b>Y1</b> input sensed OFF.			

	Table 16. Alert Codes and Troubleshooting								
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip				
					The <b>O</b> relay on the system component has failed. Either the pilot relay contacts did not close or the relay coil did not energize.  • Possible <b>O</b> relay / stage 1 failure.				
0.45		0-1111	Air handler, equipment	Dalas O Fallona	Pilot relay contacts did not close or the relay coil did not energize.				
345		Critical	interface module	Relay O Failure	Replace system component (device) control.				
			or heat pump		If error is applicable to the any Allied Air variable capacity outdoor unit, the outdoor control will need to be replaced.				
					Automatically clears after the fault recovered following reset.				
					The heat pump configuration link is not cut on the air handler control.				
				HP Jumper Not Removed	Configuration link not cut on air handler control.				
346		Critical	Air handler		Cut O to R.				
					<b>NOTE:</b> This is only applicable with non-communicating heat pump with communicating indoor unit.				
					Automatically clears when the system detects that the issue no longer exists.				
			Indoor unit or equipment interface module	Relay Y1	<b>Sequence of Operation</b> : Communicating room thermostat send a <b>Y1</b> or <b>Y2</b> cooling or heat pump demand to the indoor control asking it to send a <b>Y1</b> or <b>Y2</b> output to the outdoor unit, right? The indoor control then looks to see if it sees 24 volts between the <b>Y1</b> and common or <b>Y2</b> and common on its terminals. If it does not see 24 volts, it sets the code 347.				
347		Critical			The <b>Y1</b> relay on the applicable system component has failed. Either the pilot relay contacts did not close or the relay coil did not energize.				
				Failure	<ul> <li>System operation will stop.</li> <li>Possible Y1 relay / stage 1 failure.</li> </ul>				
					Pilot relay contacts did not close or the relay coil did not energize;				
					NOTE: There is no input back to the applicable system component control.				
					Automatically clears after reset and <b>Y1</b> input sensed.				
348		Critical	Indoor unit	Relay Y2	Sequence of Operation: Communicating room thermostat send a Y1 or Y2 cooling or heat pump demand to the indoor control asking it to send a Y1 or Y2 output to the outdoor unit, right? The indoor control then looks to see if it sees 24 volts between the Y1 and common or Y2 and common on its terminals. If it does not see 24 volts, it sets the Alert Code 348.  The Y2 relay on the applicable system component has failed. Either the pilot relay contacts did not close or the relay coil did not energize.				
				Failure	Possible <b>Y2</b> relay / stage 2 failure.				
					Furnace pilot relay contacts did not close or the relay coil did not energize				
					No input back to furnace or air handler control.				
					Automatically clears when the system detects that the issue no longer exists.				

	Table 16. Alert Codes and Troubleshooting							
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip			
349		Critical	Furnace	IFC Error Check Jumper O to R	<ul> <li>The O to R link on the furnace needs to be restored.</li> <li>Configuration link R to O needs to be restored.</li> <li>Repair cut link by hard-wiring the R to O terminals on the terminal strip.</li> <li>Only applicable in non-communicating mode.</li> <li>Possible cause brown out. Might result in low voltage to which would generate alert code.</li> <li>Automatically clears when the system detects that the issue no longer exists.</li> </ul>			
350		Critical	Air handler	Electric Heat Not Configured	<ul> <li>The air handler's electric heat is not configured or incorrectly configured.</li> <li>Heat call with no configured or incorrectly configured electric heat.</li> <li>Check for proper configuring under Configuring Electric Heat Stages in the air handler installation instructions.</li> <li>NOTE: Smart Hub MUST be removed from the system before configuring electric heat.</li> <li>Automatically clears after electrical heat detection is successful.</li> </ul>			
351				Electric Heat Stage 1 Problem	There is an issue with the air handler's 1st, 2nd, 3rd, 4th or 5th (which is applicable) stage electric heat.  • Either the pilot relay contacts did not close or the relay coil in the electric heat section did not energize.  • Possible heat section / stage 1 failure.			
352				Electric Heat Stage 2 Problem				
353				Electric Heat Stage 3 Problem				
354		Critical	Air handler	Electric Heat Stage 4 Problem	<b>NOTE:</b> Air handler will operate on heat pump first stage for the remainder of the heat call.  Automatically clears after fault recovered.			
355				Electric Heat Stage 5 Problem				
357				Sequencer Stuck Closed	Air handler electric heat remains stuck energized. Replace sequencer.			
358				Control Error Check Jumper O to R	Jumper <b>O</b> to <b>R</b> has not been removed. Remove jumper.			

	Table 16. Alert Codes and Troubleshooting						
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip		
					Communicating Mode:		
					In communicating mode, the DS-R terminal can be used on some furnaces models and will be used to monitor a field-installed interlock switch such as a float switch. When operating in this capacity, the DS jumper will be monitored as follows:		
					NOTE: The on-board jumper DS-R (W914) will be cut.		
					When no alert codes are present there will be 24VAC present at this terminal.		
					When controls see the loss of 24VAC for two minutes it will send an alert code 370 and disable all service bits.		
					If currently running a demand, de-energize all outputs (including the blower).		
					• The alert code will clear when 24VAC is continuously sensed on <b>DS</b> terminal for a minimum of 10 seconds and the respective alert code clearing message will be sent and service bits restored.		
370		Critical	Furnace	Interlock Switch Open (Float Switch)	• In case of an existing interlock switch alert code, upon power reset, an alert code message shall be sent if voltage is not sensed on the <b>DS</b> terminal. An alert code clearing message will be sent if 24VAC is sensed on <b>DS</b> terminal for the minimum of 10 seconds.		
					• The monitoring of <b>DS</b> terminal will apply to both variable speed and constant torque controls.		
					Non-Communicating Mode:		
					The furnace control has not received 24VAC power for two minutes or more on the DS terminal		
					The system will not operate.		
					Dealer has cut the <b>W914</b> jumper on the furnace control.		
					• The thermostat monitors the <b>DS</b> terminal in the furnace for power and if the link has been cut then power will be lost to <b>DS</b> .		
					• If <b>DS</b> to <b>R</b> terminal is accidentally cut you must reconnect a jumper from the <b>DS</b> to <b>R</b> on the terminals strip.		
					This alert code will clear when 24VAC is continuously sensed on <b>DS</b> terminal for a minimum of 10 seconds or on a power reset.		
371		Moderate / Critical	Air handler	Float Switch Sensed Open	After being active for 10 minutes (600 seconds) the priority condition will change to Critical. Automatically clears after fault recovered.		
					Interlock relay failure (furnace or air handler modes only).		
					Interlock relay is energized, but input is not sensed after three seconds.		
380		Moderate	Equipment	Interlock Relay	There will be no heating or cooling due to this alert code – moderate condition.		
		/ Critical	interface module	Failure	De-energize interlock relay and energize after five minutes if demand is still present – critical condition.		
					Automatically clears after fault recovered.		

	Table 16. Alert Codes and Troubleshooting								
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip				
					Interlock relay stuck (furnace or air handler modes only).  • Interlock relay continuously sensed (with relay off).				
381		Moderate / Critical	Equipment interface module	Interlock Relay Stuck	There is no heating and cooling operation – moderation condition.				
		7 01111001	mieriaee meaare	Oldon	After 10 minutes if event still exist it will be escalated to priority condition critical.				
					Automatically clears 30 seconds after fault clears.				
382		Moderate	Equipment interface module	Relay W1 Failure	Relay <b>W1</b> failure (furnace or air handler modes only). <b>W1</b> relay is energized but input is not sensed after three seconds. Automatically clears when W1 relay input is sensed.				
					The compressor internal overload has tripped.				
			Outdoor unit	Compressor Internal Overload Tripped	Thermostat demand Y1 is present; however compressor is not running.				
400		Critical			Check power to unit.				
					This alert code is automatically cleared after current is sensed in both RUN and START sensors for at least two seconds or after service is removed, or after power reset.				
					Either the compressor ran for more than 18 hours continuously while attempting to cool the home during a single demand or the system refrigerant pressure is low.  • Alert code will not lockout system.				
				Compressor	If the two-stage outdoor unit has an outdoor control with flashing LED lights then the unit will run in low speed;				
401		Moderate	Outdoor unit	Long Run Cycle	• An outdoor control with a seven-segment display, the outdoor control will display alert code 401, but continue to run in high speed.				
					• If the outdoor unit is a heat pump, and the outdoor temperature is less than 65°F, alert code 401 is ignored.				
					Also monitors low pressure switch trips.				
					Automatically clears after 30 consecutive normal run cycles or power reset.				
		<b>.</b>		Outdoor	• Either the discharge or suction pressure level is out-of-limits, or the compressor has overloaded.				
402		Critical	Outdoor unit	Unit System Pressure Trip	Check discharge or suction pressure.				
				i ressure mp	Automatically clears after four consecutive normal compressor run cycles.				
403		Moderate	Outdoor unit	Compressor Short-Cycling	The compressor ran for less than three minutes to satisfy a thermostat demand. Automatically clears after four consecutive normal compressor run cycles.				

	Table 16. Alert Codes and Troubleshooting							
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip			
404		Critical	Outdoor unit	Compressor Rotor Locked	The compressor rotor is locked up due to either:  • Run capacitor short.  • Bearings are seized.  • Excessive liquid refrigerant.  **NOTE: May need to install hard start kit.**  Automatically clears after four consecutive normal run cycles or after power reset.			
405		Critical	Outdoor Unit	Compressor Open Circuit	The compressor circuit is open due to:  • Power disconnection -  • Open fuse  Automatically clears after one normal compressor run cycle.			
406		Critical	Outdoor unit	Compressor Open Start Circuit	The required amount of current is not passing through the START current transformer. Automatically clears after current is sensed in START sensor, or after power reset.			
407		Critical	Outdoor unit	Compressor Open Run Circuit	The required amount of current is not passing through RUN current transformer. Automatically clears after current is sensed in RUN sensor, one normal compressor run cycle, or after power reset.			
408		Critical	Outdoor unit	Compressor Contactor Welded	The compressor is running continuously. Automatically clears one normal compressor run cycle or after power reset.			
409		Moderate	Any system component	Compressor Voltage Low	The secondary voltage for the applicable system component has fallen below 18VAC. This may be due to: • Secondary voltage is below 18VAC. • If this continues for 10 minutes, the thermostat will turn off the applicable system component. Automatically clears after voltage is detected as higher than 20VAC for two seconds or after power reset.			
410		Moderate	Outdoor unit	Open Low Pressure Switch	Unit low pressure is below the required limit.  • Check operating pressures.  • Low pressure switch opens at a specific pressure (system shuts down) and closes at a specific pressure (system restarts).  Automatically clears when the system detects that the issue no longer exists.			

	Table 16. Alert Codes and Troubleshooting							
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip			
					The low pressure switch has opened five times during one cooling or heating demand.  • Thermostat will shut down the outdoor unit.			
411		Critical	Outdoor unit	Low Pressure Switch Strikes	Open low pressure switch error count reached five strikes.			
411		Cillical	Outdoor unit	Lockout	Check system charge using both approach and sub-cooling methods.			
					Reset by putting outdoor unit control in test mode or resetting low voltage power.			
					Automatically clears when the system detects that the issue no longer exists.			
					The unit high pressure is above the upper limit.  • System will shut down.			
				Open High	Confirm that the system is properly charged with refrigerant.			
412		Moderate	Outdoor unit	Pressure Switch	Check condenser fan motor, expansion valve (if installed), indoor unit blower motor, stuck reversing valve or clogged refrigerant filter.			
					Confirm that the outdoor unit is clean.			
					Automatically clears after the high pressure switch closes or a power reset			
			Outdoor unit		The high pressure switch has opened five times during one cooling demand.  • Thermostat will shut down the outdoor unit.			
		Critical			Open high pressure switch error count reached five strikes.			
413				Hi Pressure Switch Strikes	Check system charge using superheat and sub-cooling temperatures.			
413				Lockout	Check outdoor fan operation.			
					Check for dirt or debris blocking air flow to outdoor unit.			
					Reset by putting outdoor unit control in test mode or resetting low voltage power.			
					Automatically clears when the system detects that the issue no longer exists.			
				High	The discharge line temperature is higher than the recommended upper limit of 279°F.  • Discharge line temperature is greater than 279°F.			
414		Moderate	Outdoor unit	Discharge Line	Make sure coil is clean and airflow unobstructed in and out of condenser.			
				Temperature	Check system operating pressures and compare to unit charging charts in installation manual.			
					Automatically clears after discharge temperature is less than 225°F.			
					The discharge line temperature has been consistently higher than the recommended upper limit of 279°F.			
				Hi Discharge	Discharge line high temperature error count reached five strikes during a single demand.			
415		Critical	Outdoor unit	Line Temp	Make sure coil is clean and airflow unobstructed in and out of condenser.			
				Strikes Lockout	Check system charge using superheat and sub cooling temperatures.			
					Reset by putting outdoor control in test mode or resetting low voltage power.			
					Correct issue and cycle power to the system.			

Table 16. Alert Codes and Troubleshooting									
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip				
416		Moderate / Critical	Outdoor unit	Outdoor Coil Sensor Faulty	The outdoor coil sensor is either open, short-circuited or the temperature is out of sensor range.  • Outdoor unit control will not perform demand or time / temperature defrost operation. (System will still heat or cool.)				
					• This fault is detected by allowing the unit to run for 90 seconds before checking sensor resistance. If the sensor resistance is not within range after 90 seconds, the control will display a moderate code.				
					Advances from moderate to critical after ten (10) minutes.				
					Plug-in sensor harness correctly.				
					Check resistance of sensor to determine if it is open, shorted, out of temperature calibration or out of ambient temperature range. Replace if out-of-specifications.				
					Automatically clears when outdoor unit control detects proper sensor readings.				
					If sensor is faulty and the system is reporting the condition as critical, replaced sensor. Reset power to clear alert code.				

Table 16. Alert Codes and Troubleshooting									
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip				
417		Moderate / Critical	Outdoor unit	Discharge Sensor Faulty	System Detection and Operation:  The outdoor unit discharge line temperature sensor is either open, short-circuited or the temperature is out of sensor range.  This fault is detected by allowing the unit to run for 90 seconds before checking discharge line sensor resistance.  If the discharge sensor resistance is not within range after 90 second period, the control will display the priority condition as moderate.  If the moderate condition continues for 10 minutes, the system changes the priority condition to critical.  Possible Causes:  The applicable system component detects either an open, shorted or temperature out of range condition.  Discharge sensor leads located in wrong pin positions in harness plug-in connector. Refer to the applicable unit installation and service procedure and locate the terminal descriptions table to verify cable harness assembly wiring pin positions are correct.  Possible Solutions:  Check the resistance of the discharge sensor and compare to temperature resistance chart located in the applicable unit installation and service procedure. If sensor resistance is out of range then replace the discharge line temperature sensor.  If discharge sensor wring leads are located in the wrong connector pin-out then order a replacement cable assembly.  Moderate - Automatically clears after fault signal condition is no longer present.  Critical - Power down the system component and either replace faulty sensor or cable assembly (whichever is applicable). Power up system component after replacing the applicable part which will clear the alert code / priority condition.				
418		Moderate	Equipment interface module and outdoor unit	W Output Hardware Fault	<ul> <li>There is a faulty W output circuit.</li> <li>W terminal is energized while in cooling mode.</li> <li>Possible cause may be a stuck closed relay on the control, or something external to the control that is energizing W terminal when it should not be energized.</li> <li>Disconnect any wiring from the W terminal.</li> <li>If 24VAC is still present on the terminal, then it is a stuck relay.</li> <li>If 24VAC disappears, then there is a need to check any of the wires hooked up to the W terminal.</li> <li>Automatically clears after fault signal is removed.</li> </ul>				

	Table 16. Alert Codes and Troubleshooting							
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip			
					The <b>W</b> output has reported more than five errors.  • The system will shut down the outdoor unit.			
419		Critical	Equipment interface module	W Output hardware Fault	• The <b>W</b> output (alert code 418) on the outdoor unit has reported more than five strikes.			
		011410041	and outdoor unit	Lockout	Disconnect thermostat wire from <b>W</b> and verify there is no 24VAC on the <b>W</b> .      16.04 VAC is a second to a			
					If 24VAC is present, replace the outdoor control.  Automotively, places often power regulard.			
					Automatically clears after power recycled.			
					The heat pump defrost cycle has taken more than 20 minutes to complete.  • Defrost cycle lasts longer than 20 minutes.			
420		Critical	Air handler or equipment	Defrost Out of	Check heat pump operation.			
720			interface module	Control	This is applicable only in communicating indoor unit with non-communicating heat pump.			
					Automatically clears when <b>W1</b> signal is removed.			
421		Critical	Equipment interface module and outdoor unit	W External Mis-wire Fault	The <b>W</b> output terminal on the outdoor unit is not wired correctly. Voltage sensed on <b>W</b> output terminal when <b>Y1</b> out is deactivated. Automatically clears once voltage is not sensed on output or power is cycled.			
					Compressor top cap switch is exceeding thermal limit.			
					Check condenser fan motor, TXV and indoor unit blower motor.			
				Compressor	Check for stuck reversing valve or clogged refrigerant filter.			
422		Moderate	Outdoor unit	Compressor Top Cap Switch Open	<ul> <li>Variable Capacity Outdoor Units: Check to ensure that one of the wires from the top cap switch has not been disconnected from one of the TP terminals on the outdoor control. Reconnect wire if disconnected.</li> </ul>			
					Check superheat and sub-cooling.			
					Automatically clears when error is corrected.			
					The inverter has detected a circuit issue.			
					When this condition is detected the outdoor control will stop outdoor unit operations and start the anti-short cycle timer – moderate condition.			
					Outdoor control will lockout unit after 10 strikes within an hour – critical condition.			
					Inverter LEDs will flash code 40			
423	40	Moderate / Critical	Variable capacity outdoor unit*	OD Inverter CT Circuit Problem	Refer to the unit service documentation for troubleshooting procedures.			
			30.0001 01110		Inverter flash code 40: The sequence is:			
					Red LED: Four Flashes Green LED: Off			
					A moderate alert code will clear automatically when the inverter detects the condition no			
					longer exist and will send a clear alert code message. To clear critical alert code disconnect power to outdoor unit and restart.			

	Table 16. Alert Codes and Troubleshooting							
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip			
					The liquid line temperature sensor has malfunctioned.  • In normal operation after outdoor control recognizes sensors, the alert code will be sent if a valid temperature reading is lost.			
					Compare liquid line sensor resistance to temperature / resistance charts in unit installation instructions.			
424		Moderate	Outdoor unit	OD Liquid Line	Replace sensor pack if necessary.			
				Sensor Faulty	At the beginning of (any) configuration, furnace or air handler control will detect the presence of the sensor(s).			
					If detected (reading in range), appropriate feature will be set as 'installed' and shown in the thermostat 'About' screen.			
					Automatically clears upon configuration, or sensing normal values.			
400		0 ::: 1	Variable capacity outdoor unit*	Excessive Inverter Alarms	After 10 faults within 60 consecutive minutes, the control will lockout. Inverter will flash codes 12 to 14 and 53.			
426		Critical			NOTE: The reference flash codes do not count towards this lockout condition.			
					To clear disconnect power to outdoor control and restart			
					The inverter has detected a DC peak fault condition.  • If condition (55A or higher) is detected, outdoor unit will stop (compressor and fan) – moderate condition.			
					Anti-short cycle is initiated.			
		Madayata			If peak current (55A or higher) occurs 10 times within an hour, system will lockout – critical condition.			
427	21	/ Critical	Variable capacity outdoor unit*	Peak Fault	Inverter LEDs will flash code 21.			
				r can r acit	Refer to the unit service documentation for detailed troubleshooting procedures.			
					Inverter flash code 21. The sequence is:			
					Red LED: Two Flashes			
					Green LED: One Flash			
					To clear, disconnect and reconnect power to outdoor control.			

				Table	16. Alert Codes and Troubleshooting
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip
					The inverter has detected a high main input current condition.  • If condition is detected, outdoor unit will stop (compressor and fan) – moderate condition.
					Anti-short cycle is initiated.
					If condition occurs 10 times within an hour, system will lockout – critical condition.
428	22	Moderate	Variable capacity	OD Inverter High Main	Inverter LEDs will flash code 22.
420	22	/ Critical	outdoor unit*	Input Current	Refer to the unit service documentation for detailed troubleshooting procedures.
					Inverter flash code 22. The sequence is: • Red LED: Two Flashes
					Green LED: Two Flashes
					To clear, disconnect power to outdoor unit and restart.
					<ul> <li>The inverter has detected a DC link low voltage condition.</li> <li>On a call for compressor operation, if DC link power in inverter does not rise above 180 VDC for 2- and 3-ton models, 250 VDC for 4- and 5-ton models within 30 seconds, the control will display a moderate code.</li> </ul>
					• If condition is detected, outdoor unit will stop (compressor and fan) – moderate condition.
					An anti-short cycle timer is initiated. If condition occurs 10 times within a 60 consecutive minutes, system will lock out and display alert code 429 – critical condition.
				OD Inverter	The outdoor control anti-short cycle timer will time out and the unit will recycle the demand.
429	23	Moderate / Critical	Variable capacity outdoor unit*	DC Link Low	Inverter LEDs will flash code 23.
		/ Citical	outdoor unit	Voltage	• Refer to the unit service documentation for detailed troubleshooting procedures. Perform test function and verify inverter DC link and line input voltage and current. Also check input to filter board and reactor before replacing inverter board. To perform this test, go to menu > settings > advanced settings > view dealer control center > tests.
					Inverter flash code 23. The sequence is:
					Red LED: Two Flashes
					Green LED: Three Flashes
					Automatically clears when the system detects that the issue no longer exists.

				Table	16. Alert Codes and Troubleshooting
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip
430	26	Moderate / Critical	Variable capacity outdoor unit*	OD Inverter Compressor Startup Fail	Compressor start-up failure.  If condition is detected, outdoor unit will stop (compressor and fan) – moderate condition.  Anti-short cycle is initiated.  If condition occurs 10 times within 60 consecutive minutes, the system will lockout – critical condition.  Inverter LEDs will flash code 26.  Refer to the unit service documentation for detailed troubleshooting procedures.  Inverter flash code 26.  The sequence is:  Red LED: Two Flashes  Green LED: Six Flashes  NOTE: Inverter normal operations with no error code present is as follows. Red LED is ON and Green LED is OFF.  Check refrigerant  Replace outdoor control board  Replace inverter.  To clear, disconnect power to outdoor unit and restart.
431	27	Moderate / Critical	Variable capacity outdoor unit*	OD Inverter PFC Fault	The inverter has detected a PFC circuit over-current condition.  • Error occurs when PFC detects an over current condition of 100A peak.  • If condition is detected, outdoor unit will stop (compressor and fan) – moderate condition.  • Anti-short cycle timer is initiated.  • If condition occurs 10 times within 60 consecutive minutes, the system will lockout – critical condition.  • Inverter LEDs will flash code 27.  • Refer to the unit service documentation for detailed troubleshooting procedures.  Inverter flash code 27. The sequence is:  • Red LED: Two Flashes  • Green LED: Seven Flashes  To clear, disconnect power to outdoor unit and restart.

	Table 16. Alert Codes and Troubleshooting							
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip			
432	28	Moderate / Critical	Variable capacity outdoor unit*	OD Inverter DC Link High Voltage	The inverter has detected a DC link high voltage condition.  • Error occurs when the DC link capacitor voltage is greater than 480VDC.  • If condition is detected, outdoor unit will stop (compressor and fan) – moderate condition.  • Anti-short cycle timer is initiated.  • If condition occurs 10 times within 60 consecutive minutes, the system will lockout – critical condition.  • Inverter LEDs will flash code 28.  • Refer to the unit service documentation for detailed troubleshooting procedures.			
					Inverter flash code 28., The sequence is:  • Red LED: Two Flashes  • Green LED: Eight Flashes  To clear, disconnect power to outdoor unit and restart.			

			Table	16. Alert Codes and Troubleshooting
Alert Code	Inverter Flash Code	Priority Applicable Condition	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip
433		Moderate / Variable capac outdoor unit	oD Inverter	Compressor phase current is too high.  Error occurs when compressor peak phase current is greater than 28A.  Inverter will issue inverter code 14 first and slow down to try to reduce the current.  If the current remains high, outdoor unit will stop (compressor and fan) – moderate condition.  Cycle timer is initiated.  If condition occurs 5 times within 60 consecutive minutes, the system will lockout – critical condition.  This alert code may be triggered by the inverter or the Allied Air variable capacity outdoor (inverter controlled) unit.  Allied Air outdoor control may trigger an this alert code if the inverter reduces the compressor speed which is identified as a alert code 441 and the compressor speed (in hz) is below the minimum speed. This will typically occur at start-up. The inverter automatically increases the compressor minimum speed below 45°F in the heating mode and above 115°F ensure the compressor capacity is sufficient for oil return. If alert code 433 occurs and inverter does not indicate an inverter code 29, the Allied Air communicating Allied Air outdoor control triggered the alert code 433.  Check the Allied Air outdoor control software version by accessing the outdoor unit diagnostics section of the Comfort Sync A3 thermostat. The Allied Air outdoor control with software versions 1.27 and later have updated software that includes a six minute time delay during the cooling mode and a 11 minute delay during the heating mode after receiving an alert code 433, which typically occurs during start-up.  If the system is connected to the Internet, the Allied Air outdoor control can be updated over the Internet. Make sure the software "auto update" is enabled. The software "auto update" can be toggled to prompt the Allied Air server to update the thermostat which will update the Allied Air outdoor control.  Inverter LEDs will flash code 29.  Refer to the unit service documentation for detailed troubleshooting procedures.  Inverter flash code 29. The sequence is:  Red LED: Nine Flashes
				To clear alert code disconnect power to both the indoor and outdoor units and then reconnect power. Restart system

			Table	16. Alert Codes and Troubleshooting
Alert Code	Inverter Flash Code	Priority Applicable Condition Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip
				Outdoor control has lost communications with the inverter for greater than three minutes.
				Outdoor control will stop all compressor demands – moderate condition.
				This alert code will occur if the outdoor unit power is turned off and the indoor unit power (24VAC to Allied Air outdoor control) remains on, or if the indoor unit power is turned off (24VAC to Allied Air outdoor control) and the outdoor unit power is on. This could occur while performing service or maintenance procedures on the indoor or outdoor unit.
			OD Inverter Comm Error to Main Control	• The Allied Air outdoor control will attempt to re-establish communication to the inverter when the alert code 434 occurs by cycling the outdoor unit contactor off for two minutes. Upon energizing the contactor the Allied Air outdoor control will attempt to communicate to the inverter for three minutes. This process will be repeated three times in attempt to establish communication before locking out.
434	53	Moderate Variable capacity		• If the unit is locked out with a critical alert code 434, reset the system by cycling the outdoor unit power off and back on. Then cycle the indoor power off (24vac to the Allied Air outdoor control) and then back on.
434	55	/ Critical outdoor unit*		If this occurs three times in one thermostat call, the outdoor unit will lock out and display alert code 434 – critical condition.
				Check for loose or disconnected electrical connections.
				Interruption of main power to inverter.
				Inverter LEDs will flash code 53.
				Refer to the unit service documentation for detailed troubleshooting procedures.
				Inverter flash code 53., The sequence is:
				<ul><li>Red LED: Five Flashes</li><li>Green LED: Three Flashes</li></ul>
				Automatically clears when the system detects that the issue no longer exists. If the unit is
				locked out with a critical alert code 434, reset the system by first cycling the outdoor unit power off and back. Then cycle the indoor power off (24VAC to the Allied Air outdoor control) and then back on.
				Inverter internal error.
				When this error occurs, the outdoor control will cycle power to the inverter by opening the contactor for two minutes – moderate condition.
			, OD Inverter	Outdoor control will cycle power to the inverter three times and then outdoor unit is locked out – critical condition.
435	60	Moderate   Variable capacity   / Critical   outdoor unit*	EEPROM	Inverter LEDs will flash code 60.
		300000	Checksum fault	Refer to the unit service documentation for detailed troubleshooting procedures.
				Inverter flash code 60. The sequence is:  Red LED: Six Flashes  Green LED: Off
				To clear alert code disconnect power to outdoor unit and restart.

	Table 16. Alert Codes and Troubleshooting							
Alert Code	Inverter Flash Code	Priority Ap Condition Cor	pplicable mponent	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip			
436	62	Moderate Variab / Critical outd	ole capacity door unit*	OD Inverter High Heat-Sink Temperature	Inverter heat sink temperature exceeded limit.  This occurs when the heat sink temperature exceeds the inverter limit. Inverter will issue inverter alert code 13 first and slow down to try to cool the heat sink.  If temperature remains high, outdoor unit will stop both compressor and fan – moderate condition.  Anti-short cycle is initiated.  If condition occurs five times within an hour, system will lockout – critical condition.  The screws that hold the inverter to the inverter board were loose causing poor contact between these two components.  Tighten screws that hold the heat sink to the inverter control board.  NOTE: Wait five minutes for all capacitors to discharge before checking screws.  Inverter LEDs will flash code 62.  Refer to the unit service documentation for detailed troubleshooting procedures.  Inverter flash code 62. The sequence is:  Red LED: Six Flashes  Green LED: Two Flashes  Moderate condition will automatically clear when the inverter sends an alert code clear message. Critical condition is cleared by disconnecting power to the outdoor unit and restart.			
437	65	Moderate Variab / Critical outd	ole capacity door unit*	OD Inverter Heat-Sink temp Sensor Fault	Heat sink temperature sensor fault has occurred (temperature less than 4°F or greater than 264°F after 10 minutes of operation).  • When the temperature sensor detects a temperature less than 4°F or greater than 264°F after 10 minutes of operation.  • Outdoor unit will stop both compressor and fan – moderate condition.  • Anti-short cycle is initiated.  • If condition occurs five times within an hour, system will lockout – critical condition.  • Inverter LEDs will flash code 65.  • Refer to the unit service documentation for detailed troubleshooting procedures.  Inverter flash code 65. The sequence is:  • Red LED: Six Flashes  • Green LED: Five Flashes  Moderate priority condition will automatically clear when the inverter sends an alert code clear message. Critical priority condition can be cleared by disconnecting and reconnecting power to outdoor unit to restart.			

				Table	16. Alert Codes and Troubleshooting
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip
438	73	Moderate / Critical	Variable capacity outdoor unit*	OD Inverter PFC Input Overcurrent	<ul> <li>The inverter has detected a power factor correction (PFC) circuit over-current condition.</li> <li>The inverter has detected an PFC over current condition. This may be caused by a high load condition, high pressure, or outdoor fan failure.</li> <li>Outdoor control will display the code when the inverter has detected the error – moderate condition.</li> <li>After three minutes, the inverter will reset and the compressor will resume operation.</li> <li>If the error condition occurs 10 times within a 60 minute rolling time period, the outdoor unit control will lock out operation of the outdoor unit – critical condition.</li> <li>Possible issue is system running at high pressures.</li> <li>Check for high pressure trips or other alert codes in thermostat and outdoor control.</li> <li>Inverter LEDs will flash code 73.</li> <li>Refer to the unit service documentation for detailed troubleshooting procedures.</li> <li>Inverter flash code 73. The sequence is:</li> <li>Red LED: Seven Flashes</li> <li>Green LED: Three Flashes</li> <li>Moderate priority condition is automatically cleared when the inverter sends a clear message. Critical priority condition will automatically clear when inverter is power cycled.</li> </ul>
439	12	Moderate	Variable capacity outdoor unit*	OD Inverter Compressor Slowdown - High Input Current	<ul> <li>Compressor slowdown due to high input current.</li> <li>Input current is approaching a high limit.</li> <li>Compressor speed will automatically slow down. The outdoor control will continue sending the inverter speed demanded by the thermostat.</li> <li>The outdoor control will set indoor CFM and outdoor RPM to values according to demand percentage rather than the actual Hz.</li> <li>Inverter LEDs will flash code 12.</li> <li>Refer to the unit service documentation for detailed troubleshooting procedures.</li> <li>Inverter flash code 12. The sequence is:</li> <li>Red LED: One Flash</li> <li>Green LED: Two Flashes</li> <li>Automatically clears when the condition no longer exists.</li> </ul>

			Table	16. Alert Codes and Troubleshooting
Alert Code	Inverter Flash Code	Priority Applicable Condition	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip
440	13	Moderate Variable capacity outdoor unit*	OD Inverter Compressor Slowdown - High Heat-Sink temperature	<ul> <li>Compressor slowdown due to high heat sink temperature.</li> <li>Heat sink temperature is approaching limit.</li> <li>The compressor speed automatically slows to reduce heat sink temperature.</li> <li>The control sets indoor CFM and outdoor RPM to values according to demand percentage rather than the actual Hz.</li> <li>The screws that hold the inverter to the inverter board may be loose causing poor contact between these two components.</li> <li>Tighten screws that hold the heat sink to the inverter control board.</li> <li>NOTE: Wait five minutes for all capacitors to discharge before checking screws.</li> <li>This error code is primarily for informational purposes as the inverter controls the compressor speed to operate within design parameters. Typically the inverter will make a minor speed reduction of 4 Hz (approximately a 5-6% speed reduction) for a brief period of time and to reduce the heat sink temperature and will then resume normal operation. This may occur at high outdoor temperatures (above 110°F) for brief periods of time (3 – 4 minutes) and is normal and expected operation of the inverter controlling the compressor safely within design parameters.</li> <li>The inverter finned aluminum heat sink is located on the back side of the inverter in the condenser air stream. If the alert code 440 occur frequently, especially at lower outdoor temperatures, check the heat sink for debris that may reduce heat transfer or possible obstructions that may impact air flow across the heat sink.</li> <li>The inverter will begin to briefly reduce the compressor speed when the heat sink temperature rises above 185°F and will allow the inverter to resume the requested compressor demand speed once the inverter heat sink reaches 176°F. The heat sink temperature, compressor speed in Hertz &amp; the Inverter Compressor Speed Reduction status ("On" or "Off") notification can be viewed under the outdoor unit Diagnostics section of the thermostat Dealer Control Center.</li> <li>Inverter LEDs will flash code 13.</li> <li></li></ul>

				Table	16. Alert Codes and Troubleshooting
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip
					This alert code is for more information than an issue with the system.
					Compressor slowdown due to high compressor current.
					Compressor current is approaching limit.
					The compressor speed automatically slows.
					• This error code is primarily for informational purposes as the inverter controls the compressor to operate within design parameters. Alert code 441 typically occurs at startup as the compressor current increases rapidly during startup.
441	14	Moderate	Variable capacity outdoor unit*	OD Inverter Compressor Slowdown - High Compressor Current	• The inverter will reduce the compressor speed by 4 Hz and slow the compressor ramp up speed to the requested compressor demand speed (capacity). This is normal and expected operation of the inverter to control the inverter within design parameters. In most cases the alert code 441 notification does not require any additional service or diagnostic procedures.
441	14	Moderate			The control sets indoor CFM and outdoor RPM to values according to demand percentage rather than the actual Hz.
					Possible issue is system running at high pressures.
					Check for high pressure trips or other alert codes in thermostat and outdoor control.
					Inverter LEDs will flash code 14.
					Refer to the unit service documentation for detailed troubleshooting procedures.
					Inverter flash code 14. The sequence is:
					Red LED: One Flash     Red LED: The Flash are selected as a selecte
					Green LED: Four Flashes     Automatically clears when the condition no longer exists.
					The top cap switch has opened five times within one hour. As a result, the outdoor unit is
					locked out.
442		Critical	Outdoor unit	Compressor Top Cap Switch	This condition occurs when compressor thermal protection sensor opens five times within one hour.
				Strike Lockout	Outdoor unit will stop.
					To clear, disconnect power to outdoor unit and restart.
				MUC Unit Code to	The Allied Air variable capacity unitary control (outdoor control) has incorrect appliance unit size code selected.  Check for proper configuring under unit size code used for outdoor unit (see unit configuration guide or in installation instructions).
443		Critical	Outdoor unit	Inverter Model	If replacing inverter, verify inverter model matches unit size.
				Mismatch	Remove the thermostat from the system while applying power and reprogramming.
					Automatically clears after the correct match is detected following a power reset.
444		Critical	Heat Pump	Reversing Valve Relay Failed to Close	Relay failure. Verify by call for heat pump heating. Check for 24VAC out from <b>O</b> . Replace outdoor unit control board.

	Table 16. Alert Codes and Troubleshooting							
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip			
530		Moderate	Comfort Sync Zoning	Low Damper 24VAC Voltage	<ul> <li>Check 24VAC voltage to all dampers.</li> <li>Check 24VAC damper transformer.</li> <li>Check connections.</li> <li>Replace transformer if applicable.</li> </ul>			
532		Moderate	Comfort Sync Zoning	Zoning Pressure Switch Opened (High Pressure)	<ul> <li>Compressor pressure is above the specified limit.</li> <li>Compressor is turned off.</li> <li>Zoning will be restored once the high pressure switch closes.</li> <li>Automatically clears after compressor pressure is within limits.</li> </ul>			
542		Moderate/ Critical	Comfort Sync Zoning Sensor 1	Zone 1 Temp Sensor Problem	Possible Causes:  • Zone temperature sensor reading out of range.  • Check for loose or incorrectly wired connections at the zone sensor or damper control			
543		Moderate/ Critical	Comfort Sync Zoning Sensor 2	Zone 2 Temp Sensor Problem	<ul> <li>module terminals.</li> <li>Open or short zone temperature sensor detected for more than five second.</li> <li>More than one zone sensor has the same assigned zone number. Check zone sensor(s) zone number assignment.</li> </ul>			
544		Moderate/ Critical	Comfort Sync Zoning Sensor 3	Zone 3 Temp Sensor Problem	System Response:  • Both types of zone sensors will display "" as the indoor temperature on the main screen.  • Damper control module will operate in central mode (all dampers open) in both moderate and critical priority conditions.			
545		Moderate/ Critical	Comfort Sync Zoning Sensor 4	Zone 4 Temp Sensor Problem	<ul> <li>If after 10 minutes the condition does not change, the applicable alert code (542, 543, 544 or 545) is escalated by the Comfort Sync A3 thermostat to critical. System will continue to operate in central mode.</li> <li>At the Comfort Sync A3 thermostat, only zone 1 screen will be available.</li> <li>NOTE: The Allied Air communicating thermostat will display the alert code as "Problem (Zoning Control)". Email notifications will describe the issue as "Zone "X" Temp Sensor Problem.</li> <li>Automatically clears 30 seconds after condition no longer exist.</li> </ul>			
551		Critical	Zone Sensor and Comfort Sync Zoning	Lost Communications	<ul> <li>Any lost communication between any zone sensor and the damper control module will result in applicable alert code(s) being displayed (543, 544 or 545) at the thermostat.</li> <li>A pop-up display on the thermostat will appear indicating a communication error.</li> <li>Indoor temperature for the specific zone in error will displayed as "" on the home screen.</li> <li>When any zone sensor loses communication with the damper control module, the entire system will go into central mode (single temperature control).</li> <li>Check for loose, damage or incorrect wiring between damper control module and the zone sensor reporting alert code 551.</li> <li>Once communication is reestablished the zone sensor will return to normal zone operations.</li> </ul>			

	Table 16. Alert Codes and Troubleshooting						
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip		
					Pre-coil discharge air temperature sensor problem (dual-fuel mode only). This alert code will escalate from moderate to critical after ten (10) minutes. This may result in no heating or cooling operations.		
594		Moderate / Critical	Equipment interface module	Pre-Coil Air temp Sensor Problem	Possible cause for alert code 594 is the interlock relay is energized, but no input is sensed after three seconds.		
				FIODIEIII	This may be resolve by de-energizing the interlock relay and re-energized five minutes later if demand is still present.		
					Alert code automatically clears five minutes after fault is cleared.		
				Low Room Temperature Detected	This alert will automatically notified the user that a low room temperature condition exist.  A notification is displayed on the HD Display and email notification sent to homeowner and dealer.		
610		Critical	HD Display (Thermostat)		The freeze alert protection parameter range is 30°F to 50°F (-1.11 to 10.0°C). Default is 40°F (4.44°C).		
					<b>NOTE:</b> Notification is dependent on the thermostat having an active Wi-Fi connection and the user account has been setup and includes a valid email address.		
					Automatically clears when condition is resolved.		
		Critical	HD Display (Thermostat)	High Room Temperature Detected	This alert will automatically notified the user that a high room temperature condition exist.  A notification is displayed on the HD Display and email notification sent to homeowner and dealer.		
611					The heat alert protection parameter range is 80°F to 100°F (26.67 to 37.78°C). Default is 90°F (32.22°C).		
					<b>NOTE:</b> Notification is dependent on the thermostat having a active Wi-Fi connection and the user account has been setup and includes a valid email address.		
					Automatically clears when condition is resolved.		
			HD Display (Thermostat)		The HD Display internal temperature sensor is not operating correctly. To resolve this issue, try the following:		
				Comfort	Remove HD display from subbase and reattaching.		
700		Critical		Sensor Temp Sensor Problem	Seal hole in wall behind subbase to minimize exposure to unconditioned air from inside the wall.		
					Run "reset all" under Dealer Control Center.		
					If issue persist, then replace the HD Display.		
					Automatically clears when the system detects that the issue no longer exists.		

	Table 16. Alert Codes and Troubleshooting						
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip		
701		Moderate	HD Display (Thermostat)	TSTAT Temp Above Limit	The thermostat is reading indoor temperatures above the pre-set limit. The thermostat has a built-in non-adjustable high limit of 99°F.  Cool thermostat.  Adjust set point.  Run reset all under Dealer Control Center.  Replace HD Display if needed.  Automatically clears when the system detects that the issue no longer exists.		
900		Moderate	HD Display (Thermostat)	Display  Temperature Control  Control  Temperature Control  Control  Temperature Control  Tem			
901		Moderate (On/Off) Default	HD Display (Thermostat)	Smart Alert Modes: Heating & Cooling (Smart)	This alert occurs when temperature consistently diverges away from set-point in the following two conditions:  • When system is running high stage/full speed.  • When the system is not providing demand when there is a call for one. Typically when system locked out.  • The cooling capacity alert does not work in zoning applications.  • If alert code exist must be manually cleared.		
65539		Critical	HD Display (Thermostat)	Missing TSTAT	<ul> <li>HD Wall Display not detected for more than 30 seconds.</li> <li>Flashing blue LED will appear if not communicating with smart hub.</li> <li>Typically the thermostat will send a command to the unknown device and place it in a soft disable state.</li> <li>The Allied Air communicating control with the soft disable state will indicate so as follows:</li> <li>On air handler, furnace and outdoor controls, the state is displayed by double horizontal lines on seven-segment display.</li> <li>On the damper control module, the green LED will flash 3 seconds on and 1 second off.</li> <li>On the equipment interface module, the green LED will flash 3 seconds on and 1 second off.</li> <li>Cycling power to the soft disabled control may clear the condition. If cycling power does not clear the soft disable state then replace control.</li> <li>Automatically clears once is detected for two seconds.</li> </ul>		

	Table 16. Alert Codes and Troubleshooting						
Alert Code	Inverter Flash Code	Priority Condition	Applicable Component	Actual Displayed Alert Text	Component or System Operational State and Troubleshooting Tip		
				Firmware updated	When new firmware has been successfully updated to the thermostat.		
					Typically the thermostat will send a command to the unknown device and place it in a soft disable state.		
					The Comfort Sync A3 control with the soft disable state will indicate so as follows:		
65543		Info	HD Display (Thermostat)		On air handler, furnace and outdoor controls, the state is displayed by double horizontal lines on seven-segment display.		
00040					On the damper control module, the green LED will flash 3 seconds on and 1 second off.		
					On the equipment interface module, the green LED will flash 3 seconds on and 1 second off.		
					Cycling power to the soft disabled control may clear the condition. If cycling power does not clear the soft disable state then replace control.		
					Clears automatically after successfully update.		
65544		Critical	HD Display (Thermostat)	Too many siblings	The system is limited to no more than five (5) smart hubs assigned to one group. You can have up to nine groups (1-9) with five smart hubs assigned to each. If you have more than 5 smart hubs assigned to a single group, then alert code 65544 will be displayed.		
					This alert code notification will only appear once. Once the system detects that only five or less Smart Hubs are detected in one group will the alert code automatically clears.		
65545		Moderate	UD Dioploy	Cooling Capacity Alert	Cooling operation may not be sufficient for the hottest days. Based on local conditions and climatological data for zip code.		
		(On/Off) Default	HD Display (Thermostat)		Examples: Dirty Filter, Low Freon charge, TXV, etc. Symptom during mild temperatures may include; system running longer than normal but not showing any other symptoms.		
					Auto cleared on next prediction		

## **Electrical Troubleshooting**

#### **O**VERVIEW

The purpose of the service and application note is to address electrical troubleshooting of various connections between Allied communicating equipment and the applicable expected voltages. Applicable controls are thermostats, Allied Equipment Interface Module (EIM) and Comfort Sync A3 Zoning (DCM) and all Allied communicating air handler, furnaces and outdoor units. Use these voltages to:

- · Resolve double dashes on in-zone sensors.
- Determine whether the wire is bad or the device is faulty.
- Determine which wire is bad in the bundle.
- · Resolve "missing outdoor unit".
- · Resolve "can't find Comfort Sync indoor unit".

#### **D**EFINITIONS

- Naked = control has no wires on it at all
- Loaded = voltage from c to i- / i+ when all four wires are on
- Landed = voltage from c to i- / i+ without r wired on board
- Transformer voltage is specific and best with three decimal places. For example 28.316
  - » Thousandths always bounces and is okay.
  - » Hundredths can bounce but not wide range
  - » Tenths should never bounce
- If it does almost every time it is a float switch that is breaking r to the thermostat
- 2. Complaint of system waiting
- 3. History of active alarm codes 105 and 120.
- 4. Codes not related to equipment
- 5. Blank screens
- 6. Wi-Fi will not stay connected.

## **TESTING**

Table 17. Various Equipment

C to i+ and i- Terminals	Naked	Loaded	Landed		
Gas Furnace (IFC)	2.84	2.615	1.9		
Air Handlers	2.44	2.5	1.7		

## **Table 17. Various Equipment**

and the second s				
C to i+ and i- Terminals	Naked	Loaded	Landed	
Equipment Interface Module	2.44	2.4	1.7	
Outdoor Unit with IFC	0	2.615	1.9	
Outdoor Unit with AHC	0	2.45	1.7	

#### Table 18. DCM C to i+ and i- Terminals

DCM C to i+ and i- Terminals	Naked	Loaded	Landed
DCM with IFC	N/A	2.615	1.9
DCM with AHC	N/A	2.45	1.7

# Table 19. DCM C to D+, D- and PWR Terminals

DCM C to D+, D- and PWR Terminals	Naked	Loaded	Landed			
	DCM with IFC					
C to d-	2.5	2.497	1.8			
C to d+	2.5	2.497	1.8			
C to pwr	12.43	12.43	N/A			
NOTE: IFC d-/d+ will be .1vdc lower than i-/i+						

# Table 20. DCM C to D+, D- and PWR Terminals

DCM C to D+, D- and PWR Terminals	Naked	Loaded	Landed				
	DCM with AHC						
C to d-	2.4	2.4	1.7				
C to d+	2.4	2.4	1.7				
C to pwr	12.43	12.43	N/A				
NOTE: IFC d-/d+ will be .1vdc lower than i-/i+							

# **Technical Support**

Allied Air Residential technical support can be reached at 1-800-515-3501. Hours for support are Monday through Friday 8am - 8pm EST.

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