For Residential and Commercial Applications

| Job Name | Engineer / Architect | |
|----------------|----------------------|--|
| Job Location | Wholesaler | |
| Submittal Date | Contractor | |

44 Series Flare Tees / Flare Reducing Tees

Use: For use with fuel, oil, liquefied petroleum (LP) and natural gas lines. Designed for use with aluminum, copper, brass and welded steel tubing that can be flared

Design Features:

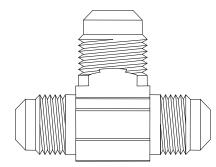
- Recommended for higher pressures than those covered by compression fittings
- Resist mechanical pull out
- Available in a broad range of sizes

Operating Specifications:

Temperature: -65°- 250° F at maximum operating pressures

Working Pressure: See chart below

Vibration: Good vibration resistance*





| MAXIMUM WORKING PRESSURES | | | | | | | | | | | |
|---------------------------|--------------|--|-------|-------|-------|-------------------------------|-------|-------|-------|-------|-------|
| Comico | Tube O.D. | Type of Tubing and Wall Thickness (Inches) | | | | | | | | | |
| Service Conditions | | Copper – Dead Soft (Seamless) | | | | Copper – Half Hard (Seamless) | | | | | |
| Contactions | 0.5. | .030" | .032" | .035" | .049" | .065" | .032" | .035" | .042" | .049" | .065" |
| | 1/8 | 4300 | | 5000 | | | 5000 | | | | |
| | 3/16 | 2850 | | 3300 | | | 3400 | | | | |
| | 1/4 | 2100 | 2250 | 2500 | | | 2500 | | | | |
| | 5/16 | | 1800 | 2000 | | | 2000 | | | | |
| Safety Factor 4-1 | 3/8 | | 1500 | 1650 | | | 1700 | 1850 | | | |
| | 1/2 | | 1100 | 1250 | | 2000 | 1250 | 1400 | | | 2600 |
| | 5/8 | | | 1000 | 1400 | 1800 | 1000 | | | 1500 | 2000 |
| | 3/4 | | | 850 | 1150 | 1500 | | | 1100 | | 1700 |
| | 7/8 | | | | | | | | | 1100 | 1500 |
| | 1/8 | 2800 | | 3350 | | | 3400 | | | | |
| | 3/16 | 1900 | | 2200 | | | 2250 | | | | |
| | 1/4 | 1430 | 1500 | 1650 | | | 1700 | | | | |
| Safety Factor 6-1 | 5/16 | | 1200 | 1300 | | | 1350 | | | | |
| | 3/8 | | 100 | 1100 | | | 1100 | 1200 | | | |
| | 1/2 | | 750 | 825 | | 1550 | 850 | 925 | | | 1750 |
| | 5/8 | | | 650 | 930 | 1200 | 675 | | | 1000 | 1350 |
| | 3/4 | | | 550 | 775 | 1000 | | | 725 | | 1100 |
| | 7/8 | | | | | | | | | 750 | 1000 |

This specification and all information contained herein is the confidential and exclusive property of BrassCraft Manufacturing, and shall not be disclosed to others without the written consent of BrassCraft. This specification must be returned to BrassCraft if requested.

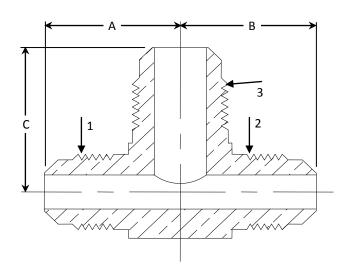


^{*}Recommend long flare nuts when greater vibration resistance is required

44 Series Flare Tees / Flare Reducing Tees

| MATERIAL SPECIFICATIONS | | |
|-------------------------|--------------|--|
| Fitting Body | C36000 brass | |

| PART DIMENSIONS (Inches) | | | | | | |
|--------------------------|-------------------------|-------------------------|-------------------------|--------|--------|--------|
| Model | Straight Threads (1) | Straight Threads (2) | Straight Threads (3) | DIM. A | DIM. B | рім. с |
| 44-3 | 3/8-24 | 3/8-24 | 3/8-24 | .73 | .73 | .73 |
| 44-4 | 7/16-20 | 7/16-20 | 7/16-20 | .86 | .86 | .86 |
| 44-5 | 1/2-20 | 1/2-20 | 1/2-20 | .86 | .86 | .86 |
| 44-6-6-8 | 5/8-18 | 5/8-18 | 3/4-16 | 1.07 | 1.07 | 1.20 |
| 44-6 | 5/8-18 | 5/8-18 | 5/8-18 | 1.04 | 1.04 | 1.04 |
| 44-8-6-6 | 3/4-16 | 5/8-18 | 5/8-18 | 1.20 | 1.07 | 1.07 |
| 44-8-6-8 | 3/4-16 | 5/8-18 | 3/4-16 | 1.20 | 1.07 | 1.20 |
| 44-8-8-6 | 3/4-16 | 3/4-16 | 5/8-18 | 1.20 | 1.20 | 1.07 |
| 44-8 | 3/4-16 | 3/4-16 | 3/4-16 | 1.20 | 1.20 | 1.20 |
| 44-10-6-6 | 7/8-14 | 5/8-18 | 5/8-18 | 1.39 | 1.04 | 1.14 |
| 44-10-10-8 | 7/8-14 | 7/8-14 | 3/4-16 | 1.39 | 1.39 | 1.26 |
| 44-10 | 7/8-14 | 7/8-14 | 7/8-14 | 1.39 | 1.39 | 1.39 |



Part Listing:

| 44-3 | 3/16" OD Tube, all three ends |
|------------|---|
| 44-3 B | 3/16" OD Tube, all three ends, bulk |
| 44-4 | 1/4" OD Tube, all three ends |
| 44-4 B | 1/4" OD Tube, all three ends, bulk |
| 44-4WN | 1/4" OD Tube, all three ends, flare nuts included |
| 44-5 | 5/16" OD Tube, all three ends |
| 44-5 B | 5/16" OD Tube, all three ends, bulk |
| 44-6-6-8 | 3/8" OD Tube x 3/8" OD Tube x 1/2" OD Tube |
| 44-6-6-8 B | 3/8" OD Tube x 3/8" OD Tube x 1/2" OD Tube, bulk |
| 44-6 | 3/8" OD Tube, all three ends |
| 44-6 B | 3/8" OD Tube, all three ends, bulk |

This specification and all information contained herein is the confidential and exclusive property of BrassCraft Manufacturing, and shall not be disclosed to others without the written consent of BrassCraft. This specification must be returned to BrassCraft if requested.



44 Series Flare Tees / Flare Reducing Tees

| Part | Listing (con't): | |
|------|------------------|---|
| | 44-6WN | 3/8" OD Tube, all three ends, flare nuts included |
| | 44-8-6-6 | 1/2" OD Tube x 3/8" OD Tube x 3/8" OD Tube |
| | 44-8-6-6 B | 1/2" OD Tube x 3/8" OD Tube x 3/8" OD Tube, bulk |
| | 44-8-6-6WN | 1/2" OD Tube x 3/8" OD Tube x 3/8" OD Tube, flare nuts included |
| | 44-8-6-8 | 1/2" OD Tube x 3/8" OD Tube x 1/2" OD Tube |
| | 44-8-6-8 B | 1/2" OD Tube x 3/8" OD Tube x 1/2" OD Tube, bulk |
| | 44-8-8-6 | 1/2" OD Tube x 1/2" OD Tube x 3/8" OD Tube |
| | 44-8-8-6 B | 1/2" OD Tube x 1/2" OD Tube x 3/8" OD Tube, bulk |
| | 44-8-8-6WN K25 | 1/2" OD Tube x 1/2" OD Tube x 3/8" OD Tube, flare nuts included, pack of 25 |
| | 44-8 | 1/2" OD Tube, all three ends |
| | 44-8 B | 1/2" OD Tube, all three ends, bulk |
| | 44-8WN | 1/2" OD Tube, all three ends, flare nuts included |
| | 44-10-6-6 | 5/8" OD Tube x 3/8" OD Tube x 3/8" OD Tube |
| | 44-10-10-8 | 5/8" OD Tube x 5/8" OD Tube x 1/2" OD Tube |
| | 44-10-10-8 B | 5/8" OD Tube x 5/8" OD Tube x 1/2" OD Tube, bulk |
| | 44-10 | 5/8" OD Tube, all three ends |
| | 44-10 B | 5/8" OD Tube, all three ends, bulk |
| | 44-10WN | 5/8" OD Tube, all three ends, flare nuts included |