# Speedfit®

# The Push-Fit Solution for Plumbing, Heating and Water Treatment



#### **INCLUDES NEW PRODUCTS:**

- Female Swivel Elbow
- CTS White Fittings
- Pre-Packed Products
- Flexi Hoses

**USA Plumbing Catalog** 

March 2015

# JG Speedfit®

# THE PUSH-FIT SOLUTION FOR PLUMBING AND HEATING SYSTEMS

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POTABLE WATER
TECHNICAL CHECKLIST



# John Guest®

# **Worldwide Connections**

The John Guest Group has a long established reputation as a world leading manufacturer of Push-fit fittings, tube and other fluid control products. A reputation built on producing consistently high quality products with an ongoing commitment to value engineering and product development.



# **Quality Manufacture**

Both design and manufacture are carried out in John Guest's modern, purpose-built facilities in the United Kingdom.

Maintaining control over the entire process - from initial tool design and tool-making to final assembly and testing - ensures that only products of the highest quality are produced.

It is this commitment to quality that has resulted in the Company receiving prestigious awards from many of the world's leading testing and approvals organizations.

John Guest is a preferred supplier to many international companies.



# THE PUSH-FIT SOLUTION FOR PLUMBING AND HEATING SYSTEMS

JG Speedfit® is an advanced Push-fit fitting featuring John Guest Twist & Lock® technology that is suitable for the plumbing of normal domestic hot and cold water systems. Speedfit® Fittings have been designed for use with Copper Pipe, Speedfit PEX Pipe, CPVC, and PEX Pipe conforming to US Plumbing Standards.

Performance specifications are well within those required for most normal domestic water supply systems including:

- · Hot and cold water distribution systems.
- Potable water distribution systems.
- Hydronic heating systems.

Extensive tests have shown that Speedfit products will withstand temperatures and pressures in excess of normal working conditions. JG Speedfit® should be installed to conform with good plumbing practice.



#### PERFORMANCE BENEFITS:

- John Guest Twist & Lock® for added security
- · Approved for behind-the-wall installations
- · Corrosion free
- No scale buildup
- Pipe flexibility permits the cabling of pipe through less accessible areas
- · No blowtorch required
- · A permanent leak-proof connection
- · Lower thermal diffusivity maintains safer surface temperature
- Pipe elasticity can reduce the possibility of bursting under freezing conditions
- Lead free
- Less noise from water flow and expansion/contraction
- · Long pipe lengths require fewer fittings

#### **INSTALLATION BENEFITS:**

- · Works with Copper, CPVC, and PEX
- · No tools required
- Installation time reduced by 40%
- Grip and seal connection
- Reduced pipe insertion force
- Disassemble without damage to pipe or fitting
- Easy to use in confined spaces

#### SPECIAL APPLICATIONS:

**Boats:** The flexibility of the Speedfit® System ensures it can be cabled easily around the interior and hidden from view.

**RV:** Speedfit<sup>®</sup> is ideal for RV installations due to its flexibility and its resistance to corrosion and freezing.

**Exhibitions:** The unique ability of the Speedfit® System to be easily disassembled and reused, together with its flexibility, makes Speedfit ideal for this application.

**Portable Buildings (offices, bathrooms):** As with RV's, Speedfit® is well suited for these applications.

**Agricultural and Horticultural:** Speedfit® has many applications in agricultural and horticultural environments.

## HANDLING PIPE AND FITTINGS:

Ensure that the fittings and pipe are kept clean at all times by keeping them in the bags and box provided.

Do not empty Speedfit® products onto the floor area. Be sure to keep the internal O-ring seals free from dirt and debris.



#### PRODUCT SELECTION AND INSTALLATION:

John Guest Fittings and related products are specifically designed and manufactured by John Guest to the technical specifications set out in the John Guest Product Catalogs. All John Guest Fittings and related products should be selected, installed, used, and maintained in accordance with these Technical Specifications. It is the customer's/user's responsibility to ensure that John Guest Fittings and related products are suitable for their intended applications, are properly installed and maintained, and are used in accordance with the Technical Specifications. It is also the customer's/user's responsibility to provide its own customers with any relevant technical information about John Guest products it supplies them.

# Speedfit® must not be used for gas, fuel oil or compressed air applications.

John Guest produces a specially designed push fit system of pipe and fittings for compressed air installations. See separate literature for details.

# **WORKING PRESSURES AND TEMPERATURES:**

Application	Max. Working Pressure	Max. Working Temperature
Water	160 psi	73°F
Water	100 psi	180°F
Water	80 psi	200°F

### **WARRANTY:**

As a result of long-term testing programs and rigorous quality standards John Guest USA offers a 25-year warranty against defects in materials or manufacturing of PEI, MWI, and PSEI ranges of plumbing fittings, and Speedfit Pipe manufactured by John Guest.

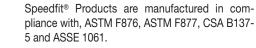
John Guest Plumbing Products are for use with normal domestic plumbing systems and supplied in accordance with our terms and conditions of sale.

# STANDARDS AND AFFILIATIONS:



IAPMO UNIFORM PLUMBING CODE

Speedfit® complies with the applicable sections of the latest edition of the Uniform Plumbing Code® and the International Plumbing Code®, including behind-the-wall installations. Refer to the applicable code listings for the latest information.







PEI Speedfit® Fittings & Pipe have NSF/ANSI Standard 14 which demonstrates compliance with USA Plumbing Codes, cNSFus – which complies with Canada and US Standards, CSA – Canadian Standards, pw – potable water, rfh – radiant floor heating. All have NSF Standard 61 Certification for Drinking Water System Components and Materials which contact drinking water.



John Guest quality system is certified by BSI to BS EN ISO 9001.



The Genuine JG symbol represents our commitment to our customers, and what the John Guest name means to business: Quality, Reliability, and Support.

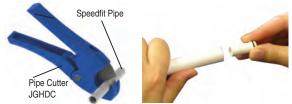
# **Speedfit**°

## MAKING A GOOD CONNECTION



John Guest Twist & Lock® Fittings have a collet with stainless steel teeth that grip the pipe when fully inserted, and an O-ring to provide a permanent leak-proof seal. The additional benefit of the JG Twist & Lock® fitting is that a twist of the screw-cap gives greater compression on the O-ring seal and locks the pipe in place for greater security.

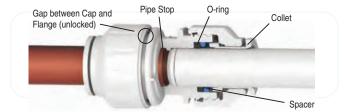
### PREPARE THE PIPE



To prevent damage to the O-ring remove all burrs and sharp edges. When using Speedfit® or other types of PEX Pipe, we recommend the use of Pipe Inserts.

# HOW TO MAKE A CONNECTION

Fittings and Pipe should be kept clean, bagged, and undamaged before use.



The fitting should be in the 'unlocked' position. This is shown by a small gap between the screw-cap and the body flange.

For use with Copper, PEX and CPVC Pipe

Push the pipe into the fitting and up to the pipe stop.



Twist the screw-cap until it touches the body flange. This locks the pipe into position and increases the O-ring seal around the pipe.

Pull to check that it is secure. It is good practice to test the system prior to leaving the site or before use. Our recommended test procedure is shown in our Technical Checklist.

#### TO DISCONNECT:

Ensure that the system is depressurized.



Be sure to twist the screw-cap back to the unlock position.

Push the collet square against the face of the fitting by using fingers. With the collet held in this position the pipe can be removed.



The fitting can be used again without the need for replacement parts. (Ensure the fitting is clean before every use).

#### WHAT NOT TO DO

- Do not use damaged or scored pipe
- Do not use a hacksaw to cut the pipe
- Do not leave burrs on the end of the pipe
- Do not forget to push the pipe fully into the fitting, past both the collet (gripper) and the O-ring.
- Do not insert fingers into the fitting as the stainless steel teeth may cause injury.

Remember to pressure test the completed installation according to the recommendations in our Technical Checklist.

# JG Speedfit®

# CTS JG TWIST & LOCK® FITTINGS

#### FOR USE WITH COPPER, PEX AND CPVC PIPE







The PEI Range of JG Twist & Lock® Fittings is offered in 1/2", 3/4" and 1" CTS sizes. The fittings are manufactured from high quality engineered plastic with EPDM O-Rings. Speedfit Push-in System is suitable for hot and cold water plumbing applications.

Refer to pages 27 for detailed technical specifications.

Prices subject to change without notice.

#### TEE



PART NO.	SIZE CTS	BAG QTY	BOX QTY
PEI0220	1/2"	5	25
PEI0228	3/4"	2	10
PEI0236	1"	1	5

#### **ELBOW**



PART NO.	SIZE CTS	BAG QTY	BOX QTY	
PEI0320	1/2"	5	40	
PEI0328	3/4"	5	20	
PEI0336	1"	1	10	

#### REDUCING ELBOW



PART NO.	SIZE CTS	BAG QTY	BOX QTY	
PEI212820	3/4" x 1/2"	5	25	
PEI213628	1" x 3/4"	1	10	

For use with Copper, PEX and CPVC Pipe

## COUPLER



PART NO.	SIZE	BAG QTY	BOX QTY	
PEI0420	1/2"	5	40	
PEI0428	3/4"	5	25	
PEI0436	1"	1	15	

## REDUCER



PART NO.	SIZE STEM x CTS	BAG	BOX	
PEI062820 PEI063628	3/4" x 1/2" 1" x 3/4"	10	50 30	

## **REDUCING COUPLER**



PART NO.	SIZE CTS	BAG QTY	BOX QTY	
PEI202820	3/4" x 1/2"	5	30	
PEI203628	1" x 3/4"	5	15	

## **STEM ELBOW**



PART NO.	SIZE STEM x CTS	BAG QTY	BOX QTY	
PEI222020	1/2" x 1/2"	10	60	
PEI222828	3/4" x 3/4"	5	25	

# JG Speedfit®







Refer to pages 27 for detailed technical specifications.

#### **REDUCING TEE**



Sizes are listed
in the following order:



PART NO.	SIZE CTS	BAG QTY	BOX QTY
PEI3028A	3/4" x 3/4" x 1/2"	5	15
PEI3028B	3/4" x 1/2" x 1/2"	5	20
PEI3028C	1/2" x 1/2" x 3/4"	5	20
PEI3028D	3/4" x 1/2" x 3/4"	5	15
PEI3036A	1" x 1" x 3/4"	1	10

#### STACKABLE TEE



PART NO.	SIZE CTS	BAG QTY	BOX QTY	
PEI532020	1/2" x 1/2" x 1/2"	5	30	
PEI532820	3/4" x 3/4" x 1/2"	5	20	
PFI532828	3/4" y 3/4" y 3/4"	1	15	





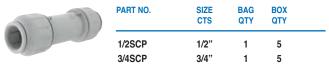




PART NO.	SIZE O.D. X UNEF	BAG QTY	BOX QTY	
PSEI6012U9	3/8" x 9/16"-24	10	200	
9/16 - 24 UNE	F = 3/8 COMPRES	SSION T	HREADS	

For use with Copper, PEX and CPVC Pipe

#### BURST PIPE REPAIR FITTING/SLIP CONNECTOR



A quick and easy method of replacing burst or damaged pipe without the need to alter existing pipe work.

#### **SLIP TEE CONNECTOR**



PART NO.	SIZE CTS	BAG QTY	BOX QTY	
1/2TKP	1/2"	1	5	
3/4TKP	3/4"	1	5	

Note Tee Installation Kits do not have IAPMO or ICC approval. Provides a simple method of breaking into and branching off a rigid run without altering existing pipe work.

#### **END CAP**



The unique feature of the Speedfit concept is the ability to easily connect and disconnect the End Cap. End Caps also provide a leak-proof seal.

They can be used to temporarily "cap-off" installations for pressure testing and rough inspections.

With Speedfit End Caps there is no need for tools, sweating or threading. They can be used with plastic or copper pipe, and when new are reusable many times over.

#### **FASY TO CONNECT**



## **EASY TO DISCONNECT**











Refer to pages 27 for detailed technical specifications. Prices subject to change without notice.

#### **FEMALE SWIVEL CONNECTOR**



PART NO.	SIZE CTS x NPS	BAG QTY	BOX QTY	
PEISTC2034	1/2" x 1/2"	10	50	

Hand tighten only. No spanner required.

#### **FEMALE SWIVEL ELBOW**



PART NO.	SIZE CTS x NPS	BAG QTY	BOX QTY	
PEIBTC2034	1/2" x 1/2"	10	50	

Hand tighten only. No spanner required.

#### FEMALE BALLCOCK CONNECTOR



PART NO.	SIZE CTS x UNS	BAG QTY	BOX QTY	
PEISTC20C75	1/2" x 7/8" - 15/16"	10	50	
Connects to t	toilet fill valve.			

Hand tighten only. No spanner required.

#### **FEMALE BALLCOCK ELBOW**



PART NO.	SIZE CTS x UNS	BAG QTY		
PEIBTC20C75	1/2" x 7/8" - 15/16"	10	50	
Connects to t	oilet fill valve			

Hand tighten only. No spanner required.

For use with Copper, PEX and CPVC Pipe



Installation instructions are provided with the product and on our

website www.jgspeedfit.com







#### **MALE CONNECTOR**



PART NO.	SIZE CTS x NPT	BAG QTY	BOX QTY	
PSEI012024	1/2" x 1/2"	10	80	
PSEI012026	1/2" x 3/4"	5	60	
PSEI012826	3/4" x 3/4"	5	50	
PSEI013626	1" x 3/4"	2	30	
PSEI013628	1" x 1"	2	20	
0.1.4.1	reconcernation and	and make a	als:	

Only to be used with mating plastic threads.

#### **FEMALE CONNECTOR**



PART NO.	SIZE CTS x NPS	BAG QTY	BOX QTY	
PSEI452826	3/4" x 3/4"	5	40	
PEI452034	1/2" x 1/2"	5	50	

#### MALE FIXED ELBOW



PART NO.	SIZE CTS x NPT	BAG QTY	BOX QTY	
PSEI482024	1/2" x 1/2"	5	60	
Only to be used	with mating place	atio thron	do	

Only to be used with mating plastic threads.

#### SHUT-OFF VALVE •



PART NO.	SIZE CTS	BAG QTY	BOX QTY	
PSEISV20P	1/2"	1	100	
PSEISV28P	3/4"	1	75	

Includes indicator arrow showing off position and 2 interchangable buttons for color coding hot & cold water. 1/4 Turn Valves. These valves have been designed to allow temporary servicing of downstream equipment and must only be used in the fully open or fully closed position.

DO NOT USE THESE VALVES:

- · In a partially open position to control flow.
- To provide a permanent termination.
- Without tubing assembled or plugged (or threaded connections sealed).
- As a tap or "faucet".

1/4 Turn Valves are indicated by this marker "

# **J** Speedfit<sup>®</sup>

# **LEAD FREE** BRASS PRODUCTS

### FOR USE WITH COPPER, PEX AND CPVC PIPE







#### Prices subject to change without notice.

- Lead Free
- · Dezincfication Resistant

#### **BRASS MALE CONNECTOR**



PART NO.	SIZE CTS x NPT	BAG QTY	BOX QTY	
MWI012024LF	1/2" x 1/2"	5	100	
MWI012026LF	1/2" x 3/4"	5	100	
MWI012826LF	3/4" x 3/4"	5	50	

#### **BRASS MALE STEM ADAPTER**



PART NO.	SIZE CTS x NPT	BAG QTY	BOX QTY	
MWI052024LF	1/2" x 1/2"	10	100	
MWI052826LF	3/4" x 3/4"	1	40	

# STANDARD BRASS

#### WING BACK ELBOW



PART NO.	SIZE CTS x NPT	BAG QTY	BOX QTY	
WBI2024	1/2" x 1/2"	1	20	

Not for potable water applications.

## FEMALE SWIVEL ELBOW (GARDEN HOSE THREAD)



PART NO.	SIZE OD x NH	BAG QTY	BOX QTY	
NC2723	3/8" x 3/4"-11.5	5	70	

For use with Copper, PEX and CPVC Pipe www.jgspeedfit.com

# PIPE AND INSERTS







Refer to pages 27 for detailed technical specifications.

#### **PEX PIPE**







Coil pipe in 100 foot lengths. W denotes white color pipe. Red and Blue pipe available at the same price as white, use suffix R or B.



0	PART NO.	SIZE CTS	BUNDLES	
	US1/2PEX-10x10-W	1/2"	1	
	US3/4PEX-10x10-W	3/4"	1	
	US1PEX-10x10-W	1"	1	



Bundles of ten 10-foot lengths. W denotes white color pipe. Red and Blue pipe available at the same price as white, use suffix R or B.

#### PIPE INSERT





# **ACCESSORIES**

Products on this page are not listed with IAPMO.

## **NAIL CLIP**



PART NO.	SIZE CTS	BAG QTY	BOX QTY	
NPCI20	1/2"	50	400	
NPCI28	3/4"	50	250	

#### PIPE CLIPS AND SPACER



PART NO.	SIZE	BAG	вох
PIPE CLIP	CTS	QTY	QTY
USCLIP20	1/2"	50	200
USCLIP28	3/4"	50	100
USCLIP36	1"	20	80
PIPE CLIP SPACE	R		
PCSW		50	400

#### **PIPE CUTTER**



PART NO.	SIZE CTS	BAG QTY	BOX QTY	
JG-TS	-	1	30	

#### **HEAVY DUTY PIPE CUTTER**



PART NO.	SIZE CTS	BAG QTY	BOX QTY	
JG HDC BLADE JGHDC	-	1 1	20 50	

# CTS JG TWIST & LOCK® FITTINGS

#### FOR USE WITH COPPER, PEX AND CPVC PIPE







# SINGLE-PACKED



#### System Benefits:

- · Twist & Lock for added security
- No Tools Required
- Works with Copper, CPVC and PEX Pipe
- A permanent leak-proof connection
- Plastic products are lead-free and corrosion-free
- · Approved for behind the wall installations

#### Merchandising and Distribution Benefits:

- · Strong Branding
- User Instructions on Bag
- · Ziploc Bags
- · English and Spanish Instructions
- · Regional Sales Support

# Prices subject to change without notice.



BAG S QTY
" 1
" 1

#### **ELBOW**

TEE



PART NO.	SIZE CTS	BAG QTY
PEI0320P	1/2"	1
PEI0328P	3/4"	1

#### **REDUCING ELBOW**



PART NO.	SIZE CTS	BAG QTY	
PEI212820P	3/4" x 1/2"	1	

# **Speedfit**°

#### **COUPLER**



PART NO.	SIZE CTS	BAG QTY	
PEI0420P	1/2"	1	
PEI0428P	3/4"	1	

#### **REDUCER**



	PART NO.	SIZE STEM x CTS	BAG QTY	
	PEI062820P	3/4" x 1/2"	1	
W	PSEI062016P	1/2" x 3/8"	1	

#### **REDUCING COUPLER**



PART NO.	SIZE BAG CTS QTY
PEI202820P	3/4" x 1/2" 1

#### **SLIP TEE CONNECTOR**



PART NO.	OX	SIZE CTS	BAG QTY	
1/2TKP 3/4TKP		1/2" 3/4"	1 1	

Easily adds a branch to an existing line.

#### SLIP CONNECTOR/BURST PIPE REPAIR FITTING



PART NO.	SIZE CTS	BAG QTY	
1/2SCP	1/2"	1	
3/4SCP	3/4"	1	
Designed for burst pine repair			

Designed for burst pipe repair.

#### **REDUCING TEE**



PART NO.	SIZE CTS	BAG QTY	
PEI3028AP	3/4" x 3/4" x 1/2"	1	

For use with Copper, PEX and CPVC Pipe

# SINGLE-PACKED

### **FEMALE SWIVEL ELBOW**



PART NO.	SIZE CTS x NPS	BAG QTY	
PEIBTC2034P	1/2" x 1/2"	1	

### **FEMALE SWIVEL CONNECTOR**



PART NO.	SIZE CTS x NPS	BAG QTY	
PEISTC2034P	1/2"	1	
Connects to toil	et fill valve.		

#### **END CAP**



PART NO.	SIZE BAG CTS QTY
PSEI4620P	1/2" 1
PSEI4628P	3/4" 1

#### **PIPE INSERT**



PART NO.	SIZE CTS	BAG QTY	
TSI20P	1/2"	10	
TSI28P	3/4"	5	

# JG SPEEDFIT® PIPE

#### **PEX PIPE**



PART NO.	SIZE CTS x FEET	BOX QTY	
US1/2PEX-100F-W US3/4PEX-100F-W	1/2" x 100' 3/4" x 100'	1	



Coil pipe in 100 foot lengths. W denotes white color pipe. Red and Blue pipe available at the same price as white, use suffix R or B.



1	PART NO.	SIZE CTS	BUNDLES	
	US1/2PEX-10x10-W	1/2"	1	
	US3/4PEX-10x10-W	3/4"	1	
	US1PEX-10x10-W	1"	1	

# <del>JC</del> Speedfit®

#### MALE CONNECTOR



PART NO.	SIZE CTS x NPT	BAG QTY	
PSEI012024P	1/2" x 1/2"	1	
PSEI012026P	1/2" x 3/4"	1	
PSEI012826P	3/4" x 3/4"	1	

#### **FEMALE CONNECTOR**



PART NO.	SIZE CTS x NPS	BAG QTY	
PSEI452826P	3/4" x 3/4"	1	

#### MALE FIXED ELBOW



PART NO.	SIZE CTS x NPT	BAG QTY
PSEI482024P	1/2" x 1/2"	1

# SHUT-OFF VALVE •



PART NO.	SIZE CTS x CTS	BAG QTY	
PSEISV20P	1/2"	1	
PSEISV28P	3/4"	1	

Includes indicator arrow showing off position and 2 interchangable buttons for color coding hot & cold water. Firm 1/4 turn handle, prevents unwanted movement. These valves have been designed to allow temporary servicing of downstream equipment and must only be used in the fully open or fully closed position.

#### DO NOT USE THESE VALVES:

- In a partially open position to control flow.
- To provide a permanent termination.
- Without tubing assembled or plugged (or threaded connections sealed).
- As a tap or "faucet".

1/4 Turn Valves are indicated by this marker "



#### **FLEXI HOSE**



PART NO.	SIZE	QTY	
PSFC28N3618E	34" CTS x 34" NPSM - 18"L	1	

**BAG** 

PSFC20N3618E 1/2" CTS x 3/4" NPSM - 18"L 1 PSFC28C2818E 34" CTS x 34" CTS - 18"L

#### **WORKING PRESSURES & TEMPERATURES**

Temperature 160°F Max.-40°F Min. Pressure 125 psi Max.-20 psi Min.

For use with Copper, PEX and CPVC Pipe

# BLACK CTS JG TWIST & LOCK® FITTINGS

#### FOR USE WITH COPPER, PEX AND CPVC PIPE









The Black PEI Range of Twist & Lock Fittings is offered in ¾" and 1" CTS sizes. They have been specifically designed for Water Filtration/Softener Installs; however, they are also suitable for Marine and R.V applications. The fittings are manufactured from high quality engineered plastic with

EPDM O-rings. Speedfit Push-in system is suitable for hot and cold water plumbing applications.

Prices subject to change without notice.

#### NOT SUITABLE FOR GAS

# Working Pressures and Temperatures:

Application: Water

Max. Pressure	Max. Temperature
160 psi	73°F
100 psi	180°F
80 psi	200°F

Do not use with gas, fuel oil or compressed air applications.

**COUPLER** 

PART NO.	SIZE CTS	BAG QTY	BOX QTY	
PEI0428E	3/4"	5	25	
PEI0436E	1"	1	15	

#### **ELBOW**



SIZE STEM x CTS	BAG QTY	BOX QTY	
3/4"	5	20	
1"	1	10	
	STEM x CTS 3/4"	3/4" 5	STEM x CTS         QTY         QTY           3/4"         5         20

#### TEE



PART NO.	SIZE CTS	BAG QTY	BOX QTY	
PEI0228E PEI0236E	3/4" 1"	2 5	10 5	
	•	•	•	

#### **PLUG IN ELBOW**



PART NO.	SIZE CTS x STEM	BAG QTY	BOX QTY	
PEI222828E	3/4" x 3/4"	5	25	
PEI223636E	1" x 1"	10	25	

# **Speedfit**°

#### REDUCER COUPLER



PART NO.	SIZE	BAG QTY	BOX QTY	
PEI203628E	1" x 3/4"	5	15	

#### **MALE CONNECTOR**



PART NO.	SIZE CTS x NPT	BAG QTY	BOX QTY	
PSEI012024E PSEI012026E PSEI012826E PSEI013626E PSEI013628E	1/2" x 1/2" 1/2" x 3/4" 3/4" x 3/4" 1" x 3/4"	10 5 5 2 2	80 60 50 30	

Only to be used with mating plastic threads.

#### **MALE STEM ADAPTER**



PART NO.	SIZE CTS x NPT STEM x MALE	BAG QTY	BOX QTY	
PSEI052826E	3/4" x 3/4"	1	60	
PSEI053628E	1" x 1"	10	40	

Only to be used with mating plastic threads.

#### MALE FIXED ELBOW



PART NO.	SIZE CTS x NPT	BAG QTY	BOX QTY			
PSEI482024E	1/2" x 1/2"	5	60			
Only to be used with mating plastic threads						

## **FLEXI HOSE**



PART NO.	SIZE	BAG QTY

PSFC28N3618E 3/4" CTS x 3/4" NPSM - 18"L 1 PSFC20N3618E 1/2" CTS x 3/4" NPSM - 18"L 1 PSFC28C2818E 3/4" CTS x 3/4" CTS - 18"L

#### **WORKING PRESSURES & TEMPERATURES**

Temperature 160°F Max.-40°F Min. Pressure 125 psi Max.-20 psi Min.

For use with Copper, PEX and CPVC Pipe

# **Speedfit** Technical Checklist

# CTS - SPEEDFIT® TWIST & LOCK® (PEI AND PSEI RANGE) FOR PRODUCTS LISTED ON PAGES 12-26.

#### Fittings and pipe should be kept clean and undamaged before use.

- Sizes: 1/2" to 1" CTS.
- Pipes: Speedfit<sup>®</sup> fittings can be used with: PEX, Copper and CPVC Pipes conforming to ASTM Standards Speedfit<sup>®</sup> fittings cannot be used on stainless steel pipe.
- Standards: Speedfit® products are designed and manufactured under a fully integrated system assessed by B.S.I. to BS EN ISO9001. Speedfit® PEI and PSEI Fittings and Speedfit® PEX Pipe are also NSF-14 and NSF-61, IAPMO and ICC listed.
- . Do not use for gas, fuel oil or compressed air applications.
- Working pressures and temperatures:

Application	Max. Pressure	Max. Temperature
Water	160 psi	73° F
Water	100 psi	180° F
Water	80 psi	200° F

- . Burst Pressure (fittings): Speedfit® fittings used with copper, CPVC or Speedfit® PEX Pipe will withstand pressures well in excess of normal service conditions.
- Insulation: Comply with code requirements.
- . Minimum bend radius (PEX):

Pipe Diameter	1/2" CTS	3/4" CTS
Min radius	7"	9"

. Clip spacing (in inches): For surface mounted pipes.

	Clip Spacing				
Pipe Diameter	Horizontal Run	Vertical Run			
1/2" CTS	16"	20"			
3/4" CTS	20"	30"			
1" CTS	30"	36"			

- Expansion (PEX Pipe): 1% on length between 68°F and 180°F.
- Flow rates: Comparable with metal systems.
- . Cleaners, inhibitors and descalents: For advice on the use of additives such as corrosion inhibitors, the additive manufacturers should be consulted.
- · Paint and Chemicals: Only use water or oil based paint. DO NOT ALLOW CONTACT WITH cellulose based paints, paint thinners or strippers, solder flux or acid based descalents or aggressive household cleaning products
- DO NOT ALLOW CONTACT WITH jointing compounds, cellulose-based paints, paint thinners, paint strippers, solder flux, acid-based descalents or aggressive cleaning products.
- . Solder Flux: No fluxes of any type should come into contact with Speedfit® products. Extreme care should be taken to ensure that no such contact takes place.
- Chlorine: Speedfit<sup>®</sup> is suitable for use with water supplies containing up to 4ppm of chlorine.
- Exposure to light: Speedfit<sup>®</sup> products, when used indoors, are not affected by sunlight. When used outdoors, protect from ultraviolet light by lagging or painting.
- Pipe clips: Pipe clips should not be fitted any closer than 2.5 inches from the end of the fitting. Pipe should be adequately supported by pipe clips to prevent undue stress (side load) on fittings.
- · Pipe inserts: Plumbing: John Guest recommends the use of pipe inserts for PEX pipe connections with John Guest Speedfit® products in Standard Residential Plumbing (hot and cold water) installations.
  - Pipe inserts: Heating: John Guest requires the use of pipe inserts for PEX pipe connections with John Guest Speedfit® products in all Heating installations.
- . Metal joists: When 'cabling' plastic pipe through metal joists, ensure rubber grommets are in place to prevent damage to the pipe.

- . Connection to boilers: A minimum 36 inches run of copper pipe must be installed between the hot water heater and the Speedfit® system
- · Connection to Hot Water Heater: A minimum 18 inches run of copper pipe must be installed between the hot water heater and the Speedfit® System.
- Connection to copper pipe: 18 inches is the minimum distance to make a solder connection on copper pipe inserted into a Speedfit® fitting. Ensure that no solder flux comes into contact with the fitting.
- · Concrete and masonry: Speedfit® pipe and fittings can be laid in concrete and masonry providing they are installed in conduit pipe with access boxes for the fittings. This is to enable the pipe to expand and provide accessibility for both pipe and fittings. Fittings and pipe should be removable for possible replacement. Insulation is also recommended to protect against heat loss and the effects of frost. Fittings not to be used underground.
- Electrical continuity: If Speedfit<sup>®</sup> is used in an existing metal system, electrical continuity must be reinstated.
- System testing: To ensure the pipework and fittings have been installed correctly, whether it be on a new or extended system, it is essential that the system be checked and hydraulically wet tested. Testing should be at 30 psi for 10 minutes and 150 psi for 10 minutes. This testing, combined with other relevant checks, should reveal installation problems and is regarded as good plumbing practice. However, system testing should not be regarded as a substitute for correct installation (see also "Making a Good Connection")
- Disinfection of Hot and Cold Water Systems, Speedfit<sup>®</sup> can be disinfected after installation or as part of a routine maintenance program. The disinfection procedure must comply with code requirements. Only disinfection solutions specifically recommended as suitable for contact with plastic plumbing systems and, where necessary, employing specialist contractors may be used with Speedfit®

Disinfection solutions must only come into contact with the internal (wet) surfaces of the system. If any normal dry surfaces of a Speedfit® fitting come into contact with disinfection solution the whole fitting must be replaced immediately. The disinfection solution must be immediately flushed out at all draw out points with fresh, clean water at the end of the disinfection period. The solution must not be left in the system.

- System flushing: As is usual practice for any plumbing installation, flushing of the system prior to the use of Speedfit is recommended to remove any contaminants/chemical residue from elsewhere in the system.
- · Vermin: Speedfit® products will need special protection in vermin infested areas.
- · Tube insertion depths:

	1/2" CTS	3/4" CTS	1" CTS
Twist and Lock Fittings	1 1/4"	1 5/8"	1 5/8"
Test Caps	1 1/8"	1 1/2"	1 1/2"
Brass Fittings	1 1/8"	1 1/2"	1 1/2"

- . Side Loads: Fittings should not be subject to excessive side loads and they should not be used as support brackets. Tubing should be adequately supported to prevent excessive side loading
- Maximum torque values of threads: in Ft Ilbs

		1/2" NPT	3/4" NPT	1" NPT
Plastic	NPT	2	3	3
Metal	NPT	3	4	4

It is recommended that all installations are checked prior to use to determine that a seal has been made.

John Guest USA, Inc. is not responsible for misprints or typographical errors.

# John Guest® The Lead-Free Push-Fit Solution

PRODUCTS FOR WATER TREATMENT

# **CONTENTS:**

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LLDPE TUBING

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QUICK CONNECT WATER SUPPLY/ ICE MAKER KIT <sub>p46</sub>

NEW



TECHNICAL CHECKLIST

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The Polypropylene Range is NOT suitable for compressed air or heating applications.

Products on pages 31-46 are not IAPMO Approved.

# John Guest<sup>®</sup>



# PRODUCTS FOR WATER TREATMENT

John Guest's Standard line of Push-fit Fittings, Shut-off Valves, and Polyethylene Tubing has been designed for use with a wide range of industrial plumbing applications involving Water Purification, Reverse Osmosis, Ice Makers, Beverage Dispensing, Vending & OCS, R.V. and Marine, Car Washing Systems and many more.

The fittings are simple to use and require no tools to make reliable, leak-free connections.

Standard Push-fit Fittings, Shut-Off Valves, and Polyethylene Tubing are produced from FDA compliant materials and are listed with NSF International; however, these fittings are not IAPMO approved and should not be used in traditional plumbing applications, or with compressed air, explosive gasses or other fuels, or heating systems.











#### MATERIALS OF CONSTRUCTION

John Guest Fittings are made up of three components:

Bodies are produced in acetal copolymer or polypropylene.

O-rings are produced in EPDM.

Collets are produced in acetal copolymer or polypropylene with stainless steel teeth.



# HOW TO MAKE A STANDARD CONNECTION

#### MAKING A GOOD CONNECTION

To make a connection, the tube is simply pushed in by hand; the unique patented John Guest collet locking system then holds the tube firmly in place without deforming it or restricting flow.

#### **CUT THE TUBE SQUARE**

Cut the tube square and remove burrs and sharp edges. Ensure that the outside diameter is free from score marks. For soft or thin-walled plastic tubing we recommend the use of a tube insert.



#### PUSH UP TO TUBE STOP

Push the tube into the fitting and up to the tube stop.



#### **PULL TO CHECK SECURE**

Pull on the tube to check that it is secure. Test the system before use.



#### TO DISCONNECT

Push in collet and remove tube.



To disconnect, ensure that the system is depressurized, push the collet square against the fitting. With the collet held in this position the tube can be removed.

# JG John Guest®

# INCH POLYPROPYLENE FITTINGS FOR POTABLE AND WATER TREATMENT APPLICATIONS

The PP Range of inch-size push-in fittings is offered for tube sizes 1/4" O.D. to 1/2" O.D. The fittings are manufactured in white polypropylene with food grade EPDM O-rings. They have been developed to satisfy the filtered pure water market and wide range of applications.

Prices subject to change without notice.

The PP Range is NOT suitable for compressed air or heating applications.

Working I	Pressures	and Temperat	tures	
Water	Max.	150 psi	at	70°F (Max. 10 Bar at 20°C)
	Max.	60 psi	at	140°F (Max. 4 Bar at 60°C)
	Min.	33°F/1°C		

#### **MALE CONNECTOR**

#### **NPTF THREAD**



PART NO.	TUBE THREAD OD NPTF	BAG QTY	BOX QTY	
PP010821W	1/4 - 1/8	10	500	
PP010822W	1/4 - 1/4	10	400	
PP010823W	1/4 - 3/8	10	400	
PP011222W	3/8 - 1/4	10	250	
PP011223W	3/8 - 3/8	10	250	
PP011224W	3/8 - 1/2	10	250	
PP011623W	1/2 - 3/8	10	150	
PP011624W	1/2 - 1/2	10	150	

#### **UNION TEE**



PART NO.	TUBE OD	BAG QTY	BOX QTY	
PP0208W	1/4	10	300	
PPM0208W	5/16	10	200	
PP0212W	3/8	10	100	
PP0216W	1/2	10	80	
Blue Collet:				
PP0208W-B	1/4	10	300	

# John Guest<sup>®</sup>

### **UNION ELBOW**



PART NO.	TUBE OD	BAG QTY	BOX QTY	
PP0308W	1/4	10	400	
PPM0308W	5/16	10	300	
PP0312W	3/8	10	200	
PP0316W	1/2	10	100	
Blue Collet:				
PP0308W-B	1/4	10	400	

### **UNION CONNECTOR**



PART NO.	TUBE OD	BAG QTY	BOX QTY	
PP0408W	1/4	10	400	
PPM0408W	5/16	10	300	
PP0412W	3/8	10	200	
PP0416W	1/2	10	100	

### **STEM ADAPTER**





PP050821W 1/4 x 1/8 10 500 PP050822W 1/4 x 1/4 10 500 PP051222W 3/8 x 1/4 10 300 PP051223W 3/8 x 3/8 10 200 PP051623W 1/2 x 3/8 10 250 PP051624W 1/2 x 1/2 10 200	PART NO.	STEM T	HREAD	BAG	вох
PP050822W 1/4 x 1/4 10 500 PP051222W 3/8 x 1/4 10 300 PP051223W 3/8 x 3/8 10 200 PP051623W 1/2 x 3/8 10 250	TAITIO				
PP051222W 3/8 x 1/4 10 300 PP051223W 3/8 x 3/8 10 200 PP051623W 1/2 x 3/8 10 250	PP050821W	1/4 x	1/8	10	500
PP051223W 3/8 x 3/8 10 200 PP051623W 1/2 x 3/8 10 250	PP050822W	1/4 x	1/4	10	500
PP051623W 1/2 x 3/8 10 250	PP051222W	3/8 x	1/4	10	300
	PP051223W	3/8 x	3/8	10	200
PP051624W 1/2 x 1/2 10 200	PP051623W	1/2 x	3/8	10	250
	PP051624W	1/2 x	1/2	10	200

# **REDUCER**



PART NO.	STEM OD	TUBE OD	BAG QTY	BOX QTY	
PP061208W	3/8 -	1/4	10	400	
PP061612W	1/2 -	- 3/8	10	200	
PP062008W	5/8 -	1/4	10	200	
PP062012W	5/8 -	- 3/8	10	200	
PP062016W	5/8 -	1/2	10	150	
PP061210W	3/8 -	5/16	10	400	



#### **PLUG**



PART NO.	STEM OD	BAG QTY	BOX QTY	
PP0808W	1/4	10	500	
PPM0808W	5/16	10	500	
PP0812W	3/8	10	400	
PP0816W	1/2	10	300	

#### **SWIVEL ELBOW**

## **NPTF THREAD**



PART NO.	TUBE THREAD OD NPTF	BAG QTY	BOX
PP090821W	1/4 x 1/8	10	300
PP090822W	1/4 x 1/4	10	200
PP091222W	3/8 x 1/4	10	100
PP091223W	3/8 x 3/8	10	100

#### **SWIVEL BRANCH TEE**

### CENTER LEG NPTF THREAD



PART NO.	TUBE THREAD OD NPTF	BAG QTY	BOX QTY	
PP100821W	1/4 x 1/8	10	200	
PP100822W	1/4 x 1/4	10	200	
PP101222W	3/8 x 1/4	10	100	
PP101223W	3/8 x 3/8	10	100	

#### **SWIVEL MALE RUN TEE**

#### **NPTF THREAD**



PART NO.	TUBE THREAD OD NPTF	BAG QTY	BOX QTY
PP110821W	1/4 x 1/8	10	200
PP110822W	1/4 x 1/4	10	200
PP111222W	3/8 x 1/4	10	100
PP111223W	3/8 x 3/8	10	100

# John Guest®

#### **BULKHEAD UNION**



PART NO.	TUBE OD	MOUNTING HOLE Ø	BAG QTY	BOX QTY	
PP1208W	1/4 3/8	0.67 0.83	10 10	200 100	
PP1216W	1/2	1.06	5	50	

Polypropylene Bulkhead Unions are not intended for submerged use.

#### **REDUCING BULKHEAD UNION**



PART NO.	TUBE OD		MOUNTING HOLE Ø			
PP121208W	3/8	- 1/4	0.83	10	150	

#### REDUCING UNION CONNECTOR



PART NO.	TUBE OD	TUBE OD	BAG QTY	BOX QTY	
PP201208W	3/8 -	1/4	10	250	
PP201612W	1/2 -	3/8	10	150	

#### **REDUCING ELBOW**



PART NO.	TUBE OD		TUBE OD	BAG QTY	BOX QTY
PP211008W	5/16	-	1/4	10	300
PP211208W	3/8	-	1/4	10	200
PP211612W	1/2	-	3/8	10	150

# **PLUG-IN ELBOW**



PART NO.	STEM OD	TUBE OD	BAG QTY	BOX QTY
PP220808W	1/4 -	1/4	10	500
PPM220808W	5/16 -	5/16	10	400
PP221208W	3/8 -	1/4	10	300
PP221212W	3/8 -	3/8	10	200
PP221616W	1/2 -	1/2	10	150
Blue Collet				
PP221212W-B	3/8 -	3/8	10	200



### **TWO WAY DIVIDER**



PART NO.	TUBE OD	BAG QTY	BOX QTY	
PP2312W	3/8	10	150	



## **UNEQUAL TWO WAY DIVIDER**



1	PART NO.	TUBE OD INLET	JBE OD TUE INLET OU		BAG QTY		
1	PP241208W	3/8	x	1/4	10	200	

### **TUBE TO HOSE STEM**



PART NO.	STEM HOSE OD ID	BAG QTY	BOX QTY	
PP251212W	3/8 - 3/8	10	400	
PP251216W	3/8 - 1/2	10	300	
PP251612W	1/2 - 3/8	10	300	
PP251616W	1/2 - 1/2	10	250	

# **REDUCING TEE**



PART NO.	TUBE OD END				TUBE OD BRANCH		BOX QTY	
PP30080812W	1/4	Х	1/4	х	3/8	10	150	
PP30120812W	3/8	X	1/4	X	3/8	10	150	
PP30121208W	3/8	X	3/8	X	1/4	10	150	
PP301612W	1/2	х	1/2	x	3/8	10	50	

### **FIXED TEE ADAPTER**



PART NO.			NPT BRANCH		
PP641223W	3/8 >	3/8	х 3/8	10	150

# John Guest®

#### **FAUCET CONNECTOR**

#### **UNS THREAD**



PART NO.	TUBE OD		THREAD UNS	BAG QTY	BOX QTY	
PP3208U7W		-		10 10	400 300	
7/16 24 LINE				ᇄᄑᆸᇋ	:VDG	

#### **FEMALE ADAPTER**

#### NPTF THREAD



PART NO.	TUBE OD	THREAD NPTF	BAG QTY	BOX QTY	
PP450821W	1/4	x 1/8	10	400	
PP450822W	1/4	x 1/4	10	200	
PP451222W	3/8	x 1/4	10	200	
PP451223W	3/8	x 3/8	10	150	

#### **FIXED ELBOW**

#### NPTF THREAD



PART NO.	TUBE OD	T	HREAD NPTF	BAG QTY	BOX QTY	
PP480821W	1/4	х	1/8	10	500	
PP480822W	1/4	X	1/4	10	400	
PP480823W	1/4	X	3/8	10	300	
PP481222W	3/8	X	1/4	10	200	
PP481223W	3/8	X	3/8	10	200	

#### THREE WAY DIVIDER



PART NO.		TUBE OD OUTLET		BOX QTY
PP491208W	3/8	c 1/4	10	150

#### STACKABLE TEE CONNECTOR



PART NO.			TUBE OD BRANCH		
PP531212W	3/8	3/8	x 3/8	10	150

# INCH POLYPROPYLENE SHUT-OFF VALVES

The PPSV Range of Shut-Off Valves is offered for tube sizes 1/4" O.D. and 3/8" O.D., produced in polypropylene and fitted with EPDM O-rings. Polypropylene has the advantage of being more chemically resistant than acetal.

The valves are for use with potable water. For use with other potable liquids please contact our Technical Support Department for guidance.

The valves are not to be used with compressed air, explosive gases, petroleum spirits and other fuels or for heating systems.

Prices subject to change without notice.

Working Pressures and Temperatures						
Water	Max.	150 psi	at	70°F (Max.10 bar at 20°C)		
	Max.	60 psi	at	140°F (Max. 4 bar at 60°C)		
	Min.	33°F/1°C				



### SPEEDFIT TO MALE •

# NPTF THREAD

(de)	PART NO.	TUBE OD		THREAD NPTF	BAG QTY	BOX	
	PPSV010822W PPSV011223W		X X		10 10	200 100	

#### SPEEDFIT TO SPEEDFIT •



#### SPEEDFIT TO FEMALE •

### NPTF THREAD

(43)	PART NO.	TUBE OD	THREAD NPTF		
-10	PPSV500822W	1/4 x	1/4	10	200
	PPSV501222W	3/8 x	1/4	10	100



# **NPTF THREAD**



1/4 Turn Valves. These valves have been designed to allow temporary servicing of downstream equipment and must only be used in the fully open or fully closed position.

- DO NOT USE THESE VALVES:
- In a partially open position to control flow. To provide a permanent termination.
- Without tubing assembled or plugged (or threaded connections sealed).
- As a tap or "faucet".

1/4 Turn Valves are indicated by this marker '9'

# JG John Guest®

# INCH POLYPROPYLENE ANGLE STOP ADAPTER VALVES



The ASVPP Range of inch-size Angle Stop Adapter Valves is offered in white polypropylene with food grade EPDM O-rings. Our Angle Stop Adapter Valve connects between your valve and riser, to the main water supply line, for applications in Reverse Osmosis, Filtration Systems. Automatic Coffee Brewers, Ice-makers, and many more. Please refer to our Technical Support Department for guidance on use with other potable liquids.

The valves are not to be used with compressed air, explosive gases. petroleum spirits and other fuels, or for heating systems.

#### FOR USE WITH COLD WATER SUPPLY ONLY.

Prices subject to change without notice.



Working I	Pressures	and Tempera		
Water	Max.	150 psi	at	70°F (10 bar at 20°C)
	Min.	33°F/1°C		

## ANGLE STOP ADAPTER VALVE •

PART NO.



PART NO.		THREAD MALE IPRESSIO		THREAD FEMALE OMPRESS		TUBE OD	BAG QTY	BOX QTY	
*ASVPP1I	_F	3/8"	х	3/8"	х	1/4"	1	30	
*ASVPP2I	Ē.	3/8"	Y	3/8"	Y	3/8"	1	30	

#### ANGLE STOP ADAPTER VALVE • **CONVERSION THREAD** THREAD

MALE



FEMALE NPS								
*ASVPP5LF *ASVPP6LF						1 1	30 30	

**THREAD** COMPRESSION

OD

OTV

1/4 Turn Valves. These valves have been designed to allow temporary servicing of downstream equipment and must only be used in the fully open or fully closed position. DO NOT USE THESE VALVES:

- In a partially open position to control flow.
- To provide a permanent termination.
- Without tubing assembled or plugged (or threaded connections sealed).
- As a tap or "faucet".

1/4 Turn Valves are indicated by this marker '9'





Conversion Adapter can be threaded to either side of the valve to make configurations of 1/2" x 1/2" NPS or 3/8" x 3/8" Compression.

# How to connect the Angle Stop Adapter Valve















- Shut-off water supply at brass/chrome supply valve.
- 2. Disconnect riser from brass/chrome supply valve.
- Ensure that the sealing gasket is fully inserted into the Angle Stop Valve female thread.
- 4. Install Angle Stop Adapter Valve on supply valve.
- 5. Connect the riser to the Angle Stop Adapter Valve.
- 6. Fully insert tubing into the Speedfit side of the valve.
- 7. Open valves and check for leaks.

# JG John Guest®

# **ACCESSORIES**

### **TUBE CUTTER**



PART NO.	BAG QTY	BOX QTY	
TSNIP	50	1	
BLADES ONLY	300	10	

# **COLLET LOCKING/RELEASE TOOL**



PART NO.	SIZE	BAG QTY	BOX QTY	
ICLT/2	3/16 to 1/2	50	10	
TSPITOOL	1/4, 3/8	50	10	

## **LOCKING CLIPS**



PART NO.	CLIPS	BAG QTY	BOX QTY	
PIC1808R	1/4	100	5000	
PIC1812R	3/8	100	1000	
PIC1816R	1/2	100	2000	
Metric				
PMC1808R	8mm	100	8000	



Secures the collet in its position to prevent an accidental disconnection of the tube.

Locking Clips should be connected only after full insertion to prevent scraping of the tube. Locking Clips are not designed for use with John Guest Stem Adaptors in swivel combinations.

# INCH POLYPROPYLENE FITTINGS

### FOR POTABLE WATER AND WATER TREATMENT

# SINGLE-PACKED





### System Benefits:

- Quick connect and Disconnect
- Easy to use in confined spaces
- No Tools Required
- A permanent leak-proof connection
- Plastic products are leadfree and corrosion-free

# Merchandising and Distribution Benefits:

- Strong Branding
- · User Instructions on Bag
- Ziploc Bags
- English and Spanish Instructions
- · Regional Sales Support

Prices subject to change without notice.

# MALE CONNECTOR NPTF THREAD



PART NO.	TUBE OD X NPTF	BAG QTY	
PP010822WP	1/4" x 1/4"	1	
PP010823WP	1/4" x 3/8"	1	
PP011223WP	3/8" x 3/8"	1	

SIZES: TUBE OD x THREAD NPT

### **UNION TEE**



PART NO.	TUBE OD	BAG QTY	
PP0208WP	1/4"	1	
PP0212WP	3/8"	1	

# **UNION ELBOW**



PART NO.	TUBE OD	BAG QTY	
PP0308WP	1/4"	1	
PP0312WP	3/8"	1	

# John Guest<sup>®</sup>

# **UNION CONNECTOR**



PART NO.	TUBE OD	BAG QTY
PP0408WP	1/4"	1
PP0412WP	3/8"	1

# **REDUCING CONNECTOR**



PP201208WP	3/8' x 1/4" 1
ART NO.	TUBE BAG OD QTY

### **REDUCING TEE**



PART NO.	TUBE BAG
	OD QTY

PP30121208WP 3/8"x3/8"x1/4" 1
SIZES: TUBE OD END x TUBE OD END x TUBE OD BRANCH

# **FAUCET CONNECTOR**

# **UNS THREAD**



	OD X UNS QTY	
PP3208U7WP PP3212U7WP	1/4" x 7/16"-24 1 3/8" x 7/16"-24 1	

SIZES: TUBE OD x THREAD UNS 7/16 - 24 UNS = 1/4 COMPRESSION THREADS

# REDUCER



PART NO.	SIZE STEM OD X TUBE OD	BAG QTY	
PP061208WP	3/8" x 1/4"	1	

# **TUBE CUTTER**



PART NO.	BAG QTY	
TSNIP -US	1	

# SINGLE-PACKED

### STRAIGHT SHUT-OFF VALVE •



PART NO.	TUBE OD	BAG QTY	
PPSV040808WP	1/4	1	
PPSV041212WP	3/8	1	

# **ELBOW SHUT-OFF VALVE •**

# **NPTF THREAD**



PART NO.	TUBE OD	1	HREAD NPTF	BAG QTY	
PPSV500822WP	1/4	х	1/4	1	
PPSV501222WP	3/8	X	1/4	1	

# **ANGLE STOP ADAPTER VALVE**





PART NO.	THREAD MALE OMPRESS		THREAD FEMALE COMPRES		TUBE OD	BAG QTY	
ASVPP1LF	3/8"	X	3/8"	Х	1/4"	1	
ASVPP2LF	3/8"	X	3/8"	X	3/8"	1	
ASVPP5LF	1/2"	X	3/8"	X	1/4"	1	
ASVPP6LF	1/2"	Х	3/8"	Х	3/8"	1	

1/4 Turn Valves. These valves have been designed to allow temporary servicing of downstream equipment and must only be used in the fully open or fully closed position. DO NOT USE THESE VALVES:

- In a partially open position to control flow.
- To provide a permanent termination.
- · Without tubing assembled or plugged (or threaded connections sealed).
- · As a tap or "faucet".

1/4 Turn Valves are indicated by this marker "



# **LLDPE TUBING (New Smaller Coils)**







	FAI
	-
	PE
	PE PE
	PE
80	7

	OD I	ENGTHS	QTY	QTY	
PE-08-BI-025F-B	1/4"	25'	1	20	
PE-08-BI-025F-N	1/4"	25'	1	20	
PE-08-BI-025F-E	1/4"	25'	1	20	
PE-08-BI-050F-B	1/4"	50'	1	12	
PE-08-BI-050F-N	1/4"	50'	1	12	
PE-08-BI-100F-B	1/4"	100'	1	8	
PF-08-RI-100F-N	1/4"	100'	1	8	



# **WATER SUPPLY KIT**







PART NO.	BAG QTY	BOX QTY	
ICE MAKER KIT	1	12	
WSK-W (White)	1	12	
WSK-B (Blue)	1	12	

Includes: 25 feet 1/4" LLDPE Tubing, (1) 1/4" Supply Valve, (1) 1/4" Connector.

# JG John Guest®

# INCH POLYETHYLENE TUBING

# LLDPE TUBING

The John Guest PE Range of plastic tubing is produced in Linear Low Density Polyethylene for cold and intermittent hot water applications. Our tubing is made from FDA compliant materials and is NSF International Standard 51 & 61 certified. John Guest LLDPE Tubing provides excellent resistance to environmental stress cracking as measured by ASTM D-1693 (10% IGEPAL).

John Guest Polyethylene tubing is designed for use with John Guest Super Speedfit push-in fittings, John Guest Shut-Off Valves and virtually all standard tubing connectors.

	PART NO.	OD	COIL LENGTH	MINI BEND RADII	BOX QTY.	
	PE-08-BI-0500F-N	1/4"	500 FT	1.00"	2	
	PE-08-BI-1000F-N*	1/4"	1000 FT	1.00"	1	
IEW	PE-08-BI-3000F-E	1/4"	3000 FT	1.00"	1	
	PE-10-CI-0500F-N	5/16"	500 FT	1.13"	1	
	PE-12-EI-0500F-N	3/8"	500 FT	1.25"	1	
	PE-16-GI-0250F-N	1/2"	250 FT	2.50"	1	
	PE-04025-0100M-N	4mm	100m	25mm	2	
	PE-0604-0100M-N	6mm	100m	25mm	2	
IEW)	PE-0604-0300H-E	6mm	300m	25m	1	
	PE-0806-100M-N	8mm	100m	30mm	2	
	PE-1007-100M-N	10mm	100m	32mm	1	
	PE-1209-100M-N	12mm	100m	63mm	1	
	PE-15115-0100M-B	15mm	100m	100mm	2	

<sup>\*</sup> Not Available in Green, Suffix (G)

N denotes natural color. To order other colors please use sufix:

B=Blue, R=Red, E=Black, W=White, G=Green, Y=Yellow, O=Orange, and V=Violet



# COLORS AVAILABLE

		- , -									
SUFFIX	COLOR					SIZ	ZES				
		1/4"	5/16"	3/8"	1/2"	4mm	6mm	8mm	10mm	12mm	15mm
N	NATURAL	~	~	~	~	~	~	~	<b>V</b>	~	0
W	WHITE	~	0	~	~	0	0	~	0	0	0
В	BLUE	~	~	~	~	~	~	~	~	~	~
E	*BLACK	~	~	~	~	~	~	~	~	~	0
R	RED	~	~	~	~	~	~	~	~	~	~
0	ORANGE	~	0	~	0	0	0	0	0	0	0
V	VIOLET	~	0	~	0	0	0	0	0	0	0
G	GREEN	~	0	~	0	0	0	0	0	0	~
Υ	YELLOW	~	$\circ$	~	0	0	0	0	$\circ$	$\circ$	$\circ$

Black tubing is UV stabilized.

Denotes standard colors available.

O Denotes optional colors which may be available based on order quantity.

# INCH POLYETHYLENE TUBING

# WORKING PRESSURES AND TEMPERATURES - LLDPE

TUBE OD		TUBE ID		TUBE OD	1	TUBE ID	)
1/4"	X	0.170"	230 psi @ 70°F	1/2"	X	0.375"	150 psi @ 70°F
5/16"	X	0.187"	15 bar @ 20°C				
3/8"				10mm			
4mm	x	2.5mm	120 psi @ 150°F	12mm	X	9mm	90 psi @ 150°F
6mm	X	4mm	8 bar @ 65°C	15mm	x	11.5mm	6 bar @ 65°C

1 Bar = 14.5 psi (approx.)

Maximum Working Temperature 150°F at pressures shown in chart above. For temperatures above 150°F customers should contact our Technical Support Department.

Please note maximum pressure rating for a 'system' depends on the lowest rated component, e.g., most John Guest fittings have a different rating from the tube ratings shown above.

Burst Pressures are approximately 3 times the maximum working pressure.

# CHEMICAL RESISTANCE

For use with chemicals or potentially aggressive liquids, please refer to our Technical Service Department.

NOTE: When using cleaning agents or other potentially aggressive liquids, please ensure compatibility with tubing and fittings. LLDPE is not recommended for mineral oils, gases and fuels or high pressure compressed air / pneumatic systems.

# EXPOSURE TO ULTRAVIOLET LIGHT

John Guest Black LLDPE tubing is UV stabilized and can be exposed to direct ultraviolet light (e.g. direct sunlight); other colors of John Guest LLDPE tubing are not UV stabilized and cannot be exposed to direct ultraviolet light.

# PNEUMATICS APPLICATIONS

John Guest LLDPE tube is suitable for pneumatic applications providing pressure is maximum 150 psi @ 70°F (10 bar @ 20°C). At elevated temperatures 120°F+ (50°C+) mineral oil will degrade LLDPE tube and, therefore, LLDPE tube used in pneumatic circuits should be periodically checked and replaced if necessary.

# **TUBE TOLERANCES**

1/4" to 1/2" +0.001/-0.004" 4mm to 6mm +0.05/-0.07mm 8mm to 12mm +0.05/-0.10mm 15mm +0.10/-0.10mm

# **NEW PRODUCTS**

# JG John Guest®

### SERVICE AND REPAIR KIT



PART NO.

KIT-ISRK

# **SERVICE AND REPAIR KIT INCLUDES:**

PART NO.	DESCRIPTION	BOX QTY
PP010822W	1/4 X 1/4 MALE CON	5
PP011222W	3/8 X 1/4 MALE CON	5
PP011223W	3/8 X 3/8 MALE CON	5
PP0208W	1/4 TEE	5
PP0212W	3/8 TEE	5
PP0308W	1/4 ELBOW	5
PP0312W	3/8 ELBOW	5
PP0408W	1/4 UNION	5
PP0412W	3/8 UNION	5
PP061208W	3/8 - 1/4 REDUCER	5
PP201208W	3/8 - 1/4 REDUCING UNION	5
PP220808W	1/4 X 1/4 PLUG-IN ELBOW	5
PP221212W	3/8 X 3/8 PLUG-IN ELBOW	5
PP3208U7W	1/4 X 1/4 FEM COMP	5
PP3212U7W	3/8 X 1/4 FEM COMP	5
PP480822W	1/4 X 1/4 NPTF FIXED ELBOY	W 5
PP481223W	3/8 X 3/8 NPTF FIXED ELBOY	W 5
	1/4 X 1/4 VALVE 3/8 X 3/8 - 1/4 ASV 1/2 X 3/8 - 1/4 ASV	3
ASVPP1LF	3/8 X 3/8 - 1/4 ASV	2
ASVPP5LF	1/2 X 3/8 - 1/4 ASV	1
TSNIP-US	TUBE CUTTER	1

### **CONTRACTOR PAK**



PART NO. SIZE

PEI-CONPAK 9" X 11" X 10"D

### **CONTRACTOR PAK INCLUDES:**

PART NO.	DESCRIPTION	BOX QTY
PEI0428	1/2" CTS COUPLER	5
PEI0428	3/4" CTS COUPLER	5
PEI0320	1/2" CTS ELBOW	5
PEI0328	3/4" CTS ELBOW	5
PSEI4620	1/2" CTS END STOP	10
PSEI4628	3/4" CTS END STOP	5

# **FLEXI HOSE**



PART NO	TUBE OD	THREAD	BAG QTY
PSFC28N3618E	34" CTS x	34" NPSM - 18	B"L 1

PSFC20N3618E ½" CTS x ¾" NPSM – 18"L 1
PSFC28C2818E ¾" CTS x ¾" CTS – 18"L 1

Flexi Hose Working Pressures & Temperatures:
TEMPERATURE 160°F MAX. - 40° F MIN.
PRESSURE 125 PSI MAX. - 20 PSI MIN.

# **Speedfit** Technical Checklist

# TECHNICAL CHECKLIST FOR INCH SIZE QUICK CONNECT FITTINGS LISTED ON PAGES 31-46.

# Working Pressure and Temperature Range for PP Fittings.

Water Max. 150 psi at 70°F Max. 60 psi at 140°F Min. 33°F/1°C

#### Tube Types

Plastic Tube - Polyethylene, nylon and polyurethane conforming to the tolerances shown below. For soft tubing or thin wall tube we recommend the use of tube inserts

Braided Tube - Use of Tube to Hose Stems listed on page 35 is essential when using braided tube or hose. The use of clamps to retain braided tube on barbs is recommended.

Metal Tube (soft) - Brass, copper or mild steel conforming to the tolerances below.

Metal Tube (hard) - We do not recommend Super Speedfit® fittings for hard metal or chrome plated tubes. For stainless steel and other polished metal tubes we recommend the use of Superseal® fittings. These are shown on our website. It is essential that outside diameters be free from score marks and that the tube be deburred before inserting the fitting.

#### Tube Tolerances

PP fittings are offered for tubes with outside diameters to the following tolerances.

Size (inches)	5/32 - 3/16	1/4 - 1/2
Tolerance (inches)	+0.001 / -0.003	+0.001 / -0.004
Size (mm)	4mm - 5mm	6mm - 22mm
Tolerance (mm)	+0.05 / -0.07	+0.05 / -0.10

# Installation and System Testing

Fittings and tube should be kept clean and undamaged before use.

All tube and fittings installations must be pressure tested after installation to ensure system integrity before handing over to the final user. Refer to "How to make a connection" on our website at www.iohnguest.com.

#### Chemicals

For use with chemicals or other potentially aggressive liquids, please contact our Technical Support Department. Super Speedfit® fittings are not recommended for use with explosive gases, petroleum spirits, and other fuels or for central heating systems

#### **Collet Covers**

Refer to our website for range of collet covers.

#### Food Quality

All the fittings in this catalog are produced in Food and Drug Administration (FDA) approved materials and are therefore recommended for food quality applications. The wetted surfaces of John Guest PP, PPSV, ASV Valves and PE Tubing are in compliance with FDA requirements for direct contact with food as detailed in 21CFR part 177.2470 for the body and 177.2600 for the O-ring. NSF International Standard 51 and 61.

#### **Maximum Torque Values**

#### for Plastic Threads.

Do not overtighten plastic threaded fittings as this could cause undue stress and eventual failure. Maximum recommended torque figures are shown below.

	1/8" - 1/4"	3/8" - 1/2"	3/4"			
Maximum Torque	1.0ft lbs	2ft lbs	3ft lbs			
waxiiiuiii rorque	1.5Nm	3.0Nm	4.0Nm			

It is recommended that all installations are checked prior to use to determine that a seal has been made.

The maximum torque figures quoted for use with Speedfit® fittings are dependent on the mating thread conforming to the relevant U.S. thread standard.

Maintenance and Replacement Intervals

John Guest products generally require little maintenance but as a minimum we recommend routine visual inspection. Frequency of visual inspection will depend on severity of application and risk of failure. If after visual inspection John Guest products appear damaged, cracked, charred, discolored, heat distorted or corroded, they should be replaced. Any product that is or appears to be leaking should be replaced.

Product life is affected by the severity of the application, the hostility of the working environment and contact with aggressive chemicals or liquids. It is therefore important that specific replacement intervals be considered by specifiers/users/customers based on previous service life or when failure could result in unacceptable downtime, damage or injury risk.

#### Cleaners and Sanitizing

The external surfaces of John Guest products must not come into contact with oxidizing or acidic cleaners and sanitizing agents, for example (but not limited to) those below pH 4, high in sodium hypochlorite level (bleach) or containing hydrogen peroxide. Our plastic material suppliers recommend ECOLAB Oasis 133 as a suitable cleaner for the external surfaces of products manufactured by John Guest. Several different methods exist for sanitizing the internal surfaces of fluid systems, including sodium hypochlorite, hydrogen peroxide, chlorine dioxide or ozone. It is entirely the responsibility of the end user to determine if the chosen method is suitable for use with John Guest products over the planned working life of the system. However, to avoid unnecessary early failure, John Guest requires that the disinfection solution must be immediately flushed out at all draw off points with fresh, wholesome water at the end of the disinfection period. The solution must not be left in the system. Disinfection solutions must only come into contact with the internal (fluid carrying) surfaces of the system. If any other surfaces of a fitting come into contact with disinfection solution the whole fitting must be replaced immediately. Polypropylene fittings offer greater resistance to aggressive chemicals but does not have the same mechanical properties as other materials. John Guest polypropylene fittings are generally designated by the part number prefix PP or PPM.

#### Responsibility of Use

While we give a warranty against defects in manufacture or materials, it is the responsibility of the user/installer to ensure that fittings and related products are suitable for their application. The installation must be carried out correctly in accordance with our recommendations, complying with recognized codes of practice and relevant national standards. and be properly maintained. Please refer to our terms and conditions of sale.

Fittings should not be subject to excessive side loads and they should not be used as support brackets. Tubing and fittings should be adequately supported to prevent excessive side

#### Product Selection and Installation

John Guest fittings and related products are specifically designed and manufactured by John Guest to the technical specifications set out in the John Guest Product Catalog. All John Guest fittings and related products should be selected, installed, used and maintained in accordance with these Technical specifications. It is the customer's/user's responsibility to ensure that John Guest fittings and related products are suitable for their intended applications, and are properly installed and maintained and are used in accordance with the Technical specifications. It is also the customer's/user's responsibility to provide its customers with any relevant technical information about John Guest products it supplies them

The company has a policy of continuous research and development and reserves the right to amend without notice the specification and design of all products illustrated in this catalog. John Guest reserves the right to change the color and shape of products. Photographs are for illustration purposes

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