3M

Wire Connector T/R+ (Tan/Red)







Association Standard NO. 22.2 NO. 188-M1983 3M File NO. LR15503 PASSPORT TO EUROPEAN UNION COUNTRIES

Data Sheet

Application

Use a $3M^{\mathbb{N}}T/R+$ Wire Connector to electrically connect two or more conductor ends in a pigtail application and insulate the connection.

Wire

AWG Range: COPPER conductors only, No. 22 thru No. 8 solid and/or stranded (see wire matrix for specific wire combinations).

METRIC Range: COPPER conductors only, 0,5 mm² thru 6,0 mm² ridged (solid) and flexible (stranded).

Construction

Spring - Spring steel, corrosion resistant coating
Insulator: - Flame retardant, polypropylene, tan and
thermoplastic elastomer, red

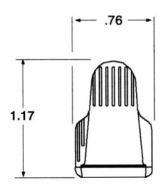
Weight

.0068 lbs. (3.1 g)

Performance Test

The following tests were performed to the specification of UL Standard 486C and CSA Standard C22.2 No. 188-M1983.

Static-Heating	Pass
Secureness	Pass
Pullout	Pass
Dielectric Voltage Withstand	Pass
Secureness-of-Insulation	Pass
Flammability	Pass



Other Tests:

per MIL-STD-1344A
Method 2005.1UV Exposure
Per ASTM G-53-77 Salt Spray
Pass

Fluid Immersion Test

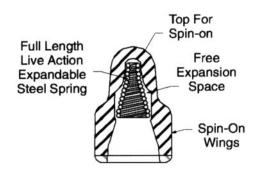
Connectors were immersed in the following chemicals for seven days at 23°C±2°C with no affect on appearance or loss of material strength.

Typical Reagents and Materials From ASTM D 543-87 and MIL-STD-1344A

Acetic Acid
Acetone
Detergent Solution, Heavy Duty
Ethyl Alcohol (95%)
Ethyl Alcohol (50%)
Heptane
Hydrogen Peroxide Solution 28%
Methyl Alcohol
Sodium Hydroxide Solution
Mineral Spirit
Lubricating Oil

Engineering Specification

3M T/R+ Wire Connector is capable of connecting two or more wires in a pigtail application, in the wire range of No. 22 thru No. 8 AWG solid and/or stranded copper conductors. The connector shall be constructed of an active (live) spring with a corrosion resistant coating. The connector shall be UL LISTED and CSA Certified as a pressure wire connector. The connector shall be voltage rated 600 volts maximum building wire and 1000 volts maximum signs and lighting fixtures (luminaries). The connector shall have a maximum operating temperature of 105°C (221°F).





Wire Connector T/R+

AWG Wire Combinations Copper to Copper Conductors

22 SOL or STR				v to read	this char	t:				
20 SOL or STR	4 • •	::::/	1 N	mple 1: o. 18 str No. 20 so	lid or str	(5)				
18 STR 3	2	::: [*]								
18 SOL	2 • • •	::::								
16 STR	1	::::								
16 SOL	2 • • •	::::								
14 2 STR 3										
14 3 SOL 3										/ Example 2:
12 2 STR 3								:::		1 No. 12 sol + 2 No. 12 str (3)
12 2 SOL 3	1 2 3		• • • • •				::::		:	• • •
10 STR 2	1 2		•	•	:::	:::	::-	:::	• •	: :
10 SOL 2	1 2		•	•	:::	:::	:::	:::	• •	
8 STR										• •
TR+	1 2 3 4 5 22 SOL or STR	1 2 3 4 5 20 SOL or STR	1 2 3 4 5 18 STR	1 2 3 4 5 18 SOL	1 2 3 4 5 16 STR	1 2 3 4 5 16 SOL	1 2 3 4 5 14 STR	1 2 3 4 5 14 SOL	1 2 3 4 12 STR	1 2 3 4 1 2 3 1 2 3 12 10 10 SOL STR SOL

Installation Instructions

MARNING

Turn power off before installing or removing terminal. All electrical work should be done according to appropriate electrical codes.

- **1.** Strip wire insulation 1/2".
- 2. Firmly grasp wires, making sure insulation ends are even and tightly bundled. (Wires may be twisted or untwisted.) Lead stranded wires slightly. Slip the connector over wire tips.
- **3.** Turn connector onto wires in clockwise direction until secure.
- **4.** To remove, turn connector counter- clockwise.

Regulatory Agencies

UL Listed as a Pressure Cable Connector Tested per UL Standard 486C

UL File No. E23438

Operating Temperature: 105°C (221°F) Voltage Rating: 600 volts max. building wire;

1000 volts max. signs and fixtures Flammability Rating: UL94 V-2

CSA Certified-CSA Standard C22.2 No. 0, 188-M1983

CSA File No. LR15503

Operating Temperature: 105°C (221°F) Voltage Rating: 600 volts max. building wire 1000 volts max. signs and luminaires. Flammability Rating: C22.2 No. 0.6 V-2 Operating Temperature: 105°C (221°F) Voltage Rating: 600 volts max. building wire; 1000 volts max. signs and fixtures

Flammability Rating: UL94 V-2

Federal Specification W-S-610:

"Commercial package only"

Type Class Kind Style
1 1 cu G

Metric Wire Combinations

Copper Conductors Only

Cross Section Capacity					
Minimum	Maximum				
2.0mm ²	12.5mm²				

Conductor Combinations					
Quantity	Size	Туре			
6	0,5mm²	sol/str			
3-6	0,75mm²	sol/str			
2-6	1,0mm²	sol/str			
2-6	1,5mm²	sol/str			
2.5	2,5mm²	sol/str			
2.3	4.0 mm ²	sol/str			

Only AWG combinations are UL Listed or CSA Certified.

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