

# M&M Manufacturing Company

602 Register Box



## **DucTite®**

The new standard  
in factory sealed  
fittings.



400 Reducer



800 Wye



**Energy  
Smart<sup>SM</sup>**  
STEEL AIR DUCT SYSTEMS



# R-6 Ductite® Insulator

## for Patented #602 Register Boxes



P/N	Box Size	Collar
602R6664	6" x 6"	4"
602R6665	6" x 6"	5"
602R6666	6" x 6"	6"
602R6844	8" x 4"	4"
602R6865‡	8" x 6"	5"
602R6866‡	8" x 6"	6"
602R6886	8" x 8"	6"
602R6887	8" x 8"	7"
602R6888	8" x 8"	8"
602R61065	10" x 6"	5"
602R61066	10" x 6"	6"
602R61086	10" x 8"	6"
602R61087	10" x 8"	7"
602R61088	10" x 8"	8"
602R610107	10" x 10"	7"
602R610108	10" x 10"	8"
602R610109	10" x 10"	9"
602R6101010	10" x 10"	10"
602R61287‡	12" x 8"	7"
602R61288‡	12" x 8"	8"
602R612128	12" x 12"	8"
602R612129	12" x 12"	9"
602R6121210	12" x 12"	10"
602R6121212	12" x 12"	12"

‡ R6 Duct Wrap

**A True R-6  
Time & Labor Saving Way  
to Insulate Fittings and  
Now in More Popular Sizes!!**

- ✓ Expanded Polystyrene (EPS) R-6 Register Box Insulator
- ✓ Made from 100% Recyclable EPS
- ✓ Reduces Installation Time & Labor Cost
- ✓ No Exposed Fibers in the Air Stream
- ✓ No Additional Taping or Sealing Needed
- ✓ Closed Cell Vapor Barrier
- ✓ Simple "Slide On" Installation
- ✓ Field Recognizable Green Color





# DucTite®

The embossed DucTite® logo provides a ready witness to contractors and inspectors that no additional sealing or taping is needed with these **Factory Sealed** fittings.

DucTite® fittings conform to 2009 IRC M1601.4.1 which requires joints and seams to be "Substantially Airtight"

## FACTORY SEALED FEATURES

- ⊗ Sealed stitch weld lap joint body seam
- ⊗ Collars mechanically formed - no lateral seams
- ⊗ Stop beads for use with flexible duct
- ⊗ Small ends tapered or crimped
- ⊗ Connections sized for sheet metal pipe or flex
- ⊗ Boxes and wyes eliminate fibers in the air stream
- ⊗ Available in many popular sizes
- ⊗ Less storage room than standard reducers
- ⊗ No additional field sealing required other than duct connection
- ⊗ Wye branch angle provides easy duct connection



The #800 DucTite® Wye is a M&M **Factory Sealed** HVAC fitting available in many popular sizes. DucTite® Wyes work equally well for rigid snap lock pipe or with flexible duct.

The streamlined design provides improved air flow with less turbulence due to the shallower transition angle.

Wye branch is **Factory Sealed** with a UL 181 approved mastic sealer. Branch is spot welded for strong mechanical fastening. See back for popular sizes.



The #400 DucTite® Reducer is a M&M **Factory Sealed** HVAC fitting available in many popular sizes. DucTite® Reducers work equally well for rigid snap lock pipe or with flexible duct.

The streamlined design provides improved air flow with less turbulence due to the shallower transition angle.

While slightly longer than a conventional "seamed" reducer, its design allows for more compact storage - more parts in less space!



P/N	Size
800655	6 x 5 x 5
800666	6 x 6 x 6
800755	7 x 5 x 5
800765	7 x 6 x 5
800865	8 x 6 x 5
800866	8 x 6 x 6
800875	8 x 7 x 5
800876	8 x 7 x 6
800888	8 x 8 x 8
800975	9 x 7 x 5
800976	9 x 7 x 6
800977	9 x 7 x 7
800985	9 x 8 x 5
800986	9 x 8 x 6
800987	9 x 8 x 7
8001086	10 x 8 x 6
8001087	10 x 8 x 7
8001088	10 x 8 x 8
8001095	10 x 9 x 5
8001096	10 x 9 x 6
8001097	10 x 9 x 7
8001098	10 x 9 x 8
8001288	12 x 8 x 8
8001298	12 x 9 x 8
8001299	12 x 9 x 9
80012106	12 x 10 x 6
80012107	12 x 10 x 7
80012108	12 x 10 x 8
80012109	12 x 10 x 9
800121010	12 x 10 x 10

## #800 Wyes

*Available popular sizes  
of factory sealed Wye &  
Reducer fittings.*

## #400 Reducers

P/N	Size
40043	4 x 3
40054	5 x 4
40064	6 x 4
40065	6 x 5
40076	7 x 6
40086	8 x 6
40087	8 x 7
40097	9 x 7
40098	9 x 8
400108	10 x 8
400109	10 x 9
4001210	12 x 10
4001412	14 x 12

DucTite® fittings conform to 2009 IRC M1601.4.1 which requires joints of duct systems to be "substantially airtight"



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**M&M Manufacturing Company**

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Garland, TX 75042  
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